

Maintain, Repair, Rebuild, Protect Solutions for Conventional Thermal Power Plants



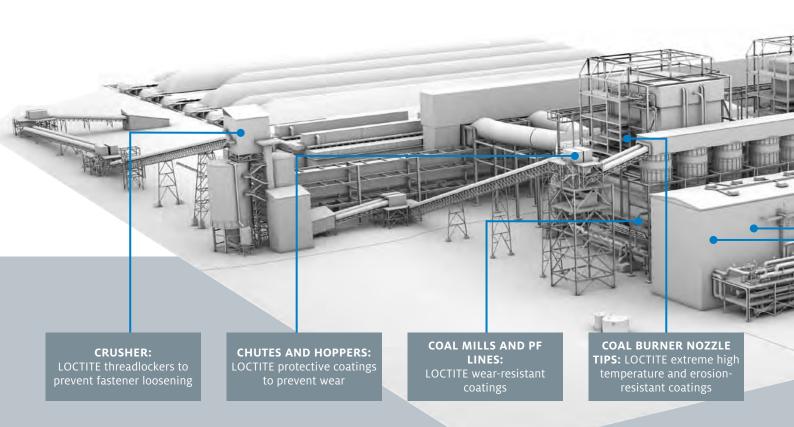
Henkel – Complete Solutions for Your Entire Thermal Power Plant.

Repair, rebuild, maintain and protect your assets

Maximizing production and preventing unplanned downtime are critical in the power generation industry. At Henkel – the leading solution provider for adhesives, sealants and functional coatings worldwide – we understand the challenges you face because we know the power generation industry inside and out.

With more than **50 years of experience** in power generation, we'll help you keep your plants and equipment in top operating condition. **Our LOCTITE brand** adhesives are known around the world for reliability and quality.

Let us show you how Henkel and our LOCTITE brand can help you **reduce costs**, **increase reliability**, and **improve efficiency**.



Why Henkel?

As the leading solution provider for adhesives, sealants and functional coatings worldwide, we work as a partner with the power generation industry.

COMPLETE PRODUCT PORTFOLIO

A full range of solutions for the Power industry.

GLOBAL REACH

Our products and services are available worldwide.

INNOVATION

Solutions developed with our customers to help solve their toughest challenges.

TRAINING

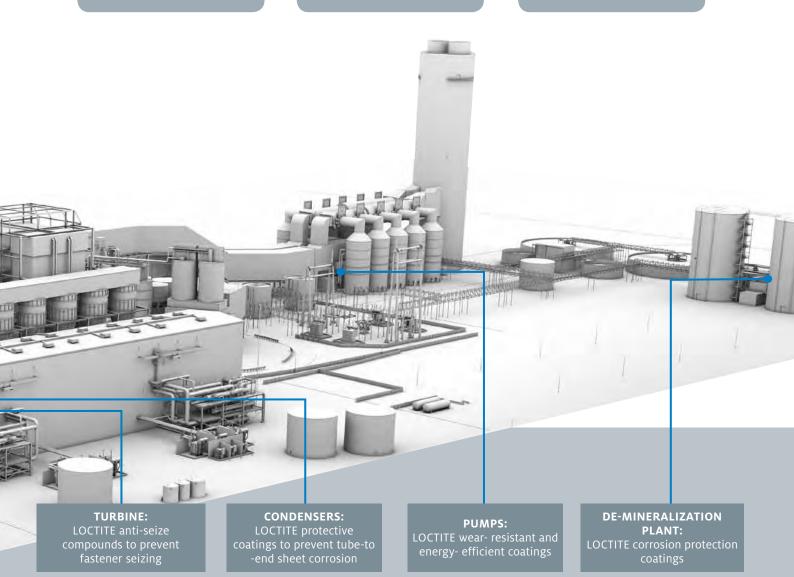
On-site maintenance workshops to prevent equipment failure.

TECHNICAL EXPERTISE

Engineering support to help you improve your operations.

CUSTOMER PARTNERSHIP

Henkel is more than a supplier – we're committed to your success.



Put Henkel's expertise to work on some of your toughest challenges:

YOUR CHALLENGE

HENKEL

SOLUTIONS

BENEFITS

EFFICIENCY

Greater power consumption and reduced efficiency of equipment due to wear and erosion

Comprehensive
maintenance programs
for pumps and other
equipment to improve
efficiency

- Improved equipment efficiency
- Longer asset life

RELIABILITY

Chronic equipment failures, increased repair costs and downtime

to prevent fastener loosening, fluid leaks, corrosion and other problems

- Prevent unscheduled downtime
- Increased equipment uptime



- Improving plant efficiency
- Increasing equipment *reliability*
- Strengthening plant safety
- Reducing costs

SAFETY

Safety hazards resulting from unreliable machinery, fluid leaks and other failures

Training on use of
Henkel products to
improve reliability and
reduce downtime; plant
surveys to identify repair
improvements

- Improved plant safety
- Less downtime

COSTS

Equipment subject to wear and corrosion; replacement costs affecting profitability

LOCTITE products to rebuild and protect equipment; in-situ repair without interruption of operations

- Increased asset life
- Reduced replacement costs



Broad Product Range

From threadlockers and thread sealants to protective coatings, our LOCTITE brand provides solutions for every challenge.

