TECHNICAL DATA SHEET



PATTEX WOOD GLUE (CLASSIC D1)

DESCRIPTION

Pattex Wood Glue (Classic) D1 is a ready to use, fast setting white wood glue for all types pf bonding; hot and cold edge bonding. Ideal for repairing and assembling all kind of wood elements: heavy wood, light wood, cork carpentry, cardboard & paper.

CHARACTERISTICS

- · Universal for all types of wood
- Good bonding strength
- · Ready-to-use
- Transparent joint
- Complies with DIN-EN 204-D1

SCOPE OF USE

Recommended for assembling and repairing all kind of wood elements; heavy wood, light wood, cork carpentry, cardboard and paper.

APPLICATION

Surface preparation:

Surfaces should be leveled, dry, clean of dust and free of substances which may impair adhesion.

Application procedure:

Apply a thin regular layer of WOOD GLUE (Classic) on one of the surfaces by brush or roller. For heavy wood, the glue should be applied on both surfaces. Join the two parts within the open time (approximately 10 minutes, depending on the temperature, humidity and type of wood used). Press for 30 minutes, applying a pressure of 2 to 5 kg/cm². Pressing can either be hot or cold with the usual tools and appliances.

Cleaning:

Remove excess glue with a cloth.

PACKAGING INFORMATION					
Packaging Size	Packaging Type	Pieces/ Carton	IDH	Country of Origin	
1 Kg	Tin	12	1700174	UAE	
3 Kg	Bucket	4	1700697	UAE	



STORAGE & SHELF LIFE

This product should be stored in its original packaging in a cool, dry place, protected from frost, sparks, and flames. Close packaging after use. Keep away from children.

Shelf life: 12 months from manufacturing date.

TECHNICAL DATA

Raw material	Synthetic resin glue based on polyvinyl acetate	
Application temperature	5°C (minimum)	
Joint properties	Elastic,tool-friendly, ageing-resistant	
Color	White - dries off transparent	
Consumption	Approx. 150g/m², depending on substrate absorbency	