Loctite® Spray Adhesive Multi Purpose is a premium quality formulation that dries clear and has a superior bonding strength. It dries quickly and is ideal for a wide range of household and automotive repair projects. Loctite® Spray Adhesive Multi Purpose will work on a variety of porous and non-porous substrates.

**RECOMMENDED FOR:**
- Bonding paper, cardboard, foam, fabric, leather, felt, cork, foil, certain plastics, metal, glass and wood.

**NOT RECOMMENDED FOR:**
- Unsupported vinyl fabric
- Installing / repairing car headliners
- Certain plastics and elastomeric substrates can exhibit bond failure due to plasticizer migration
- Combinations of high temperature and high humidity can promote bond failure. Testing of production parts in typical operating environment for compatibility is recommended.
- Exposure to sunlight or UV which will cause yellowing

**FEATURES & BENEFITS:**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Benefits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Repositionable or permanent bonding</td>
<td>Variety of applications</td>
</tr>
<tr>
<td>Dries clear</td>
<td>Invisible bond</td>
</tr>
<tr>
<td>Can apply multiple coats</td>
<td>Increases bond strength</td>
</tr>
<tr>
<td>No bleed through, wrinkling or curling</td>
<td>No reworking</td>
</tr>
</tbody>
</table>

**COVERAGE:**

Estimated coverage per can per coat when sprayed at a rate of approximately 5 seconds per yard from a distance of 8 inches from the surface is 26 ± 4 ft².

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Typical Uncured Physical Properties:</th>
<th>Typical Application Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance:</strong> White Liquid</td>
<td><strong>Application Temperature:</strong> Between 65°F (18°C) and 95°F (35°C)</td>
</tr>
<tr>
<td><strong>Base:</strong> Synthetic rubber</td>
<td><strong>Open Time:</strong> 1 - 10 minutes</td>
</tr>
<tr>
<td><strong>VOC Content:</strong> 28.1 % by weight per CARB</td>
<td><strong>Odor:</strong> Solvent (use in a well-ventilated area)</td>
</tr>
<tr>
<td><strong>Flash Point:</strong> -155.92°F (-104.4°C)</td>
<td><strong>Shelf Life:</strong> 24 months (unopened)</td>
</tr>
<tr>
<td><strong>Shelf Life:</strong> 24 months (unopened)</td>
<td></td>
</tr>
</tbody>
</table>
Typical Uncured Physical Properties:

Lot Code Explanation: For example:
13 285 A11J1
(Stamped on bottom of aerosol can)

13 = Last two digits of year of manufacture (13 = 2013)
285 = Day of manufacture based on 365 days per year
(285 = 285th day of year = Oct. 12th)

Therefore, the date of manufacture = October 12th, 2013

Typical Cured Performance Properties

Lap Shear Strength:
(1 coat per surface, 10 min open time, clamped, cured 24 hrs. at 75°F and 7 days at 100°F in oven)

<table>
<thead>
<tr>
<th>Material</th>
<th>psi</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pine</td>
<td>122</td>
</tr>
<tr>
<td>Aluminum</td>
<td>50</td>
</tr>
<tr>
<td>PVC</td>
<td>42</td>
</tr>
<tr>
<td>Polypropylene</td>
<td>103</td>
</tr>
<tr>
<td>Acrylic</td>
<td>53</td>
</tr>
<tr>
<td>ABS</td>
<td>49</td>
</tr>
</tbody>
</table>

Canvas Peel to various materials:
Approximately 1.5 lb/inch width peel

Canvas Peel to various materials:
Aluminum, stainless steel, PVC, ABS, acrylic, polycarbonate
(10 minutes open time, two coats per surface, 7-day cure)

Tools Typically Required
Kraft paper or other material to protect surrounding area as over spray may occur.

Safety Precautions:
Well-ventilated area, safety glasses.

Preparation:
For best performance, the adhesive and materials should be between 65°F (18°C) and 95°F (35°C). Shake well before using (approximately 10 – 12 times). Surfaces must be clean, dry and free of foreign materials. Protect finished surfaces. Pre-fit all materials. Test substrates for compatibility before starting application.

Application:
Turn spray tip so that the black dot is aligned with the nozzle. Hold can in a vertical position and spray from a distance of 8 to 10 inches (20 to 25 cm). Keep the can moving to create an even coat and avoid build-up on the surface. Start and stop the spray just off the work to prevent runs and sags. Repositionable / temporary bonds: Apply a light even coat to one surface. After a few seconds, join and press together lightly. To remove, gently peel from corner. For a stronger immediate bond, apply an even medium coat of adhesive to both surfaces, allow to dry to tack (approximately 1-10 minutes), and then bond materials. Porous surfaces can be bonded while still wet.

Clean-up:
After use, invert spray can and spray for approximately 2 seconds (or until spray is free of adhesive) to clear valve and spray tip. Clean spray tip with turpentine or mineral spirits. Note: When using solvents for cleanup, use proper precautionary measures.

Containers are under pressure. Store at room temperature (above freezing) in dry areas away from direct sunlight. Do not store at temperatures above 120°F (50°C). Excessive heat can cause bursting. Do not store or leave unattended in passenger vehicle compartments. Vehicle interiors can become very hot in sunlight (even during the winter months), vehicles are generally not a safe location for even temporary storage. Use an approved hazardous waste facility for disposal.

Loctite® Spray Adhesive
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Refer to the Safety Data Sheet (SDS) for further information

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Henkel recommends purchasers/users should test the products to determine acceptable quality and suitability for the intended use. All adhesive/sealant applications should be tested under simulated or actual end-use conditions to ensure the adhesive/sealant meets or exceeds all required project specifications. Since assembly conditions may be critical to adhesive/sealant performance, it is also recommended that testing be performed on specimens assembled under simulated or actual production conditions. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

DISCLAIMER

Trusted Performance. Proven Results.

For over 50 years, Loctite Brand adhesives and sealants have taken on the toughest jobs. Used in race cars, airplanes, and even in the space-shuttle, Loctite provides solutions for the most demanding industrial, professional and consumer applications. Loctite gives you not the specialization, power and performance to not only get your job done, but to get it done right.

For Technical Assistance call : 1-800-624-7767 – Mon-Fri - 9:00a – 4:00p ET
www.loctiteproducts.com

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