



TEROSON® MS 9222™ Primerless SMP Adhesive for Work Truck Equipment

► THE CHALLENGE

Manufacturing is complicated. Most assembly processes require multiple steps. An error at any step can result in scrap, rework or defects.

Adhesion promoter is a required step for many structural tapes and adhesives. Potential errors are:

- Adhesion promoter is not applied or misapplied
- Adhesion promoter is compromised because of solvent evaporation, improper storage or shelf life

In addition, adhesion promoters require labor, time, floor space and safe guards related to flammability, Health & Safety and VOC

► THE TEROSON® SOLUTION

TEROSON® Primerless MS 9222™ simplifies your assembly process for more consistent production. Simply apply TEROSON® MS 9222™ structural adhesive to clean parts and assemble.

- Eliminates scrap, rework and defects related to adhesion promoter errors
- Reclaim labor, time and floor space invested in separate adhesion promoter operation
- No carrier solvent related flammability, Health & Safety or VOC

TEROSON® MS 9222™ Key Features

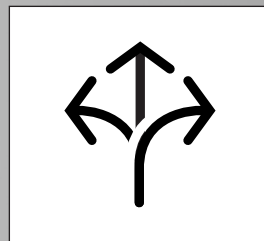
Adhesion Promoter



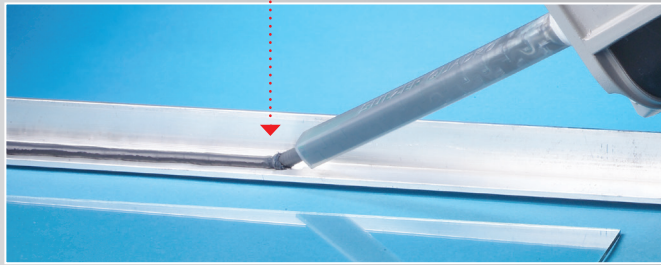
Adhesion to Painted Panels



Tough and Flexible Sealant



TEROSON®



TEROSON® PRIMERLESS SMP ADHESIVE

Product	Item Number	Pack Size	Technology	Cure Method	Mix Ratio	Mixed Color	Mixed Viscosity
MS 9222™	2649876	400 ml cartridge	SMP (Silane Modified Polymer)	Two-Component Static Mix. Room Temperature Cure	4:1 by volume	Grey	Thixotropic Paste

PROPERTIES

Skin Time	Full Cure	Tensile	Shear Strength	Elongation	Hardness	Temperature Range
30 min	7 days	450 psi	250 psi	350%	40 Shore A	-40°C to +100°C

DISPENSING EQUIPMENT

Item #	Description
2633664	Mix Nozzle 10 pack
2693825	EQ HD14 400ml Pneumatic Dispenser
2693823	EQ HD14 400ml Manual Dispenser



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