



BONDERITE L-FG F 605 GRAPHITE-FREE, WATER-BASED DIE LUBRICANT

**Reduce total process cost with
graphite-free forging lubricant**



- › High dilution ratios reduce consumption
- › Synthetic lubricant forms consistent film on dies & minimizes friction to boost die life
- › Exceptional stability due to low concentrations
- › Eliminates ammonia emissions, compared to ammonia containing graphite dispersions
- › Results in cleaner workspaces



Forging Lubricant for Hot Forging of Ferrous Metals on Presses and Hammers

Product	General Key Features	Carrier	Diluent/Consistency	Density	pH-value	Solid Content
BONDERITE L-FG F 605	<ul style="list-style-type: none"> › Good metal movement › High wetting capabilities › Superior release properties › Improved cleanliness and non-toxic 	Water	Water, low viscous liquid	1.100 kg/m ³	7 to 8	17 to 19%

Henkel's Surface Treatment and Cleaners & Lubricants business for automotive components offers process solutions across the value chain, from liquid metal to final part. Our robust process expertise is available globally, enabling customers around the world to effectively use our products with stable, quality results.

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