



TecTalis Thin-Film Process Success Story

Phosphate-free, Ni-Free conversion coating process

1 CUSTOMER CHALLENGES

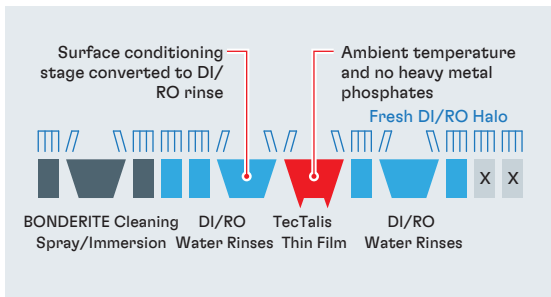
- » Major automaker in China needed to meet tightening environmental restrictions related to heavy metal phosphates.
- » Process and durability performance required to be equivalent to the BONDERITE Zinc Phosphate Process.
- » Process costs needed to be reduced while simultaneously decreasing ecological footprint.



2 RECOMMENDED TECHNOLOGY

- » Henkel recommended the brownfield conversion of a standard Zn phos line to the TecTalis Thin-Film Process
- » Key facilities updates included:
 - Conversion of surface conditioning tank to DI/RO rinsing.
 - Elimination of heat exchanger and laminar flow in conversion coating.
 - Replacement of filter press with bag fi filters.

- » Key material changes included:
 - Replacement of alkaline cleaner with TecTalis Process optimized cleaner
 - Chemical cleaning of surface conditioning and conversion tanks.
 - Charging of TecTalis Process chemicals in previous BONDERITE Zinc Phosphating stage.
 - Elimination of passivation materials.
- » About the TecTalis Thin Film Process
 - Provides high-performance corrosion protection on all major metals and up to 100% aluminum.
 - Sustainable process that includes no heavy metal phosphates, no heating in the conversion stage, no surface conditioning step and the potential for reduced water usage.



GET IN TOUCH WITH US:

automotiveoem.marketing@henkel.com





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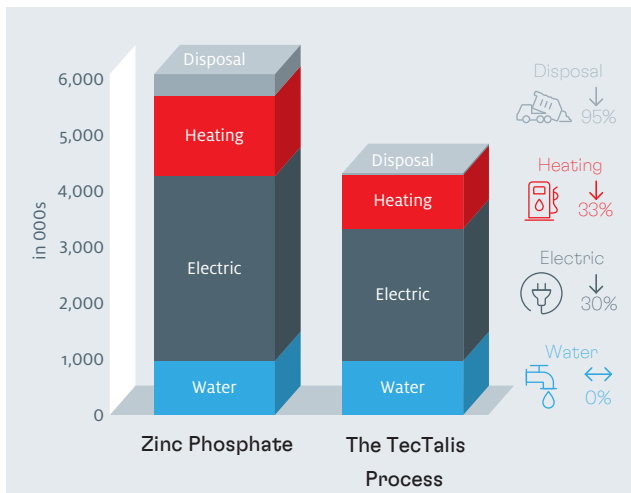
3 CUSTOMER BENEFITS

Cost Savings

- » Annual cost savings of ~190,000 euros.

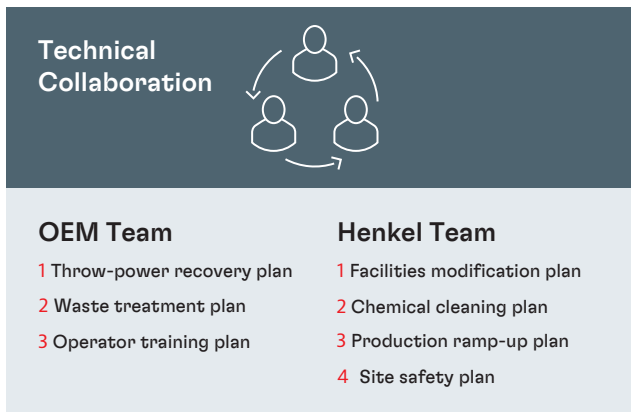
Performance

- » Throw-power performance after conversion to the TecTalis Process is equivalent to BONDERITE Zinc Phosphating system.



Collaborative Approach

Close technical collaboration across the customer OEM Team and Henkel Team to execute a flawless TecTalis Thin-Film conversion.



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www.henkel-adhesives.com

