Touch-N-Prep® pens are designed for easy and safe repair of clean, bare, or previously painted aluminum surfaces. Tips can be replaced following these steps:

**Step 1:** Remove the cap.

**Step 2:** Remove the existing tip.

**Step 3:** Insert replacement tip.

**Step 4:** Holding the Touch-N-Prep® pen upright, press and hold the pen tip down on the surface.

**Step 5:** Apply BONDERITE® pen solution to the aluminum surface.

**Step 6:** Discard the replacement tip after use and cap the Touch-N-Prep®.
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