



## LOCTITE® EA 9895™ WPP AERO\*

### Wet Peel Ply

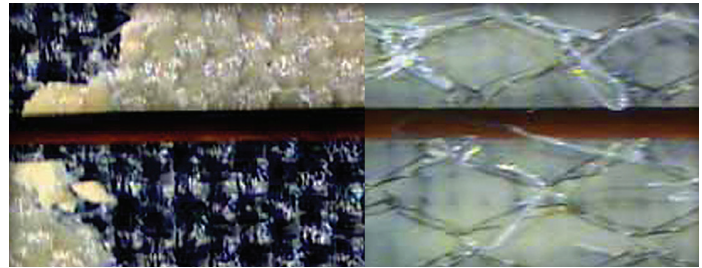
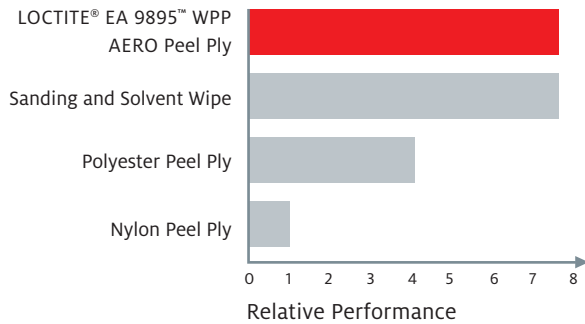
- Increases bond durability
- Optimizes bond surfaces
- Compatible with composite prepreg resin systems
- Supplied in film form
- Cures at 350°F (177°C)

### Features and Benefits

- Easy removal – fabric strips easily in one piece, reducing shop time
- No contamination – once removed, the residual polyester fibers left are so minimal they eliminate potential contamination of the bonding surface
- Good bonding surface – after fabric removal, the surface is clean and ready for the next bonding step without additional preparation.
- No sanding or solvent wiping – requires no further processing steps
- Allows productivity on large parts - improved final part strength
- Qualified by major OEMs

\* LOCTITE® EA 9895™ WPP AERO is also known as Hysol EA 9895™

## Bond Comparison



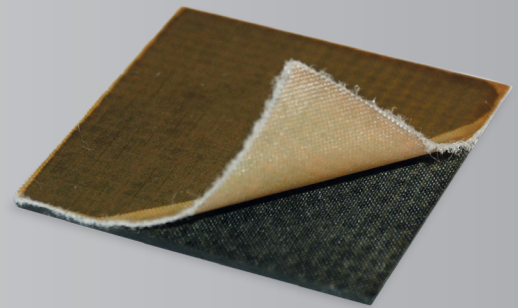
**Polyester Dry Peel Ply**  
Toughened film adhesive

vs.

**LOCTITE® EA 9895™**  
**WPP AERO Peel Ply**  
Toughened film adhesive

## Product Details

<b>Product Form</b>	One-Part Film
<b>Color</b>	Neutral / Off-White
<b>Areal Weight</b>	161 g/m <sup>2</sup> (0.033 PSF)
<b>Support Carrier</b>	Polyester Peel Ply
<b>Roll Dimensions</b>	Nominal 1 m wide by 50.9 m long (3' wide by 167 lineal feet)
<b>Resin Content</b>	48% nominal
<b>Storage Life</b>	0°F (-18°C) or below
<b>Open Assembly Line</b>	at 77°F (25°C) at least 14 days (actual time TBD) at 90°F (32°C) at least 7 days (actual time TBD)
<b>Curing</b>	90 to 120 minutes at 350°F (177°C) – Heat up to cure (between 0.6°C and 5.6°C (1°F and 10°F) per minute)



**NORTH AMERICA**  
**Henkel Corporation Aerospace**  
 P.O. Box 312,  
 2850 Willow Pass Road  
 Bay Point, CA 94565 /  
 United States  
 Tel.: +1 925 458 8000  
 Fax: +1 925 458 8030

**EUROPE**  
**Henkel Aerospace**  
 82, Rue de Maubec  
 31300 Toulouse / France  
 Tel.: +33 5 34 36 40 60  
 Fax: +33 5 34 36 40 69

**ASIA**  
**Henkel (China) Co. Ltd**  
 No. 928 Zhang Heng Road,  
 Pu Dong, 201203 Shanghai / China  
 Tel.: +86 21 2891 8000  
 Fax: +86 21 2891 8971

**LATIN AMERICA**  
**Henkel Brazil Ltda**  
 Rua Karl Huller, 136  
 Diadema – SP  
 Brazil, 09941-410  
 Tel.: +55 11 3205 8955

[www.henkel.com/aerospace](http://www.henkel.com/aerospace)