
LOCTITE®
BERGQUIST®
MATERIAL SOLUTIONS FOR
CLOUD/HYPERSCALE DATACENTER
SWITCHES, ROUTERS AND SERVERS
Henkel
Henkel Adhesive Technologies

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Introduction

Consumer demand is driving requirements for rich media streaming, cloud-based storage, data mining, analytics and machine learning applications, accelerating the need for next-generation high-speed network access, high performance computing and data processing in Cloud/Hyperscale Datacenter environments. Connectivity between datacenters – known as datacenter interconnect (DCI) – and higher bandwidths are moving the industry towards 400GE solutions for faster data switching and routing performance. Data mining analytics and machine learning applications have spurred the development of technology that allows faster GPU/ASIC processing speeds while increasing the quantities of these devices per line card – all of which results in high component and power densities.

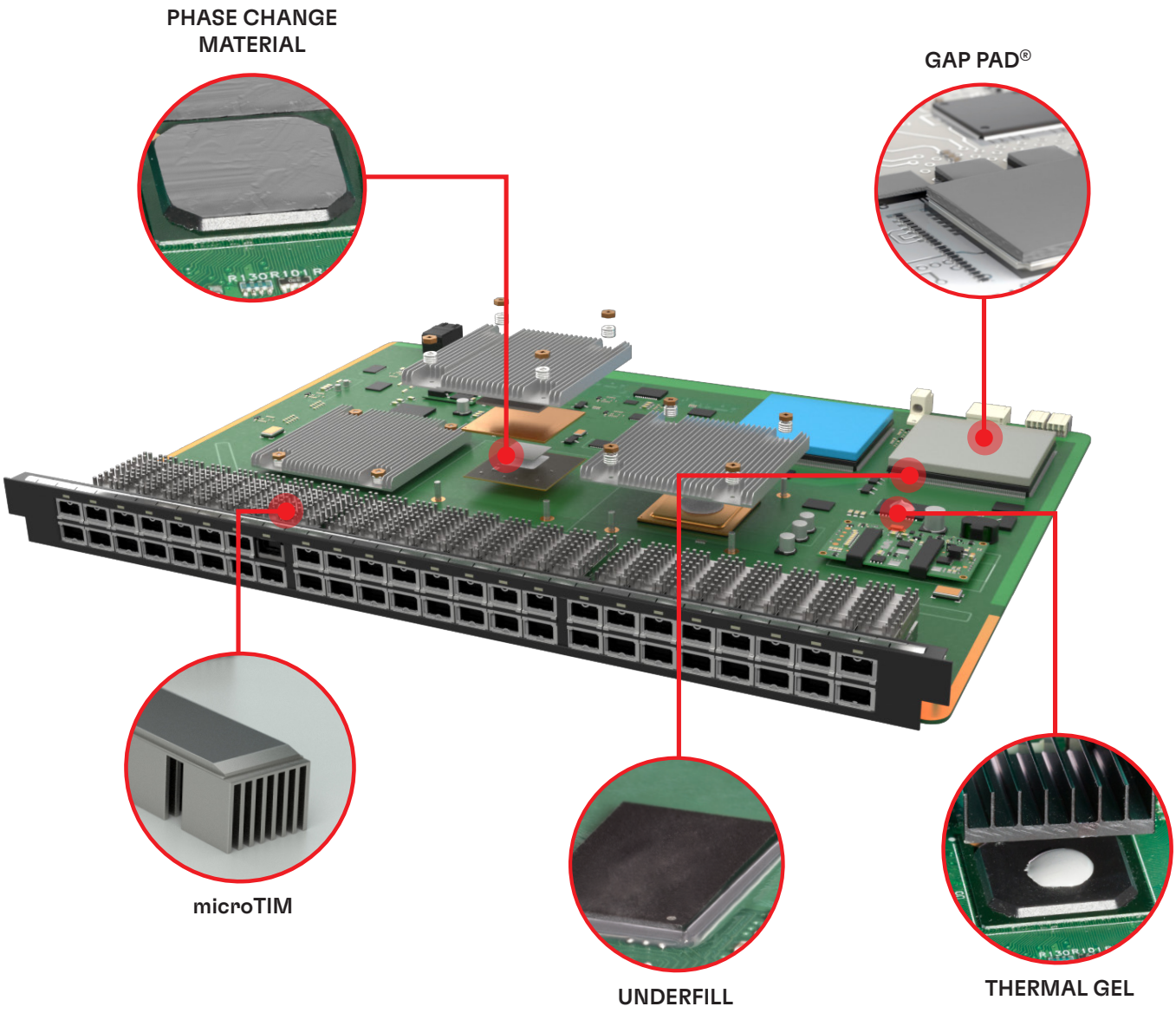
With the convergence of these factors, ensuring the reliability and long-term performance of datacenter electronic components is essential and facilitated by advanced connecting, protecting and thermal management materials. As the largest global innovator and supplier of adhesives, functional coatings and sealants, Henkel is the market leader for advanced material solutions to enable the future of datacom applications.

