



Thin-bed mortar for producing brickwork from blocks made of aerated concrete or sand-lime

CHARACTERISTICS

- Iong open time
- ► waterproof
- ► frost-resistant
- ► volume-stable
- easy to use

Test certificate no. 220004236-05, MPA, NRW

SCOPE OF USE

For fixing blocks and slabs made of aerated concrete or sand-lime using the thin-bed method.

For joint widths of 1 to 3 mm.

For internal and external walls.

For producing brickwork from aerated concrete blocks (grades G 2, G 4 and G 6).

For trowelling blocks and slab made of sand-lime (indoor use).

SUBSTRATE PREPARATION

CT 21 adheres to all solid, load-bearing and clean substrates free of substances which may impair adhesion. Aerated concrete blocks and sand-lime bricks must have a rough, open-pored surface.

APPLICATION

Sprinkle CT 21 into clean, clear water and stir until completely free of lumps. Observe the following mixing ratio: 1 part by volume of water to approx. 2.5 parts by volume of mortar **or** approx. 7.4 l of water for 25 kg of CT 21.

CT 21 is workable for about 4 hours. Apply the mortar with a notched trowel, blockwork trowel or notched spreader using the combing technique.



Observe the open time of approx. 10 minutes. The position of the blocks can be adjusted for approx. 5 minutes after placing.

PLEASE NOTE

Use CT 21 only in dry conditions and at temperatures of +5 $^\circ\mathrm{C}$ to +30 $^\circ\mathrm{C}.$

CT 21 contains cement and reacts with water, producing an alkaline solution. Therefore protect eyes and skin. In case of contact thoroughly rinse with water. In case of contact with the eyes seek medical advice immediately.

Should you need support or advice, please consult our advisory service for architects and craftsmen. Phone: +49 (0) 211/797 106-07/-55/-59 Fax: 0211-798-1204

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Henkel AG & Co. KGaA Henkelstr. 67, D-40589 Düsseldorf		
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IN 998-2: 2003		
Thin layer mortar with aggregate size < 1.0 mm 998-2 2003 : M 10		
Compressive strength	Category M 10	
Initial shear strength	0.3 N/mm² (tab. Value)	
Contents of chloride	≤ 0,1 M%	
Reaction to fire	class A 1	
Water vapor permeability µ 15/35		
Thermal conductivity (λ 10, dry)	0.83 W/mK (tabvalue)	
Durability (against freeze-thaw): evaluation based on provisions valid in the intended place of use of the mortar		

TECHNICAL DA	TA
Base:	cement combination with synthetic resin additive and mineral fillers (low chromate acc. to TRGS 613) GISCODE: ZP 1
Powder density:	approx. 1.38 kg/dm³
Mixing ratio:	approx. 7.4 I of water for 25 kg
Application time:	≥ 3.5 hours
Application temperature:	+5 °C to +30 °C
Open time:	≥ 10 minutes
Compressive strength: (DIN 1164)	approx. 20 N/mm²
Bending tensile strength: (DIN 1164)	approx. 7 N/mm²
Adhesive tension strength:	approx. 1.5 N/mm²
Amount required:	approx. 1.3 kg/m ² and mm layer thickness
Reference value:	approx. 4.6 kg/m ² wall area with a wall thickness of 24 cm, an average joint width of 2.5 mm and filling of the cross and course joints
Storage:	shelf life approx. 12 months in a dry place
Packaging:	25 kg paper sacks

The above information, in particular recommendations for the handling and use of our products, is based on our professional knowledge and ex-perience. As materials and conditions may vary with each intended application and thus are beyond our control, we strongly recommend that in each case sufficient tests are conducted to check the suitability of our products for the intended application method and use. Legal liability cannot be accepted on the basis of the contents of this technical data sheet or any verbal advice given unless there is evidence of wilful intent or gross negliaence on our part.

This technical data sheet supersedes all previous editions.

Apart from the information given in this technical data sheet, it is also important to observe the relevant guidelines and regulations of various or-

ganizations and trade associations as well as the applicable DIN standards. All data given was obtained at an ambient and material temperature of +23°C and 50 % relative humidity unless specified otherwise. Please note that under other climatic conditions hardening can be accelerated or delayed.

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