

# Polyprime NP

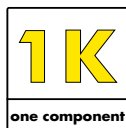
## Primer for non-porous joints

Seals the joint surface and increase the adhesion with the joint sealant.



### CHARACTERISTICS

- ▶ Strengthens the adhesion of joint sealants to non porous surfaces such as stainless steel, glass and other non absorbent surfaces
- ▶ Single component. Easy to apply



### DESCRIPTION

Polyprime NP is a single component solvent based adhesion promoting primer for joints in non-porous substrates like glass, stainless steel. The primer forms a chemical bridge between the surface and the sealant which is applied into the joint.

### FIELDS OF APPLICATION

- glass
- stainless steel
- galvanized surfaces
- glazed tiles

### APPLICATION INSTRUCTIONS

#### Joint preparation

The joint surface must be clean, dry and free from oil, loose particles, cement laitance and other contaminants which may affect the adhesion. A thorough wire brushing, grinding, sand blasting or solvent cleaning may be required to expose a clean and sound substrate. On painted surfaces all loosely adhering paint must be removed (contamination will reduce the strength of the bond), if in doubt remove all previous decorations. To optimize adhesion of both the primer and the sealant, remove all round or sharp edges and corners. Ensure that the surface is absolutely dry before the primer is applied.

#### Application

Polyprime NP shall be applied to clean, dry surface prior to the installation of backer rod or bond breaking tape. Polyprime NP can be applied by a brush in one thin and uniform coat. The sealant shall be applied only after



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the primer becomes tack free. A recoat of the primer is required to be applied on the surfaces if the sealant application gets delayed by more than 3 hours after application of the primer. For obtaining a clean and neat finish, masking tape shall be applied on both the edges of the groove before applying the primer and shall be removed once the sealant installation is complete.

### CLEANING

Clean all tools with Polysolvent immediately after use. Hardened materials can be removed mechanically only.

### COVERAGE

| Depth [mm] | Width [mm] |     |     |     |     |
|------------|------------|-----|-----|-----|-----|
|            | 6          | 10  | 15  | 20  | 25  |
| 6          | 400        | 325 |     |     |     |
| 10         |            | 240 | 205 | 180 |     |
| 15         |            |     | 160 | 145 | 130 |
| 20         |            |     |     | 120 | 110 |

Linear meter of joint per litre of Polyprime NP primer:

# Calculation based on theoretical coverage. Actual material consumption at site will vary depending on the wastage.

## STORAGE & SHELF LIFE

Store in a cool, dry place and keep away from all sources of heat and sunlight. In tropical climates, store in air condition rooms. The shelf life is up to 12 months in unopened conditions and if stored as per recommendations. excessive exposure to sunlight, humidity and UV will result in the deterioration of the quality of the product and reduce its shelf life.

## HEALTH & SAFETY

Highly flammable liquid. Do not apply near smoke or naked flame. In case of fire, extinguish with carbon dioxide, dry chemical or foam fire extinguisher. Due to the presence of solvents, ensure adequate ventilation is provided in the workplace. As with all chemical products, caution should always be exercised. Protective clothing, such as gloves and goggles should be worn. Treat any splashes to the skin or eyes with fresh water immediately. Should any of the products be accidentally swallowed, do not induce vomiting, but call for medical assistance immediately. Ensure the container is available for the medical attendant to examine any relevant instructions and content details.

## TECHNICAL SPECIFICATION

| PROPERTIES                    | VALUES               |
|-------------------------------|----------------------|
| Appearance                    | Viscous clear liquid |
| Density, [g/cc]               | 0.8±0.05             |
| Drying time, [minutes]        | 30                   |
| Application temperature, [°C] | 5 to 40              |

All values given are subject to 5-10% tolerance

## SUPPLY

|              |    |
|--------------|----|
| Polyprime NP | 1L |
|--------------|----|

Apart from the information given here it is also important to observe the relevant guidelines and regulations of various organisations and trade associations as well as the respective standards. The aforementioned characteristics are based on practical experience and applied testing. Warranted properties and possible uses which go beyond those warranted in this information sheet require our written confirmation. All data given was obtained at an ambient and material temperature of +23°C and 50 % relative air humidity at laboratory conditions unless specified otherwise. Please note that under other climatic conditions hardening can be accelerated or delayed.

The information contained herein, particularly recommendations for the handling and use of our products, is based on our professional experience. As materials and conditions may vary with each intended application, and thus are beyond our sphere of influence, we strongly recommend that in each case sufficient tests are conducted to check the suitability of our products for their intended use. Legal liability cannot be accepted on the basis of the contents of this data sheet or any verbal advice given, unless there is a case of wilful misconduct or gross negligence on our part. This technical data sheet supersedes all previous editions relevant to this product.