THERMAL AND PROTECTIVE

MATERIAL SOLUTIONS FOR

ROUTER AND SWITCH

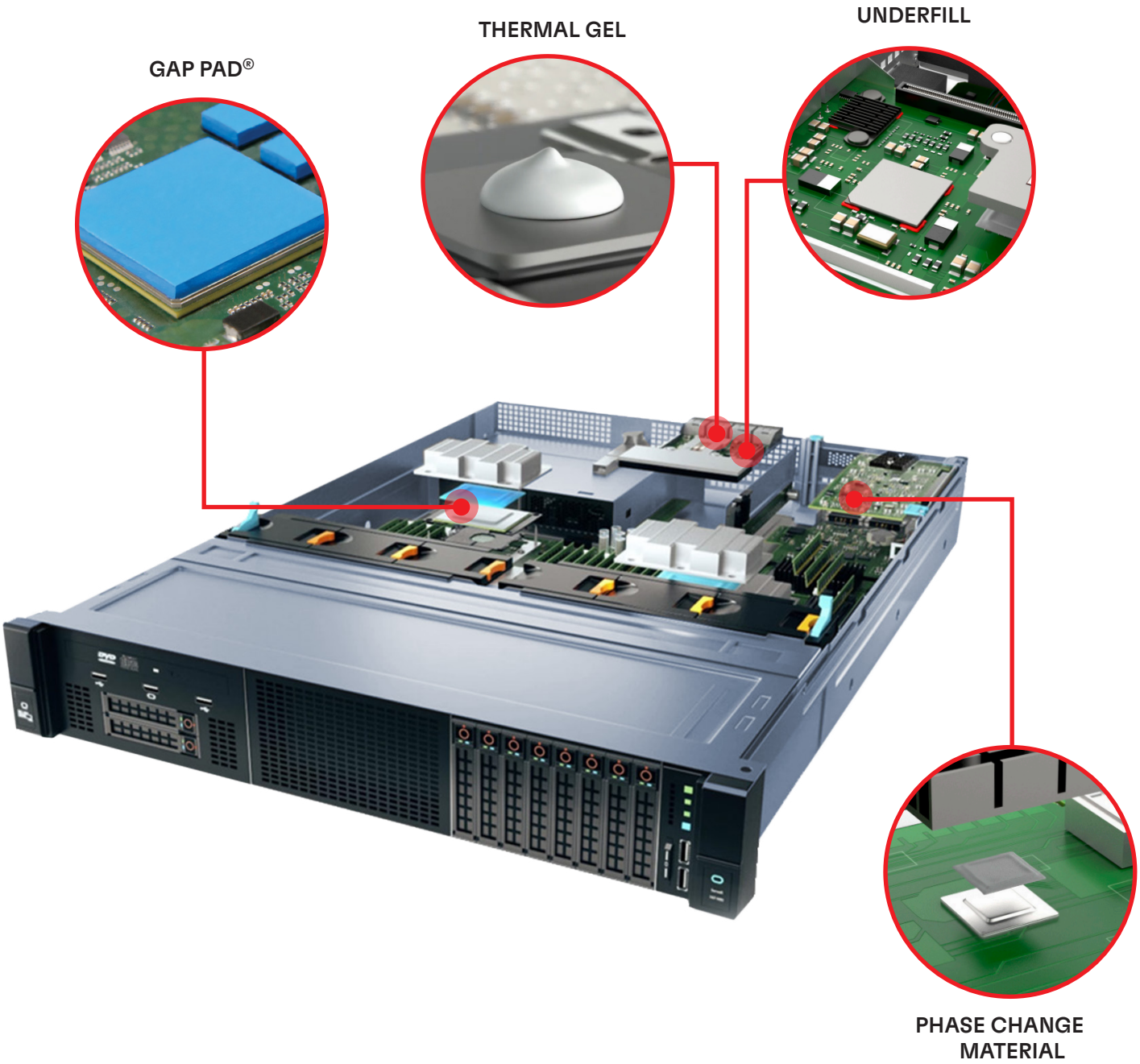
LINE CARD


PHASE CHANGE MATERIAL
GAP PAD®
microTIM
UNDERFILL
THERMAL GEL

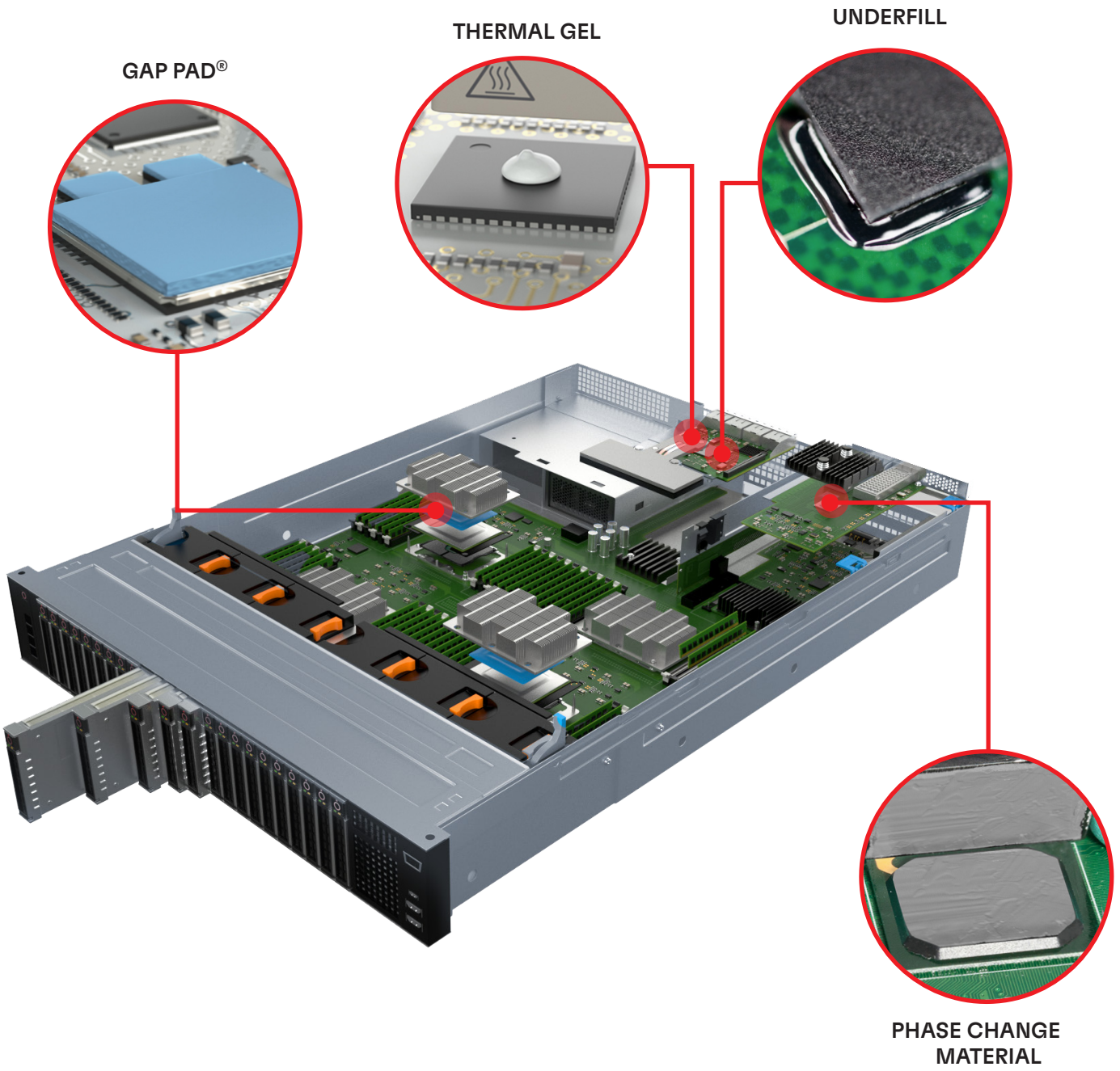
THERMAL AND PROTECTIVE

MATERIAL SOLUTIONS FOR

SERVER

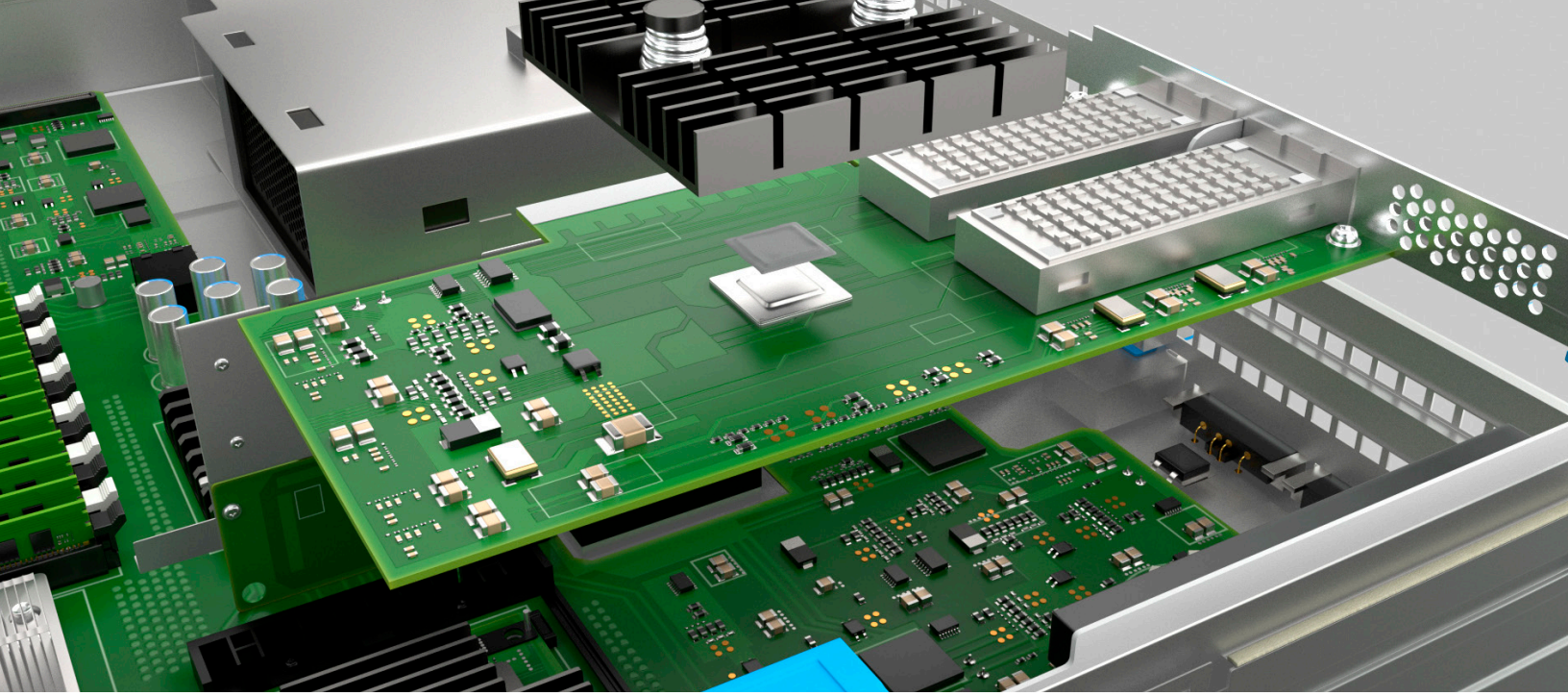


STORAGE



Thermal Control

Depending on the application, Henkel has multiple thermal interface material (TIM) solutions to support improved system-level performance and reliability of high-power density line cards through effective thermal management. A range of formulations in pad, film, liquid and gel mediums provide effective and efficient heat dissipation