

PATTEX CONTACT ADHESIVE CLASSIC

DESCRIPTION

Pattex Contact Adhesive Classic is a premium quality, high tack, one part polychloroprene multipurpose contact adhesive. Free of harmful substances. It is recommended for bonding a wide variety of materials to absorbent and non-absorbent substrates. High temperature resistance, UV-stability and bonding strength.

IDH	Packaging type	Size
177384	Tube	50g



CHARACTERISTICS

- Toulene free
- Heat and Moisture resistance
- Pattex Classic (Polychloroprene based contact adhesive)
- Permanent elasticity
- Suitable for many materials

SCOPE OF USE

Recommended for bonding of wood, decorative laminates, rubber, metal, cork felt, rigid PVC, leather and foams.

APPLICATION

Surface Preparation

Surfaces should be leveled, dry, clean of dust and free of substances which may impair adhesion.

APPLICATION PROCEDURE

The adhesive is applied on both surfaces with a brush or a roller. Allow to dry (10 to 20 min). The two surfaces are brought together using as much pressure as possible.

Adjustments must be done quickly when the two adhesive layers are in contact. Press the two materials together few seconds. Product should be allowed to develop full strength before subjecting to any service loads (typically 60 minutes).

STORAGE & SHELF LIFE

This product should be stored in its original packaging in a cool, dry place, protected from frost, sparks, flames and direct sunlight. Keep away from children.

Shelf Life: 24 months from manufacturing date.

TECHNICAL DATA

Raw material	Polychloroprene rubber
Dry extract	22% - 24%
Temperature resistance	Up to 110°C
Application temperature	+ 5°C to +40°C
Open time [at 20°C]	10 min
Evaporation time	10 min to 15 min
Odor:	Of solvent
Consistency	Liquid, brushable
Film appearance	Elastic
Color	Yellow
Consumption	200 to 250 g/m ²
Density	0.96 kg/L