

TECHNOMELT®

TECHNOMELT® PUR 6225 LE PUR HOTMELT

Sprayable reactive polyurethane hotmelt adhesive with less than 1% isocyanate monomer content. It has superior heat resistance, low temperature flexibility and excellent water resistance. This adhesive is activated at low temperatures and is suitable for laminating temperature sensitive substrates such as instrument panels, door panels, armrests, center consoles and other interior components for the automotive industry.



Benefits

- Low isocyanate monomer content
 - › Low emission technology with <1% isocyanate monomer content
- Sprayable
- Low reactivation temperature
- For temperature sensitive covers
- High heat resistance
 - › Service temperatures up to 150°C
- High final bond strength
 - › Suitable for demanding 3D-shaped components



Sustainability Value

- Energy efficient process
- High occupational safety rating



Areas of application

Interior lamination

- Instrument panels
- Door panels
- Center consoles
- Armrests
- Door bolsters
- Door beltline
- Pillar trim

Performance Characteristics



Fast cycle time with low reactivation temperature



High performance



High occupational safety

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Technical Data

Product family	PUR Hotmelt
Color	Light ivory
Softening Point, DSC (°C)	50
Viscosity (Brookfield) at 130°C (mPa.s)	25000 - 40000
Service temperature (°C)	Up to 150
Recommended working temperature (°C)	110 - 150
Shear strength on beech wood (MPa)	9



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