in large, high-performance Layer 1/Layer 2 Switch ASIC, FPGA and GPU devices used in next-generation network equipment and high-performance computing servers. For IC devices that do not require a larger heat sink attachment, Henkel's low modulus, high conductivity BERGQUIST® GAP PAD® deliver excellent conformability and low stress thermal performance. As an alternative to conventional thermal greases, BERGQUIST® phase change TIMs allow for similar ease-of-application and flexibility in a paste-applied formula that becomes liquidus at specific temperature. However, BERGQUIST® phase change TIMs do not suffer from the “pump out” and reduced thermal performance over time generally experienced with grease.

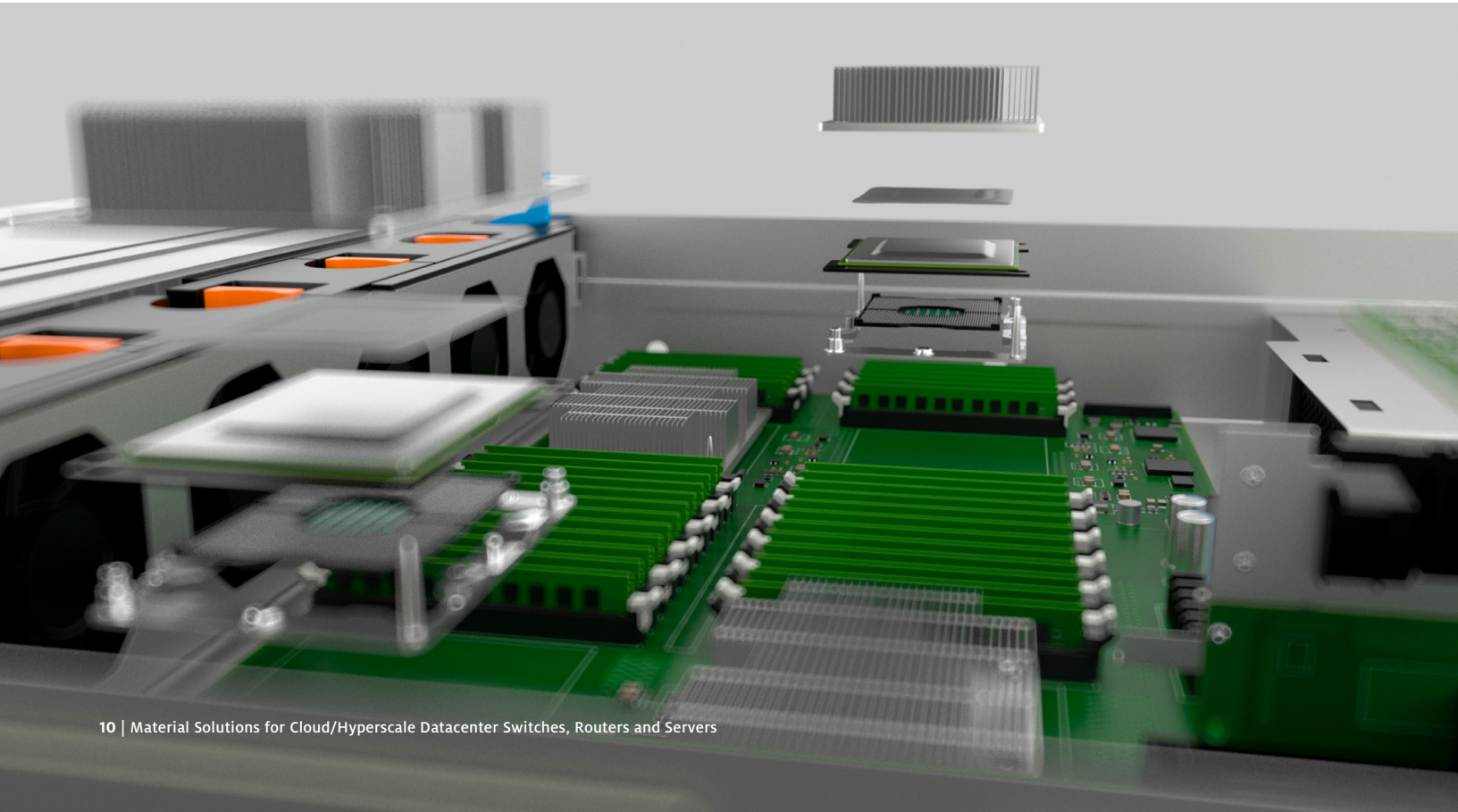


SERVER AND STORAGE - THERMAL INTERFACE MATERIALS

GAP PAD®	THERMAL GEL	PHASE CHANGE
BERGQUIST® GAP PAD® TGP HC3000	BERGQUIST® LIQUI-FORM TLF LF3500	BERGQUIST® HI-FLOW THF 1600G
BERGQUIST® GAP PAD® TGP HC5000	BERGQUIST® LIQUI-FORM TLF 3800LVO	LOCTITE® TCP 4000 D
BERGQUIST® GAP PAD® TGP 3500ULM	BERGQUIST® LIQUI-FORM TLF 6000HG	BERGQUIST® HI-FLOW THF 1600P
BERGQUIST® GAP PAD® TGP 6000ULM	BERGQUIST® LIQUI-FORM TLF 10000	BERGQUIST® HI-FLOW THF 5000UT
BERGQUIST® GAP PAD® TGP 7000ULM		LOCTITE® TCF 4000 PXF
BERGQUIST® GAP PAD® TGP 10000ULM		
BERGQUIST® GAP PAD® TGP 12000ULM		
BERGQUIST® GAP PAD® TGP 12000		

