

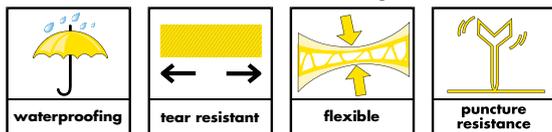
# Polyplus E 4180

## SBS modified bituminous waterproofing membrane

Bituminous waterproofing membrane, modified with SBS polymers for waterproofing properties.

### CHARACTERISTICS

- ▶ Resistant to positive water & vapor pressure
- ▶ Good dimensional stability under tension
- ▶ Excellent flexibility. Can accommodate high structural movements
- ▶ High puncture and fatigue resistance
- ▶ Excellent tensile and tear strengths



### DESCRIPTION

Polyplus E 4180 is a bituminous waterproofing membrane manufactured by blending a mixture of bitumen and SBS (Styrene Butadiene Styrene) polymers to obtain waterproofing properties. The polymerized bitumen is coated onto a dimensionally stable reinforcement core of non woven spun bond polyester rot-proof fabric.

### FIELDS OF APPLICATION

Polyplus E 4180 membrane is typically used for waterproofing / damp proofing of the following areas:

- concrete foundations
- concrete footings
- water reservoirs

### APPLICATION INSTRUCTIONS

The application temperature should be between 5°C to 55°C. Application procedures may vary slightly depending upon site conditions.

#### Surface preparation

The surface shall be cleaned thoroughly of all contaminants like dust, traces of curing compound, oil and grease. All surface imperfections, protrusions, structurally unsound and friable concrete must be removed and repaired.

#### Priming

Apply Polyprime SB (Solvent based primer) @4-6 m<sup>2</sup>/L to a clean, smooth and dry surface by brush, roller or spray. Allow the primer to dry prior to the application of the membrane. The primer promotes the adhesion between the membrane and the concrete surface.



#### Alignment

Start the installation of all membrane plies from the low point or drains, so that the flow of water is over or parallel to the plies, but never against the laps. All overlaps at the membrane seams shall be installed so as to have “up” slope laps over “down” slope laps. Begin membrane application by unrolling the roll of Polyplus E 4180 membrane and aligning the side laps. Side overlaps should be a minimum of 100 mm and the end overlaps 150mm.

#### Torching

Polyplus E 4180 membrane is installed by using a cylinder fed propane gas torch. Use of hand-held roofing torch is recommended as it affords a good control. Begin torching the embossed polyethylene side of the rolled portion of the membrane. As the membrane is heated the embossing starts to melt away exposing a shiny bitumen surface. Roll forward the membrane and press firmly with the boot or roller against the substrate to bond well. The propane flame should be moved from side to side and up the lap edge while the membrane is slowly unrolled and adhered to the underlying surface. Caution: Do not over torch the membrane as this will expose the reinforcement and cause damage to it.

## Sealing

Heat both the overlaps and use round tipped trowel to seal the overlap. Adequate heat is confirmed when a uniform flow of melted bitumen compound flows evenly in a bead that oozes from the applied membrane's edges. Excess compound should be pressed into the seam using a heated trowel. Any un-bonded areas must be lifted and re-torched.

## Protection

Polyplus E 4180 should be protected from getting damaged due to the ongoing site activities and during backfilling. Membranes laid on horizontal surfaces can be protected either by a cement sand screed (50mm thick) or by an asphaltic protection board (Bituboard). On vertical surfaces the membrane has to be protected with Bituboard. Bituboard can be fixed on the membrane by torching the underside of the board, or with a double sided bitumen adhesive tape (Watertite TS 15).

Please contact our technical service team for specific requirement.

## STANDARDS

Polyplus E 4180 membranes are tested and conform to the requirements of ASTM and UEAtc 2001

## STORAGE & SHELF LIFE

Polyplus E 4180 membrane rolls whether loose or on pallets have to be stored vertically in a shaded area, neatly covered by a thick fabric and tied securely in a manner that will minimize exposure to sunlight & UV. The membranes shall be protected from all sources of heat and extreme temperatures. The shelf life is 12 months if stored as per recommendations. Excessive exposure to sunlight, UV and other sources of heat will result in considerable deterioration of the product and reduce its shelf life.

## HEALTH & SAFETY

Polyplus E 4180 contains a tacky bitumen compound which can stick to human skin during application. Such stains can be removed by using a cloth dipped in a suitable cleaner.

## SUPPLY

Polyplus E 4180**	1m x 10m, wt 49kg#
Polyprime SB	20L pail & 200L drum
Bituboard	3.2mm, 2m x 1m, wt 7.7kg# 6.0mm, 2m x 1m, wt 14.0kg#
Watertite TS 15	10m x 50mm, wt 0.60kg

# Approximate weight

\*\*Not recommended for deep basements and high water table areas

## TECHNICAL SPECIFICATION

PROPERTIES	VALUES	TEST STANDARDS
Thickness, [mm]	4.0	DIN EN 1849-1
Mass per unit area, [kg/m <sup>2</sup> ]	4.5-5.0	DIN EN 1849-1
Reinforcement [polyester], [g/m <sup>2</sup> ]	180	EN 29073-1
Coating asphalt	Styrene Butadiene Styrene Polymer Modified Asphalt	
Softening point [R&B], [°C]	> 110	ASTM D 36
Penetration @25°C, [0.1mm]	12-22	ASTM D 5
Tensile strength [L/T], [N/5cm]	800/600	DIN EN 12311-1
Elongation at break [L/T], [%]	40/50	DIN EN 12311-1
Tear resistance [L/T], [N]	>400/300	ASTM D 5147 / D 4073
Resistance to static loading	L <sub>25</sub>	DIN EN 12730
Water absorption [BSP], [%]	<0.2	ASTM D 5147
Heat resistance @100°C	No flow	DIN EN 52 123
Dimensional stability, [%]	<1	ASTM D 6164

All values given are subject to 5-20% tolerance

Apart from the information given here it is also important to observe the relevant guidelines and regulations of various organisations and trade associations as well as the respective standards. The aforementioned characteristics are based on practical experience and applied testing. Warranted properties and possible uses which go beyond those warranted in this information sheet require our written confirmation. All data given was obtained at an ambient and material temperature of +23°C and 50 % relative air humidity at laboratory conditions unless specified otherwise. Please note that under other climatic conditions hardening can be accelerated or delayed.

The information contained herein, particularly recommendations for the handling and use of our products, is based on our professional experience. As materials and conditions may vary with each intended application, and thus are beyond our sphere of influence, we strongly recommend that in each case sufficient tests are conducted to check the suitability of our products for their intended use. Legal liability cannot be accepted on the basis of the contents of this data sheet or any verbal advice given, unless there is a case of wilful misconduct or gross negligence on our part. This technical data sheet supersedes all previous editions relevant to this product.



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