

Ring Attach to Glass

Ring Attach Materials

LOCTITE ECCOBOND DS 3318LVT

LOCTITE STYCAST PC 40-UMF

Properties	Units	LOCTITE ECCOBOND DS 3318LVT	LOCTITE STYCAST PC 40-UMF
Appearance		Clear	Clear
Viscosity (cps)	mPa.s	142	250
Glass Transition Temperature (T _g)	°C	96	94
Modulus @ RT	N / mm ²	408	1,493
Recommended Cure		15 sec. @ 100 mW / cm ²	10 sec. @ 600 mW / cm ² + RT cure