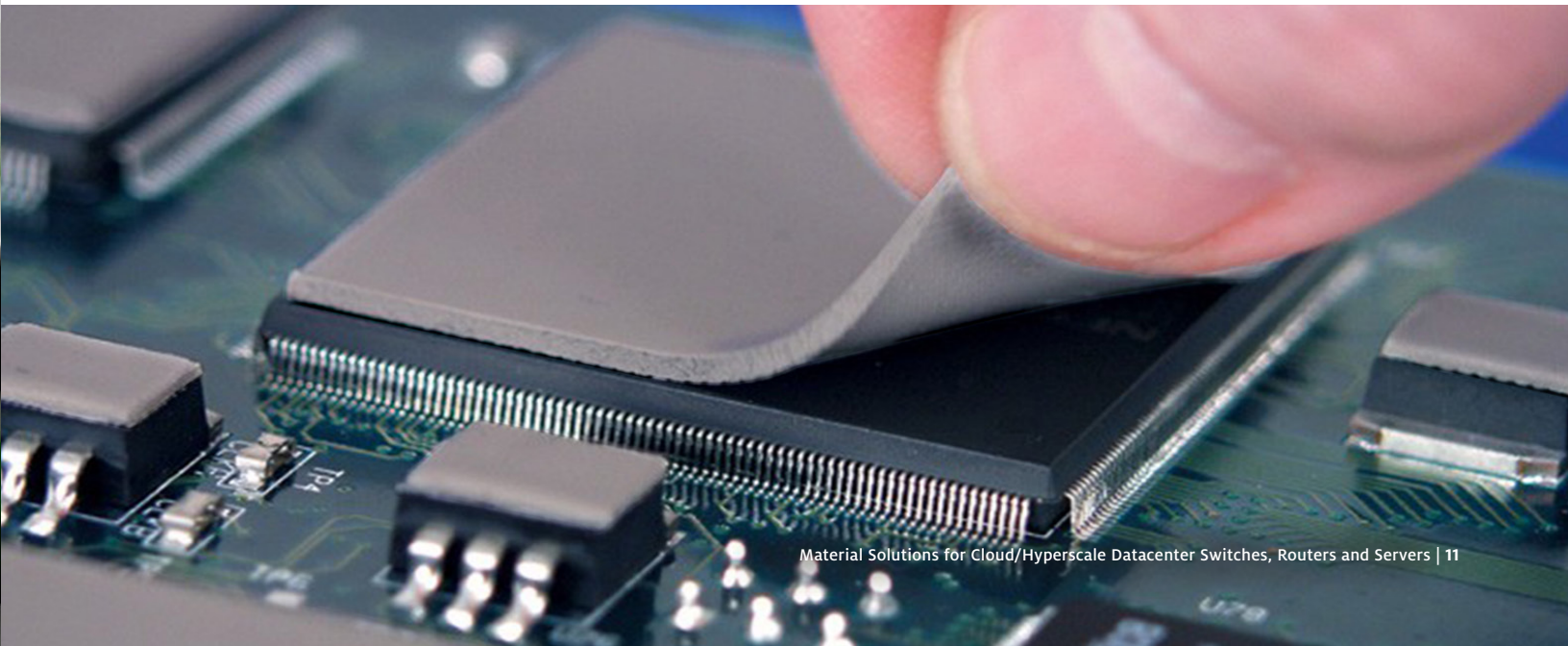
ROUTER AND SWITCH - THERMAL INTERFACE MATERIALS

GAP PAD®	GAP FILLER	LIQUI-BOND	THERMAL GEL	microTIM	PHASE CHANGE	THERMALLY CONDUCTIVE ADHESIVE
BERGQUIST® GAP PAD® TGP HC3000	BERGQUIST® GAP FILLER TGF 1500	BERGQUIST® LIQUI-BOND TLB 400SLT	BERGQUIST® LIQUI-FORM TLF LF3500	BERGQUIST® MICROTIM MTIM 1013	BERGQUIST® HI-FLOW THF 1600G	LOCTITE® 315
BERGQUIST® GAP PAD® TGP HC5000	BERGQUIST® GAP FILLER TGF 3500LVO	BERGQUIST® LIQUI-BOND TLB EA1800	BERGQUIST® LIQUI-FORM TLF 6000HG	BERGQUIST® MICROTIM MTIM 1028	LOCTITE® TCP 4000 D	LOCTITE® 3875
BERGQUIST® GAP PAD® TGP 3500ULM	BERGQUIST® GAP FILLER TGF 3600	BERGQUIST® LIQUI-BOND TLB SA3500	BERGQUIST® LIQUI-FORM TLF 10000		BERGQUIST® HI-FLOW THF 1600P	
BERGQUIST® GAP PAD® TGP 6000ULM	BERGQUIST® GAP FILLER TGF 4000				BERGQUIST® HI-FLOW THF 5000UT	
BERGQUIST® GAP PAD TGP 7000ULM					LOCTITE® TCF 4000 PFX	
BERGQUIST® GAP PAD TGP 10000ULM						
BERGQUIST® GAP PAD® TGP 12000ULM						



