

## Loctite® Extreme Glue NO DRIP GEL

### DESCRIPTION

**Description:** Loctite® Extreme Glue NO DRIP GEL contains a revolutionary Flextec® formulation that can bond multiple materials when projects or repairs require higher viscosity, excellent bond strength, and resistance to extreme conditions. It is a versatile, gap-filling adhesive that bonds, seals and repairs almost all materials. It is ideal for bonds subject to harsh or extreme conditions or for situations where constant flexing is a problem. It can be used indoors or outdoors, has excellent adhesion and high initial grab that cures quickly. Loctite Extreme Glue NO DRIP GEL dries clear and creates a flexible and durable bond which is dishwasher safe and has excellent resistance to vibration, impact, moisture, UV and extreme temperatures, offering long reliability anywhere it's used.

#### Available As:

Item #	Package	Size
2596210	Carded Bottle	0.60 fluid ounce (18ml)

### FEATURES & BENEFITS

- Strong & Durable
- No Drip Gel is great for vertical surfaces
- Gap-Filling for imperfect fitting surfaces
- Crystal clear formula
- Water and temperature resistant. Great for projects indoors and outdoors. Temperature resistance from -58°F to 248°F.
- Impact and Shock Resistant
- Flexible Bond and precise grip

### RECOMMENDED FOR

Loctite Extreme Glue NO DRIP GEL is ideal for DIY repairs and modeling work in and around the house. It is compatible with many porous and non-porous materials such as metals<sup>1</sup> (aluminum, stainless steel, steel, copper, brass, bronze, zinc, etc.), glass, concrete, ceramic, tiles, natural stones, wood, cork, paper, cardboard, textiles, leather, varnished surfaces<sup>1</sup>, chipboard, MDF, fiberglass reinforced polyester, rigid PVC, polycarbonate, sanded ABS, and polystyrene foam/Styrofoam™. <sup>1</sup>See limitations below.

### LIMITATIONS

- Not for use on polyethylene (PE), polypropylene (PP), polytetrafluoroethylene (PTFE), and rubber
- Before application, carry out tests to ensure the compatibility with non-ferrous metals such as aluminum, copper, bronze, and brass as well as with different coatings such as paints, varnishes and powder coatings. Variations in composition may affect adhesion
- Not suitable for applications with prolonged water immersion
- Not suitable for use in aquariums or potable water systems
- Not suitable for applications requiring solvent resistance
- Not suitable for applications requiring temperatures below -58°F (-50°C) and above 248°F (120°C)
- Not suitable for archival applications
- If bonding two non-porous surfaces, (i.e. metal to metal or plastic to plastic) surfaces can be pre-wetted with a damp cloth before applying the adhesive. Avoid wetness, pooling water or water drop formation, to optimize cure time.

### COVERAGE

**For a 0.60 fluid ounce (18ml):** Not applicable for this product



## TECHNICAL DATA

### Typical Uncured Physical Properties:

<b>Color:</b>	Colorless, Clear	<b>Specific Gravity:</b>	1.17
<b>Appearance:</b>	High Viscosity Liquid	<b>VOC Content:</b>	14.46% by weight (CARB) / 131.6 g/L (SCAQMD)
<b>Base:</b>	Silane moisture-curing polymer	<b>Flash Point:</b>	154.4 - 161.6°F (68 - 72°C)
<b>Viscosity:</b>	150,000 – 250,000 cps	<b>Odor</b>	Minimal

### Typical Application Properties:

<b>Application Temperature:</b>	Apply between 41°F (5°C) to 104°F (40°C)
<b>Open Time:</b>	3-5 minutes*
<b>Handling Time</b>	Leave undisturbed for at least 2 hours (For best results allow full bond strength to develop overnight)
<b>Full Cure Time:</b>	Approximately 24 hours*(for every 2mm when gap filling)

\*Time is dependent on temperature, humidity and thickness of adhesive applied

### Typical Cured Performance Properties:

<b>Color:</b>	Clear and Colorless	<b>Water Resistant:</b>	Yes
<b>Shelf Life:</b>	18 Months from date of manufacture unopened	<b>Paintable:</b>	Yes (See page 3 for details)
<b>Lot Code:</b> (stamped on bottom of bottle)	<b>YYDDDD</b> YY – Last two digits of year manufactured DDD – Date of manufacture based on 365 days of the year Example: 20125 (May 4, 2020)	<b>Service Temperature:</b>	- 58°F (-50°C) to 248°F (120°C) <b>Note:</b> Exposure to temperatures above 122°F (50°C) will cause yellowing.
		<b>Cured Form</b>	Non-flammable, flexible solid

### Tensile Shear Strength: 1-inch overlaps cured for 7 days at 73°F (23°C)

Plastic to Maple		Metal to Metal (dampened)	
ABS to Maple	270 psi	Aluminum to Aluminum	360 psi
PVC to Maple	578 psi	Cold Rolled Steel (CRS) to CRS	373psi
Acrylic (unsanded) to Maple	284 psi	Stainless steel to itself	323 psi
Polycarbonate to Maple	457 psi		
Polystyrene to Maple	266 psi		

## DIRECTIONS

### Tools Typically Required:

Wear gloves and wash hands after use.

