



TECHNICAL DATA SHEET



Henkel Canada Corporation
Professional and Consumer Adhesives
Mississauga, ON L5N 6C3
Phone 1-800-624-7767
Fax (440) 250-9661
www.henkel.com www.lepage.com

DESCRIPTION

LePage® Polyfilla® Nail Hole Filler quickly fills holes and cracks. This fast-drying, ready-mixed spackling compound in a convenient squeeze tube format is ideal for quick filling of hairline cracks and small shallow holes left by nails. Easily cleaned with water while wet. Sandable and paintable in 15 minutes. Recommended for indoor use only.

RECOMMENDED FOR:

Use on wood, plaster, drywall, wallboard, masonry, brick and concrete. Fills hairline cracks and small shallow holes.

NOT RECOMMENDED FOR:

- Outdoor use
- Areas in contact with moisture or water
- Large and deep holes
- Repairs subject to movement

FEATURES & BENEFITS:



Item #	Package	Size
1686960	Plastic Tube	148 ml

Feature	Benefits
Ready to use.....	No mixing required
Paintable and sandable.....	Blends with surroundings
Quick drying.....	Rapid completion of repairs
Water clean-up.....	Eliminate use of harsh chemicals

DIRECTIONS

Tools Typically Required:

Spatula or putty knife, damp cloth or rag, 80 and 120 grit sandpaper.

Safety Precautions:

Wash hands after use. See label precautions below.

Preparation:

Apply and cure above 10°C (50°F). Surfaces must be clean, dry and free of loose materials. Knead tube well before using.

Application:

Remove the cap and squeeze tube, pressing the sponge applicator over the hole or crack to fill. Press the filler into the opening and smooth with a spatula or putty knife. Remove excess with a putty knife and / or damp cloth immediately after application. For best results, fill slightly above the surface level and overlap onto the surrounding area. For fills greater than 3 mm (1/8") deep, apply in layers 2 to 3 mm (1/16 to 1/8") and allow the fill to dry thoroughly before applying the next (approximately 15 minutes). This will help prevent cracking due to shrinkage. Let dry and then sand into the surrounding surfaces using 120 grit sandpaper. Remove dust and prime before painting. The patch can be painted with a water-based or oil-based paint. When painting with oil based paint the filler must be completely dry. If not completely dry, the paint may bubble or lift.

Clean-up:

Clean hands and tools immediately with water. Cured filler may be sanded.

STORAGE AND DISPOSAL

Store above freezing. Store tightly sealed to prevent drying. Product should not be washed down drain to avoid clogging. To dispose of unwanted product, squeeze out from tube, allow to harden and discard with trash. Wipe/rinse container and place with plastics for recycling.

LABEL PRECAUTIONS

DANGER. FLAMMABLE. FUMES MAY CATCH FIRE. Do not smoke. Use only in a well ventilated area. Keep away from flames, such as a pilot light, and any object that sparks, such as an electric motor. Avoid breathing vapours and skin contact. **KEEP OUT OF REACH OF CHILDREN.**

Refer to the Material Safety Data Sheet (MSDS) for further information

DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

TECHNICAL DATA

Typical Uncured Physical Properties	Typical Application Properties
<u>Colour:</u> Off-white	<u>Application Temperature:</u> Apply and cure above 10°C (50°F)
<u>Appearance:</u> Smooth paste	<u>Odour:</u> Low
<u>Base:</u> Polymer binder / natural limestone and other fillers	<u>Clean up:</u> Soap and Water
<u>pH:</u> 7.0	<u>Dry Time:</u> Varies with application thickness, temperature and humidity. A thin crack with a 2 to 3 mm (1/16" to 1/8") depth dries in approximately 15 minutes.
<u>Specific Gravity:</u> 1.59	
<u>% Solids:</u> 69.6 %	
<u>Viscosity:</u> 1100 Mcps @ 1rpm	
<u>Flash Point:</u> 23.5°C	
<u>Shelf Life:</u> 18 months from date of manufacture (Unopened)	

Lot Code Explanation: YM123
 Y= Year
 M = Month
 123 = The batch # of a product manufacture in that given month and year.

Lot code is imprinted on the crimped end of the squeeze tube underneath the hang hole.

For example:
 CM028
 C = Year = 2013
 M = Month = November
 028 = This is the 28th batch of this product to be manufactured in Nov. 2013.

Year		Month	
2006	F	January	A
2007	G	February	B
2008	H	March	C
2009	J	April	D
2010	K	May	E
2011	A	June	F
2012	B	July	G
2013	C	August	H
2014	D	September	J
2015	E	October	K
2016	F	November	M
2017	G	December	N

Note: I, L and O have been skipped so as not to confuse the letters with numbers.

Typical Cured Performance Properties

<u>Colour:</u>	White	<u>Sandable:</u>	Yes
<u>Cured Form:</u>	Hard solid	<u>Paintable:</u>	Yes
<u>Water Resistance:</u>	No	<u>Clean up:</u>	Sand or scrape