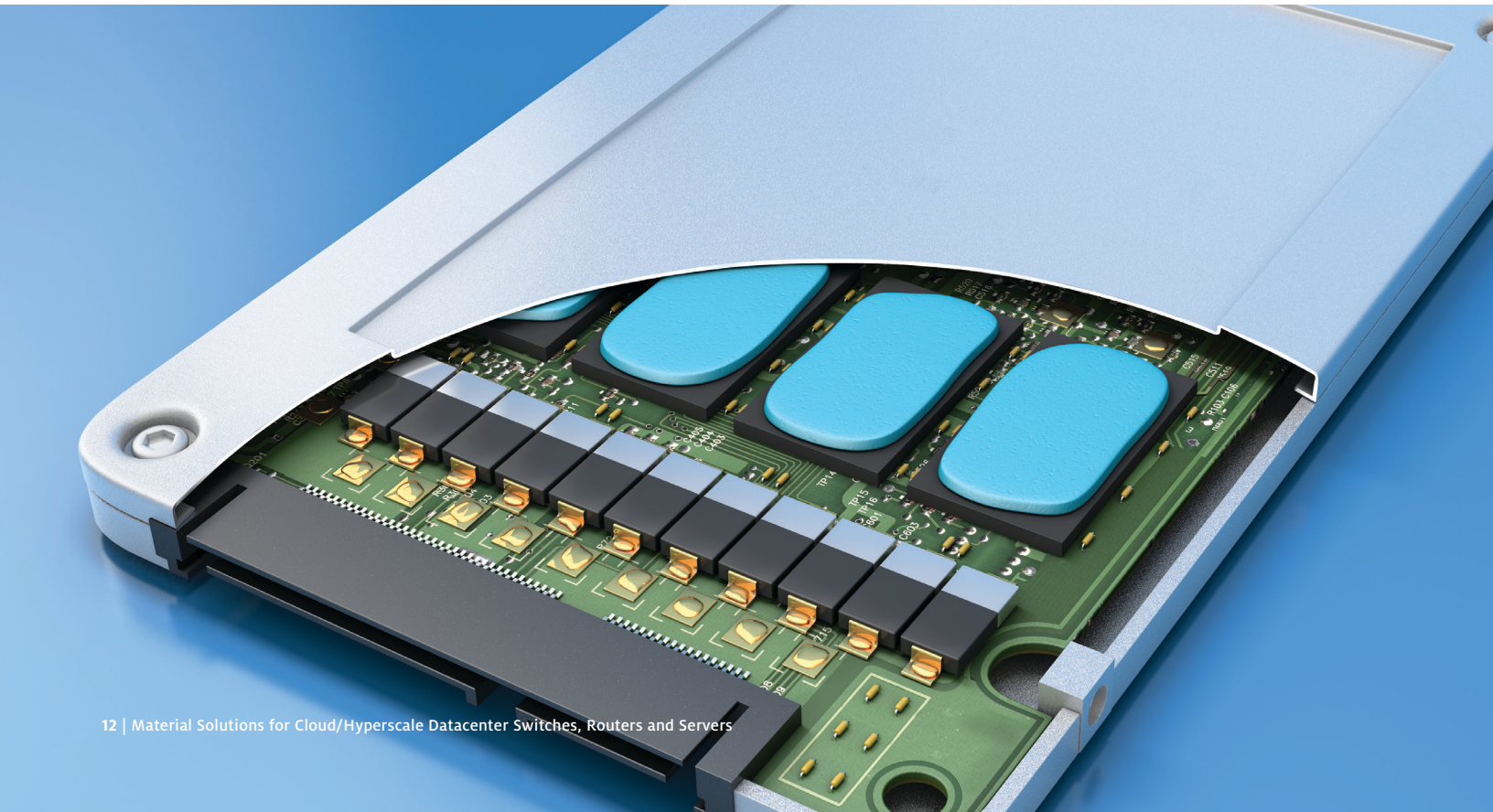
GAP PAD®

Product	Description	Thermal Conductivity (W/m·K)	Hardness	Dielectric Breakdown Voltage (Vac)	Volume Resistivity (Ω·m)	Reinforcement Carrier	Chemistry
BERGQUIST® GAP PAD® TGP HC3000	High-compliance, thermally conductive, low modulus material	3.0	15 (Shore 00)	> 5,000	10^{10}	Fiberglass	Silicone Base
BERGQUIST® GAP PAD® TGP HC5000	High-compliance, thermally conductive, low modulus material	5.0	35 (Shore 00)	> 5,000	10^{10}	Fiberglass	Silicone Base
BERGQUIST® GAP PAD® TGP 3500ULM	Highly conformable, thermally conductive, ultra-low modulus material	3.5	70 (Shore 000)	> 5,000	10^{10}	With or without fiberglass	Silicone Base
BERGQUIST® GAP PAD® TGP 6000ULM	High performance, 6 W/m·K silicone thermal interface material, ultra-low modulus material	6.0	60 (Shore 000)	> 5,000	10^{10}	Fiberglass	Silicone Base
BERGQUIST® GAP PAD® TGP 7000ULM	7 W/m·K, extremely soft GAP PAD with exceptional thermal performance at low pressures	7.0	75 (Shore 000)	> 5,000	$1.2x10^{11}$	–	Silicone Base
BERGQUIST® GAP PAD® TGP 10000ULM	10 W/m·K, extremely soft GAP PAD with exceptional thermal performance at low pressures	10	75 (Shore 000)	3,200	$2.5x10^{11}$	–	Silicone Base
BERGQUIST® GAP PAD® TGP 12000ULM	12 W/m·K, extremely soft GAP PAD with exceptional thermal performance at low pressures	12	68 (Shore 000)	6,200	$1.5 X 10^{12}$	–	Silicone Base
BERGQUIST® GAP PAD® TGP 12000	12 W/m·K, a soft gap filling material, specially formulated for high performance applications requiring low assembly stress	12	76 (Shore 000)	17,700	$10x10^{10}$	Reinforcement carrier	Silicone Base