### Safety Precautions:

Use in a well-ventilated area. Protect work area before and during use. Wear gloves (nitrile gloves recommended) and wash hands after use.

### Preparation:

Use between 41°F (5°C) to 104°F (40°C). Protect work area. Surfaces to be glued must be sound, clean, dry (see Application below) and free of grease, dust, old adhesive residue, paint and other contaminants such as plasticizers and mold release agents. Remove contaminants with alcohol or acetone (tests surfaces for compatibility before). For improved adhesion, lightly sand very smooth or glossy surfaces and clean thoroughly. Pre-fit all materials before applying adhesive. When bonding two non-porous surfaces, dampen surfaces lightly before applying adhesive. Mask off the adjacent areas with tape before gluing if necessary. Remove cap.

### Application:

Apply thin layer of adhesive to one surface. Immediately position and press parts firmly together within 5 minutes. For difficult bonds, clamp parts or use tape to hold pieces together. Do not move or use parts for at least 2 hours. Full bond strength is achieved in 24 hours. Cure times will increase with lower temperatures and humidity and if bonding two non-porous surfaces.

**Gap-Filling:** Apply in a thick layer to fill gaps up to 5mm max. Fix or clamp the items together for 1-3 hours and do not touch or move them. In 24 hours, 70% of full adhesion and bond strength is achieved. Cure time is 24 hours for every 2mm of adhesive.

## DIRECTIONS

**To Get High Initial Grip:** Apply on both surfaces in thin and even layers. Leave for 3-5 minutes. Use as a contact cement. After, Loctite Extreme Glue NO DRIP GEL has become tacky, bring the items together immediately and press firmly. Fixation is not necessary in many cases. Note that final strengths decrease when used as a contact glue.

**Two Non-Porous Surfaces:** Bonding two non-porous surfaces can result in a slower cure time and is generally not recommended. If bonding two non-porous surfaces, surfaces can be wetted using a damp cloth, taking care to avoid wetness, pooling water or drop formation, to optimize cure time.

### Clean-up

Clean tools and adhesive residue immediately after use with mineral spirits. Follow manufacturer's precautions for use and hazards. Cured adhesive may be carefully cut away with a sharp-edged tool. Cured adhesive cannot be removed from clothing and is not soluble in any solvent.

## STORAGE & DISPOSAL

**NOT DAMAGED BY FREEZING.** Store tightly closed at room temperature. Avoid temperatures below 41°F (5°C) and above 122°F (50°C). Close the tube tightly immediately after each use. Exposure to high humidity during storage will reduce shelf life.

To dispose of unwanted product, squeeze out remaining material, allow to dry and discard with domestic waste. Dispose of non-hardened product residues according to the applicable local regulations. Large product amounts must be disposed of separately. The empty packaging can be recycled.

## LABEL PRECAUTIONS

**WARNING! COMBUSTIBLE. MAY CAUSE SKIN AND EYE IRRITATION.** Contains trimethoxysilanes. May be harmful if inhaled or swallowed. Methanol is released during application and cure, which may affect the nervous system causing dizziness, headache or nausea. Keep away from heat, sparks, and flame. Use in a well-ventilated area. Do not breathe vapors. Avoid contact with eye, skin, and clothing. Prolonged or repeated skin contact may cause dermatitis and sensitization. Wash hands after using. Wear gloves when applying product.

**FIRST AID:** For eye contact flush with water for 15 minutes. Call a physician if irritation develops and persists. For skin contact, wash with soap and water. If affected by inhalation, remove to fresh air and get medical attention. If ingested, do not induce vomiting. Call a physician or Poison Control Center immediately. **DO NOT TAKE INTERNALLY. KEEP OUT OF REACH OF CHILDREN.**



**WARNING:** Cancer and Reproductive Harm – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Henkel recommends purchasers/users should test the products to determine acceptable quality and suitability for the intended use. All adhesive/sealant applications should be tested under simulated or actual end use conditions to ensure the adhesive/sealant meets or exceeds all required project specifications. Since assembly conditions may be critical to adhesive/sealant performance, it is also recommended that testing be performed on specimens assembled under simulated or actual production conditions. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.



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Henkel Corporation - Professional & Consumer Adhesives Headquarters - Rocky Hill, CT 06067  
[www.henkelna.com](http://www.henkelna.com)