



Henkel Highlight: **Machining & Grinding Oils**

Henkel's Machining & Grinding Oils are designed for metal removal of ferrous and non-ferrous alloys. They are also suitable for use on brass, copper and other exotic metals. Ranging from low to moderate viscosity, these oils offer a diverse portfolio for general machining applications such as hobbing, milling shaping, shaving and flute grinding. They offer universal application to ease product inventory in machining and grinding facilities.

Benefits of Henkel Machining & Grinding Oils:

- Excellent lubrication
- Good rust control
- Long sump life
- Bio resistant
- Clean running fluid for consistent tool life and excellent part finis

	BONDERITE® L-MR CR 10G™ Straight oil industry standard	BONDERITE® L-MR CR 67G™ For precision grinding	BONDERITE® L-MR CR 20™ For high metal removal operations
Type of Metal	Suitable for ferrous, non-ferrous, copper, brass, and exotic alloys	Suitable for ferrous and non-ferrous alloys including brass, copper and exotic metals.	Suitable for ferrous and non-ferrous alloys including brass, copper and exotic metals.
Specification	Low odor, light color, high flashpoint	Low odor, light color, high flashpoint	Low odor, light color, high flashpoint of 410°F
Composition	Chlorine & Sulfur Free	Chlorine & Sulfur Free	Chlorine & Sulfur Free
Viscosity Description	Viscosity (SSU @100°F) 120	Viscosity (SSU @ 100°F) 75	Viscosity (SSU @ 100°F) 210
OEM Approved	General Motors LS2 Approved	General Motors LS2 Approved	

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