Liquid Gap Filler

Product	Description	Thermal Conductivity (W/m·K)	Hardness (Shore 00)	Dielectric Strength (V/mil)	Volume Resistivity (Ω·m)	Cure schedule (25°C / 100°C)	Chemistry
BERGQUIST® GAP Filler TGF 1500	Thermally conductive, liquid gap filler material	1.8	50	400	10^{10}	5 hr./10 min.	2K, Silicone Base
BERGQUIST® GAP Filler TGF 3500LVO	Thermally conductive, low outgassing, liquid gap filling material	3.5	40	275	10^{10}	24 hr./30 min.	2K, Silicone Base
BERGQUIST® GAP Filler TGF 3600	Thermally conductive, liquid gap filling material	3.6	35	275	10^{10}	15 hr./30 min.	2K, Silicone Base
BERGQUIST® GAP filler TGF 4000	Thermally conductive, liquid gap filler material	4	75	450	10^{10}	24 hr./30 min.	2K, Silicone Base



Liqui-Bond Adhesive

Product	Description	Tensile Strength (psi)	Shear Strength (psi)	Dielectric Strength (V/mil)	Volume Resistivity (Ω·m)	Breaking Strength (kN/m)
BERGQUIST® LIQUI-BOND TLB 400SLT	High performance silicone adhesive sealant with an adaptable cure profile	300	300	250	10^{12}	4.4

Product	Description	Thermal Conductivity (W/m·K)	Hardness	Dielectric Strength (V/mm)	Volume Resistivity (Ω·m)	Shear Strength (psi)
BERGQUIST® LIQUI-BOND TLB EA1800	Thermally conductive, two-part, liquid epoxy adhesive	1.8	90 (Shore D)	10,000	10^{14}	450
BERGQUIST® LIQUI-BOND TLB SA3500	Thermally conductive, two-part, liquid silicone adhesive	3.5	90 (Shore A)	10,000	10^{10}	450

Liqui-Form Gel

Product	Description	Thermal Conductivity (W/m·K)	Volume Resistivity (Ω·m)	Dielectric Constant at 1,000 Hz	Operating Temperature Range	UL Flammability Rating
BERGQUIST® LIQUI-FORM TLF LF3500	Thermally conductive, one-part, liquid formable gel material	3.5	$1x10^{11}$	8.10	-60 – 200°C	UL 94 V-0
BERGQUIST® LIQUI-FORM TLF 3800LVO	Silicone based gel, high conductivity thermal interface material	3.8	$1x10^{10}$	8.00	-60 – 200°C	UL 94 V-0
BERGQUIST® LIQUI-FORM TLF 6000HG	Thermally conductive, one-part, liquid formable gel material	6.0	$4.37x10^{11}$	7.95	-60 – 200°C	UL 94 V-0
BERGQUIST® LIQUI-FORM TLF 10000	Thermally conductive, pre-cured gel material	10	9.0×10^{13}	–	-60 – 200°C	UL 94 V-0

microTIM Durable Coating

Product	Description	Appearance	Film Thickness, Optical Profilometer (µm)	Durability Performance, mass loss (%)	Volume Resistivity (GΩ·m)	Operating Temperature Range
BERGQUIST® microTIM MTIM 1013	Dielectric coated metal substrate optimizes performance	Tan	24±3	<15	>1	Up to 175°C
BERGQUIST® microTIM MTIM 1028	Dielectric coated metal substrate optimizes performance	Tan	25±5	<15	>1	-40 – 125°C

