

# TECHNOMELT®

## TECHNOMELT® PUR 9622-02 UV LS PUR HOTMELT

Fast setting reactive polyurethane hotmelt adhesive with high initial strength and chemical cross-linking within a few days. It has superior heat resistance, low temperature flexibility and excellent water resistance. This adhesive is light stabilized to minimize yellowing after extensive UV-exposure and is used in lamination of interior components such as instrument panels, door panels, armrests, center consoles and pillar trims for the automotive industry.



### Benefits

- Fast Fast setting, can be precoated
  - › Enables fast line speeds
- High heat resistance
  - › Service temperatures up to 150°C
- High final strength
  - › Suitable for demanding 3D-shaped components
- Fluorescent under UV-light
  - › Supports in-line quality control
- Light stabilized
  - › Reduced yellowing, suitable for application on translucent, white or light-colored cover stocks like fabrics



## Areas of application

### Interior lamination

- Instrument panels
- Door panels
- Center consoles
- Armrests
- Door bolsters
- Headliners
- Pillar trim
- Exterior near view mirrors

## Performance Characteristics



Fast cycle time



High performance



Light Stabilized

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## Technical Data

Product family	PUR Hotmelt
Color	Light ivory
Softening Point, Kofler (°C)	64
Viscosity (Brookfield) at 130°C (mPa.s)	~45000
Service temperature (°C)	Up to 150
Recommended working temperature (°C)	120 - 140
Curing Time to final strength (days)	2 - 5



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