Coal Handling Plant

Solutions for abrasional wear, vibrational loosening, and frequent leaks

Wagon Tippler

YOUR CHALLENGE

Severe corrosion on the wagon tippler resulting in weakening of structure and high down time

OUR SOLUTION

Corrosion protection: LOCTITE Chemical Resistant Coating

BENEFITS

- Resists corrosion attack and protects the structure
- Lower maintenance and labor costs



Conveyor Belt

YOUR CHALLENGE

Wear and tear of conveyor belts during operations

OUR SOLUTION

Belt repair: LOCTITE Rapid Rubber Repair kit

- In-situ repair results in time savings – back to service in 4 hours
- Cost savings avoid replacement





Coal Crusher

YOUR CHALLENGE

Fastener loosening due to heavy vibration

OUR SOLUTION

Reliable threadlocking: LOCTITE Threadlocker

BENEFITS

- Prevents catastrophic equipment failure
- Improves safety of work environment



Gear Boxes

YOUR CHALLENGE

Frequent oil leakages; bolt loosening due to vibration; loosening of bearing in the housing

OUR SOLUTION

loosening: LOCTITE Flange Sealants, Threadlockers, Retaining Compounds, Thread Sealants

Prevent leaks and fastener

BENEFITS

- Improved reliability of gearbox operation
- Efficient gearboxes free from chronic failures



Additional Solutions

To see more solutions for corrosion protection and fastener loosening, contact your Henkel representative or visit our website.

Boiler Maintenance

Solutions for abrasional wear, vibrational loosening, and frequent leaks

Coal Hoppers & Chutes

YOUR CHALLENGE

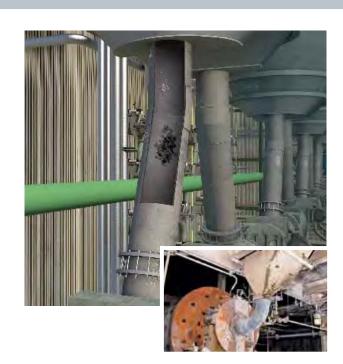
Continuous flow of coal leads to severe abrasion of chute liners, especially at transfer points

OUR SOLUTION

Wear protection: LOCTITE Wearing Compound

BENEFITS

- Extends equipment life
- Repair at fraction of the replacement cost



Mills - Classifier Cone & Housing

YOUR CHALLENGE

Wear of coal mill interior components subjected to erosion due to flow of pulverized coal

OUR SOLUTION

Wear protection: LOCTITE Ultra High Temp Pneu Wear & High Temperature Brushable Ceramic

- In-situ repair
- Longer life than weld repair
- Can be reapplied on existing coating





Mills – Fastener

YOUR CHALLENGE

Loosening of fasteners due to heavy vibration

OUR SOLUTION

Reliable threadlocking: LOCTITE Threadlockers

BENEFITS

- Prevents catastrophic equipment failure
- Improves reliability
- Increases safety



Mills – Discharge Valve & Outlet Ports

YOUR CHALLENGE

Erosional wear of MDV and MPO along the flow path of pulverized coal

OUR SOLUTION

Wear protection: LOCTITE Ultra High Temp Pneu Wear & High Temperature Brushable Ceramic

BENEFITS

- Extends equipment life
- Avoids frequent costly repair work



Information and Resources

Maintenance guides, catalogs, case studies, additional applications and more – just a click away.

Boiler Maintenance

Solutions for abrasional wear, vibrational loosening, and frequent leaks

Coal Carrying Bends

YOUR CHALLENGE

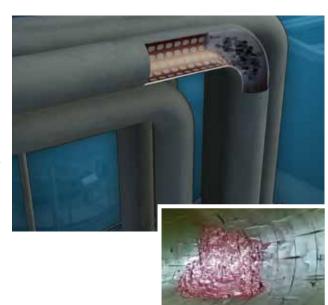
Flow of fine coal leads to erosion and puncturing of pipes at the bends

OUR SOLUTION

Wear protection: LOCTITE Ultra High Temp Pneu Wear

BENEFITS

- Extends equipment life
- Repair at fraction of the replacement cost



Coal Burner Tips

YOUR CHALLENGE

Wear of PF burner tip, increasing coal consumption and lowering efficiency of boiler

OUR SOLUTION

Wear protection: LOCTITE PC 7000 High Temperature & Abrasion Resistant Coating

- Higher wear resistance than weld overlay
- Cost-effective repair
- Reduces downtime