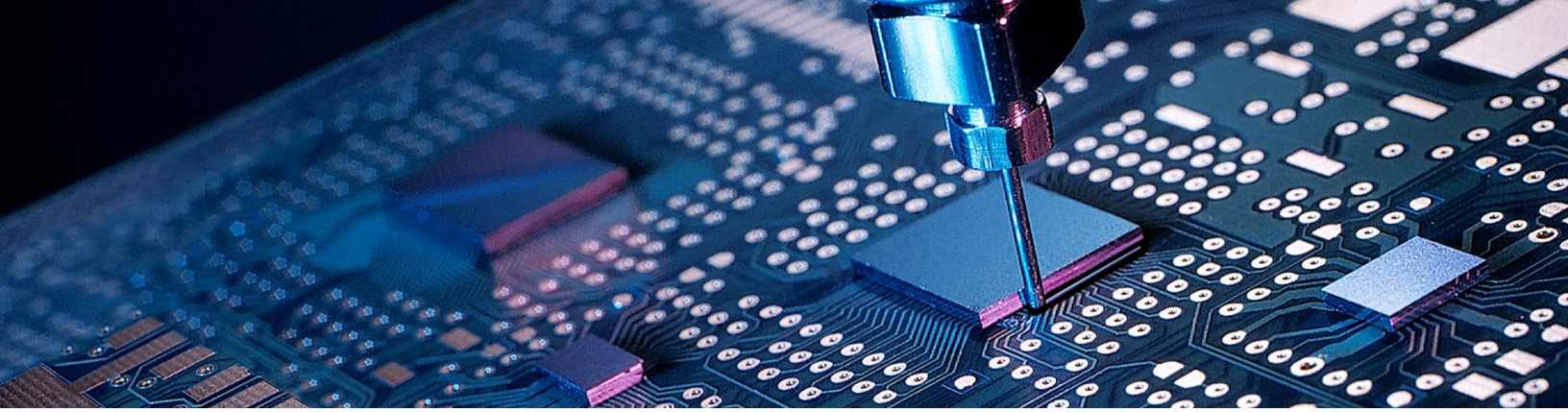
Phase Change Material – Film and Paste

Product	Description	Key Attributes	Thermal Conductivity (W/m·K)	Volume Resistivity (Ω·m)	Dielectric Breakdown Voltage	Thickness (mm)	Flammability Rating
BERGQUIST® HI-FLOW THF 1600G	Thermally conductive 55°C phase change compound coated on a fiberglass web. Designed as a thermal interface material between a computer processor and a heat sink	• Thermal impedance: 0.2°C·in²/W at 25 psi • Will not drip or run like grease • Phase change compound coated on a fiberglass carrier	1.6	$1x10^{8}$	300	0.127	UL 94 V-0
BERGQUIST® HI-FLOW THF 1600P	Thermally conductive 55°C phase change compound coated on a thermally conductive polyimide film	• Thermal impedance: 0.13°C·in²/W at 25 psi • Field-proven polyimide film with excellent dielectric performance and cut-through resistance • Outstanding thermal performance in an insulated pad	1.6	$1x10^{12}$	5,000	0.102 – 0.127	UL 94 V-0
LOCTITE® TCP 4000 D	Non-silicone, reworkable phase-change material supplied as a paste that can be stenciled, needle-dispensed or screen-printed onto a heat sink, base plate or other surfaces	• Reworkable • Highly efficient thermal transfer • Thixotropic above phase change temperature	3.4	–	N/A	0.025 – 0.250	–
LOCTITE® TCF 4000 PXF	Grey, non-silicone reworkable phase change thermal interface material designed	• Low thermal resistance • Nonsilicone • No pump-out, dry-out or pull-out	3.4	–	–	0.2	–

Product	Description	Material Thicknesses (Mil)	Phase Change Temperature	Operating Temperature	Thermal Conductivity (W/M·k)	UI Flammability Rating
BERGQUIST® HI-FLOW THF 5000UT	Reworkable phase change thermal interface material suitable for use between a heat sink and variety heat generating components	8, 10, 12, 16	45°C	-40 to 150°C	Multiple Thickness, ASTM D5470 5.3 Thin Bondline Materials, modified ASTM D5470 8.5	UL 94 V-0

Thermally Conductive Adhesives

Product	Description	Thermal Conductivity (W/m·K)	Cure Type	Dielectric Strength (kV/mm)	Volume Resistivity (Ω·cm)	Shear Strength (psi)
LOCTITE® 315	Acrylic	0.8	Activator or Heat	26.7	$1.3x10^{12}$	1,000
LOCTITE® 3875	Bead on Bead – Acrylate	1.75	Activator or Heat	–	–	2,400



Long-term Device Protection

As interconnect density on array devices increases and dimensions decrease, protecting components from stress reduces failures and safeguards functionality. Advanced LOCTITE® brand underfills offer improved mechanical integrity and reliability for fine-pitch array components used in high performance computing and data processing ASICs. Available in reworkable and non-reworkable formulations, LOCTITE® underfills effectively protect component interconnects with low bump heights.

ROUTER AND SWITCH, SERVER AND STORAGE PROTECTION MATERIALS

Edgebond	Underfill
LOCTITE® ECCOBOND UF 3711	LOCTITE® ECCOBOND UF 1173
	LOCTITE® ECCOBOND E 1216M
	LOCTITE® ECCOBOND UF 3812
	LOCTITE® 3517M

Product	Description	Viscosity	Coefficient of thermal expansion, CTE (alpha 1)	Coefficient of thermal expansion, CTE (alpha 2)	Glass Transition Temperature, T_g (°C)	Pot Life (day)
LOCTITE® ECCOBOND UF 1173	Low CTE, high T_g underfill for extreme T-Cycle conditions	7.5 Pa·s	26 ppm/°C	103 ppm/°C	160	2
LOCTITE® ECCOBOND E 1216M	Fast flow, non-anhydride underfill	4 Pa·s	35 ppm/°C	131 ppm/°C	125	–
LOCTITE® ECCOBOND UF 3812	Room temperature flow, reworkable underfill	0.35 Pa·s	48 ppm/°C	175 ppm/°C	131	3
LOCTITE® ECCOBOND UF 3711	Curable adhesive for chips to enhance the reliability performance	35,000 MPa·s	20 µm/m/K	62 µm/m/K	13.6 at 25°C by DMa, GPa	-
LOCTITE® 3517M	Low temperature cure, reworkable underfill	2.6 Pa·s	65 ppm/°C	191 ppm/°C	78	7

LOCTITE®

BERGQUIST

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