

Step-by-step working instructions

LOCTITE 3090

Plastic Repair (Smart Repair) e.g. front light and broken plastic parts

Pretreat the surface (1/2)

Bonding surfaces have to be cleaned from oil, grease, dust and any other contaminations. Clean the bonding surfaces with cleaner **TEROSON VR 10** using a lint-free cloth.





2 Pretreat the surface (2/2)

Apply **LOCTITE SF 770** primer to the repair area (evaporation time 30 seconds).

3 Prepare the product

Insert the plunger into the *LOCTITE 3090* and press gently on the plunger to "bump" the cartridge of *LOCTITE 3090*.



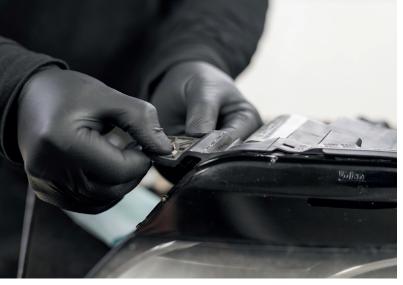


4 Prepare the cartridge

Attach the nozzle onto **LOCTITE 3090** noting the alignment notch, then dispense 5 cm (2 in) of adhesive (approx. a nozzle length) onto a lint-free cloth/aluminium dish.









Curing is initiated on mixing the Part A and Part B components. Handling strength is achieved rapidly; full strength is achieved over 24 hours. Gel time in mixer nozzle, 4 to 5 minutes. **LOCTITE 3090** is a 2-component, fast curing, gap-filling adhesive with excellent bonding characteristics, making it suitable for a variety of substrates incl. plastics, rubbers and metals. It is designed for the assembly of parts with varying or undefined bond gaps up to 5 mm, or for applications where the complete cure of excess adhesive is a must. The gel consistency prevents adhesive flow even on vertical surfaces. Also suited to bonding porous materials such as wood, paper, leather and fabric.

- Fast curing
- Precise and clean application with the syringe



Scan the QR code to see further product information, technical data sheets and safety data sheets.





Reach out to us for more info or visit:

www.henkel-adhesives.com/dk/en/collision-repair www.henkel-adhesives.com/fi/en/collision-repair www.henkel-adhesives.com/no/en/collision-repair www.henkel-adhesives.com/se/en/collision-repair

Henkel Danmark A/S Industriparken 21 A DK-2750 Ballerup Tel.: (+45) 4330 1300

Henkel Norden AB Box 151 22 SE - 167 15 Bromma

Tel.: (+46) 10 - 480 75 00

Henkel Finland Oy Äyritie 12A FI - 01510 Vantaa Tel.: (+358) 201 - 22311

Henkel Norway AS Karenslyst Allé 3B NO - 0278 Oslo Tel.: (+47) 2337 1520

The data contained herein are intended as reference only. Please contact Henkel Technical Support Group for assistance and recommendation on specifications for these products. Except as otherwise noted, all marks used above in this printed material are trademarks and/or registered trademarks of Henkel and/or its affiliates in US, Germany, and elsewhere. © Henkel AG & Co. KGaA, 2022