Turbine Maintenance

Coal and combined-cycle gas plants

Steam and Combustion Turbine

YOUR CHALLENGE

Seizing of threaded fasteners of turbine casing subjected to high temperatures

OUR SOLUTION

Anti-seize: LOCTITE N-7000 or Heavy Duty Anti Seize

BENEFITS

- Prevents seizing and allows disassembly when needed
- Avoids expensive process of bolt shearing/cutting



Steam Condenser

YOUR CHALLENGE

Corrosion and pitting leads to leakage of cooling water into condenser steam, reducing overall turbine efficiency and contaminates DM water

OUR SOLUTION

Wear protection: LOCTITE Wear Resistant Putty and Brushable Ceramic Coating

BENEFITS

- Prevents bi-metallic corrosion and seals joints, reducing frequency of tube replacement
- Improves efficiency of condenser and turbine



On-Site Training

Our maintenance workshops will help your staff improve safety and reliability and reduce costs.

Ash Handling

Solutions for wear and erosion

Ash Handling Pipe Bends

YOUR CHALLENGE

Ash handling pipe bends get worn out resulting in huge cost of replacements and maintaining inventory

OUR SOLUTION

Wear protection: LOCTITE Pneu-Wear and Brushable Ceramic Coating

BENEFITS

- Extends equipment life
- Repair at fraction of replacement cost



Vacuum Pumps

YOUR CHALLENGE

Ash particles erode casing and impeller of vacuum pump

OUR SOLUTION

Wear protection: LOCTITE Wear Resistant Putty and Brushable Ceramic Coating

- Save replacement cost of casing
- Improved pump efficiency





Off-site Maintenance

Coal and combined-cycle gas plants

CW Pumps

YOUR CHALLENGE

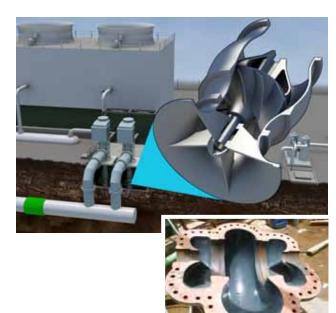
Cavitation deteriorates smoothness of pump casing, increasing power consumption and decreasing efficiency

OUR SOLUTION

Wear protection: LOCTITE Superior Metal and Brushable Ceramic Coating

BENEFITS

- Cost savings from improved pump efficiency, faster payback period
- Increased life of internal parts due to reduced wear



De-mineralization Plant

YOUR CHALLENGE

Chemicals used in DM plant lead to corrosion of containment vessels and damage to concrete floor and drainage

OUR SOLUTION

Wear protection: LOCTITE Chemical Resistant Coating or LOCTITE Flexible Structural Coating

BENEFITS

- Reliable protection against chemical attack
- Cost savings due to reduced frequency of recoating



Documented Cost Savings

More than 90% of our customers realize above-target cost savings after just 4 months. Let us do the same for you.

Online access to resources and technical data

On-site expert consulting and application support

Wide selection of information and how-to guides for operators

> Proven and documented OEM and MRO expertise

VALUE FOR YOU

Henkel offers more than a product portfolio. We are a partner who understands your industry and helps solve your toughest challenges.

Maintenance Workshops and tailored training programs

Global network

of technicians

and engineers

On-site

Global Distributor and Certified Applicator network Global MRO Training and Application Centers

Broad Solution Portfolio

From reducing wear and corrosion to sealing leaks, Henkel has a wide range of products that can solve any challenge in your facility.



LOCTITE MACHINERY ADHESIVES

- Threadlocking
- Thread Sealants
- Gasketing
- Retaining



REBUILDING, PROTECTING AND COATING

- Metal-Filled Compounds
- Concrete Repair
- Wear Resistant Coatings



BONDING AND SEALING WITH LOCTITE

- Epoxies
- Polyurethanes
- Instant Adhesives
- Industrial Sealants



SUPPLEMENTARY MAINTENANCE PRODUCTS

- Cleaners
- Metal Pretreatment
- Anti-Seize and Lubricants



Henkel Partnership

Services to help you succeed

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Plant Survey

A plant survey will analyze current maintenance practices and culture and offer opportunities for improvement. It can also be used to customize training workshops specific to your needs.

Date	
Time	
Place	
Contact	



Product Trials

Product trials allow you to test the performance of our products in your plant. Henkel will train your staff on the correct application methods.

Date	
Time	
Place	
Contact	



Maintenance Workshop

This on-site training customized to your needs will help your staff increase equipment reliability, reduce routine and redundant maintenance tasks, improve safety, reduce energy costs, and increase productivity.

Date	
Time	
Place	
Contact	



Surface Engineering Solutions

Our experts will show you how to identify and apply the proper surface protection coatings to keep your assets up and running with minimal downtime. We can also recommend Henkel Certified Applicators who specialize in these types of repairs.

Date	
Time	
Place	
Contact	

LOCTITE BONDERITE TECHNOMELT TEROSON AQUENCE

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Factory

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