1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite Instant Mix Epoxy 5 Minute  
ID number: 2383999  
Product type/use: Sealant  
Restriction of Use: None identified  
Company address: Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067  
Region: United States  
Contact information:  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS | HAZARD CATEGORY
---|---
EYE IRRITATION | 2A

PICTOGRAM(S)

Precautionary Statements

Prevention: Wash affected area thoroughly after handling. Wear eye and face protection.
Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage: Not prescribed
Disposal: Not prescribed


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>30 - 40</td>
</tr>
<tr>
<td>Quartz (SiO2), &lt;1% respirable</td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.
Skin contact: Wash affected area immediately with soap and water. If symptoms develop and persist, get medical attention.
Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion: Rinse out mouth. Do not drink. Never give anything by mouth to an unconscious person. If adverse health effects develop seek medical attention.
Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures: Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool.
Unusual fire or explosion hazards: This product is an aqueous mixture which will not burn. If evaporated to dryness, the solid residue may pose a slight fire hazard.
Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.
Environmental precautions: Ventilate area. Do not allow product to enter sewer or waterways.
Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for disposal. Wear appropriate protective equipment and clothing during clean-up. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes. Avoid prolonged or repeated skin contact with this material. Use only with adequate ventilation. Wash hands before breaks and immediately after handling the product. Keep out of the reach of children.
Storage: Keep from freezing.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>10 mg/m³ TWA Total dust.</td>
<td>5 mg/m³ PEL Respirable fraction, 15 mg/m³ PEL Total dust.</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Quartz (SiO₂), &lt;1% respirable</td>
<td>0.025 mg/m³ TWA Respirable fraction.</td>
<td>0.05 mg/m³ TWA Respirable dust.</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
Eye/face protection: Safety goggles or safety glasses with side shields.
Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color:</td>
<td>White</td>
</tr>
<tr>
<td>Odor:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold:</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH:</td>
<td>7.3 - 8.5</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>17.5 mbar (20 °C (68°F)) no method</td>
</tr>
<tr>
<td>Boiling point/range:</td>
<td>&gt; 100 °C (&gt; 212°F)</td>
</tr>
<tr>
<td>Melting point/ range:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific gravity:</td>
<td>1.3</td>
</tr>
<tr>
<td>Flash point:</td>
<td>&gt; 93.3 °C (&gt; 199.94 °F) no method</td>
</tr>
<tr>
<td>Flammable/Explosive limits - lower:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammable/Explosive limits - upper:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Autoignition temperature:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>0.3 (Butyl acetate = 1)</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>Soluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water):</td>
<td>Not available.</td>
</tr>
<tr>
<td>VOC content:</td>
<td>0.1 %; 14 g/l (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>0 - 1,000,000 cp</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

### 10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: Will not occur.
Incompatible materials: This product may react with strong acids, bases and oxidizing agents.
Reactivity: Not available.
Conditions to avoid: Freezing conditions.

### 11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Eyes, Skin, Inhalation
Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release.

**Skin contact:** May cause mild skin irritation.

**Eye contact:** Contact with uncured product may irritate the eyes.

**Ingestion:** Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>None</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Quartz (SiO2), &lt;1% respirable</td>
<td>None</td>
<td>Immune system, Lung, Some evidence of carcinogenicity</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>Known To Be Human Carcinogen</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Quartz (SiO2), &lt;1% respirable</td>
<td>Known To Be Human Carcinogen</td>
<td>Group 1</td>
<td>Yes</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

**International Air Transportation (ICAO/IATA)**

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

**Water Transportation (IMO/IMDG)**

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None
15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Delayed Health, Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2, 3, 11, 15

Prepared by: Regulatory Affairs
Issue date: 02/10/2020

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