



Excellence is our Passion

Technical Data Sheet

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Pattex No More Nails Invisible 40g & 200g Tube

EAN code: 6001091351884 / 6001091352232

Product description: Pattex No More Nails Invisible Tube (40g & 200g)

CHARACTERISTICS

- INSTANT TACK® solvent-free dispersion formula
- No need to support joints with mechanical fixings
- 70 kg/m² initial tack
- High adhesion properties
- Over paintable once dry
- High adhesion especially wood to wood
- Gap filling up to 10 mm.
- Minimum application temperature +10°C
- Low odor
- Transparent after drying

APPLICATION FIELD

Pattex No More Nails Invisible Cartridge is suitable for the following surfaces: plaster surfaces (indoor), concrete, cellular concrete, pumice, fiber concrete, plaster board, gypsum floorboards, wood materials (e.g. chip boards) and polyurethane rigid-foams.

Not recommended for permanent water immersion.

INSTRUCTIONS FOR USE

Pretreatment

Ensure surfaces to be bonded are clean and free of dust, grease or oil. Surfaces should not be continuously damp.

One surface must be porous to ensure a solid, secure bond because water has to evaporate for the bond to take effect.

In the case of very water-adsorbent substrates such as gypsum, MDF, chipboard (not OSB), clay-brick, it is possible that the glue dries too quickly along the outer perimeter of the application, and the interior of the application does not form a proper bond.

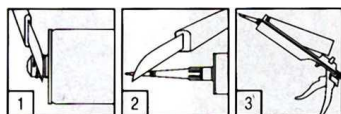
To have proper bond on very absorbent surfaces, wet the surface with a spray bottle or wet cloth before gluing.

For two nonabsorbent, or water-sensitive surfaces use PL 700.

To remove adhesive residue of separating agents on PU made decorative panels, use abrasive paper or solvents like acetone before applying Devils Glue transparent.

Application

Cut off tip of the cartridge above the screw thread (1). Screw on plastic nozzle and diagonally cut off the tip of the nozzle (2). Place cartridge into gun (3).



Apply adhesive onto one of the surfaces: 1) In spots in order to smooth uneven surfaces, 2) in wave-like form for higher initial tack with wide surfaces or 3) in straight strands for smaller surfaces. In case of outdoor use, apply vertical strands.



Release the trigger on the gun after each application to prevent the adhesive from flowing - not valid for foldable gun.

Bonding of panels, plastic decoration details, acoustic panels etc.:

Place panel 1-2 cm off the bonding spot, then slide into correct position and press well. If necessary support heavy materials with decorative nails.

If the underlying layer is smooth and sound, bond panels directly. For uneven surfaces we recommend creating a mechanically fixed sub-construction with small wooden panels or rigid polystyrene or polyurethane foam stripes (width: 5-10 cm, thickness: 5-20 mm, distance between stripes: 30-65 cm, depending on the panels to be bonded).

TECHNICAL DATA

Composition	Dispersion
Density	approx. 1,03 g/cm ³
Heat resistance	-20°C up to +70°C



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Open time	Approx. 15 min
Application temperature	+10°C up to +40°C
Initial tack	15 to 20 g/cm ²
Final strength (DIN EN 205)	5 to 6 N/mm ²
Shelf Life	18 months at cool places
Setting time	48 h
Consumption	Approx. 11 m using a 6mm bread, or approx. 300g/m ²

LIMITATIONS

Cleaning

Immediately remove any adhesive residue with a damp cloth. Cured material can only be removed mechanically. Clean tools immediately after use with thinner or washing benzene.

Storage

Store cool, dry and unopened, up to 18 months.

Store away from heat, flame, and spark in a cool area. Because the product contains water, it is best stored above freezing.

Keep away from children.

Once opened, be sure to recap, use entire tube shortly after opening.

HEALTH AND SAFETY

Before using the product please see related Material Safety Data Sheet that is available on request.

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