

PROFESSIONAL'S CHOICE

Professional technicians choose LOCTITE® products.

Turn to Henkel for professional grade products you can count on. The same products used on race cars around the world. The same products automotive manufacturers use to build the cars you repair. Why use anything else?

At Henkel we manufacture and market more than just quality products, we provide repair solutions. When we develop a LOCTITE® Automotive Aftermarket product, our primary thought is this: "The professional mechanic can only afford to do a job once!" Our products must work properly the first time, every time.

LOCTITE products have been reliably solving automotive maintenance and repair needs for over fifty years. Henkel invented the Threadlocking adhesive – a revolutionary method of positively locking and sealing threaded fasteners. When you buy our red bottles, you know you're getting an authentic LOCTITE® product! And since the beginning, Henkel has constantly added new products with new capabilities that provide solutions to your problems.

In this catalog, you'll find everything you need to know about LOCTITE brand products for the Automotive Aftermarket and how they serve your application needs. The information is presented and grouped according to the product function (thread treatments, gasketing, adhesives, etc.) and includes product features, benefits, performance data, typical applications, selector guides, and package availability.

In addition to support from your local Henkel representative, this catalog is also supported by **na.henkel-adhesives.com/aam** – a virtual technical library designed to give you the best electronic support in the industry. Log on to the website to obtain additional technical information, such as material safety data sheets. To request product samples, application assistance, or the name of your nearest sales representative, call **1.800.LOCTITE (562.8483)**.



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No drips. No spills. No errors.

Henkel Corporation, the original inventor of anaerobic technology, now offers the same trusted performance in a solid stick formula. These patented stick products offer great flexibility for tough applications, especially overhead, and on components that cannot be moved. They're compact, making them easy to carry from job to job and easy to store in a toolbox, tool belt or pocket. The solid formula also means they won't spill or leak in toolboxes or on shop floors.



LOCTITE® THREAD TREATMENT STICKS KIT

One of our most significant innovations – SOLID formula LOCTITE® Thread Treatment Sticks. Now conveniently packaged in a kit designed to give you all five products under one item number. Upside down, right side up, or any angle in between, these sticks deliver!

Item	Container Size	Pack
576507	19-20 g sticks	5 Kits

KIT CONTAINS:

511535	LOCTITE® Red Stick Threadlocker (19 g)
504466	LOCTITE® Blue Stick Threadlocker (19 g)
504467	LOCTITE® Thread Sealant Stick (19 g)
504468	LOCTITE® Copper Anti-Seize Stick (20 g)
504469	LOCTITE® Silver Anti-Seize Stick (20 g)





LOCTITE® STICKS

LOCTITE® Blue Stick Threadlocker

Item Numbers 504466 / 506166 (See page 7)



Item Numbers 511535 / 511537 (See page 7)



Item Number 504467 (See page 12)

LOCTITE® Copper Anti-Seize Stick

Item Number 504468 (See page 29)

LOCTITE® Silver Anti-Seize Stick

Item Number 504469 (See page 31)

LOCTITE® Hi-Tack Gasket Dressing Stick

> Item Number 640807 (See page 24)

LOCTITE® Bearing Mount Stick

Item Number 640482 (See page 15)

LOCTITE® Disc Brake Quiet Stick

Item Number 718808 (See page 30)

















THREAD TREATMENTS

You can't lose.

Henkel offers a full line of thread treatment products to suit the needs of the professional mechanic. Prevent loose fasteners and equipment failure with a few drops of a LOCTITE® threadlocker; fill the inner voids in press fits with LOCTITE® retaining compounds; use LOCTITE® anaerobic pipe or thread sealants to prevent leakage in metal fittings caused by vibration loosening, tape shredding, solvent evaporation and temperature cycling; and seal plastic and metal fittings with LOCTITE® non-hardening pipe joint compound.



Low Strength Threadlockers



- Removable with hand tools
- Adjustment screws
- Calibration screws
- Meters and gauges
- Up to ¼" (6 mm) diameters

Medium Strength Threadlockers



- Removable with hand tools
- Machine tools and presses
- Pumps and compressors
- Mounting bolts
- Gear boxes
- Up to ¾" (19 mm) diameters

High Strength Threadlockers



- Removable with heat and hand tools
- Heavy equipment
- Suspension bolts
- Motor and pump mounts
- Bearing cap bolts and studs Up to 1" (25 mm) and larger diameters

Wicking Threadlockers



- Removable with heat and hand tools
- Preassembled fasteners
- Instrumentation screws
- Electrical connectors
- Carburetors
- Up to ½" (12 mm) diameters



LOCTITE® THREADLOCKER 222™

LOW STRENGTH

LOCTITE® Threadlocker 222™ is a low strength, purple threadlocker designed for fasteners under 1/4" (6 mm) that require occasional adjustment.

Removable with hand tools for easy disassembly. Noncorrosive.

Typical Applications: Carburetors, relay locks, headlamps, throttle body assembly, choke assembly and fuel injection set screws, body panel mounting fasteners.

Item	Container Size	Pack
555339	6 ml tube	12



LOCTITE® THREADLOCKER 243™

SURFACE INSENSITIVE-MEDIUM STRENGTH

A general-purpose, medium strength, primerless, blue threadlocker with improved oil tolerance. For fasteners between 1/4" to 3/4" (6 mm to 19 mm). Parts can be separated using hand tools. It not only works on active metals (e.g. brass, copper) but also on passive substrates such as stainless steel and plated surfaces.

Typical Applications: Rocker studs, rocker adjustment bolts, bolts on valve and cam covers, oil pans, disc brake calipers, intakes and alternators, and pulley assemblies.

Item	Container Size	Pack
1330799	6 ml tube	12
1330906	36 ml bottle	6



LOCTITE® THREADLOCKER 242®

MEDIUM STRENGTH

LOCTITE® Threadlocker 242® is an all-purpose, medium strength, blue threadlocker. Ideal for all nut and bolt applications 1/4" to 3/4" (6 mm to 19 mm). Eliminates the need for stocking expensive lock nuts and lock washers. Locks and seals while preventing parts from loosening due to vibration. Protects threads from corrosion. Removable with hand tools for easy disassembly.

Typical Applications: Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

Item	Container Size	Pack
487229	6 ml tube	12
492140	36 ml bottle	6



LOCTITE® BLUE STICK **THREADLOCKER**

MEDIUM STRENGTH

This medium strength anaerobic threadlocker offers the same locking strength and sealing capabilities as our premier blue threadlocking liquid, LOCTITE® Threadlocker 243™. This wax-like stick is conveniently packaged in a self-feeding stick applicator. It is well-suited for difficult repairs, as in overhead applications. It can be applied to a part even if assembly is to take place at a later time, making the stick ideal for volume assembly. Removable with hand tools.

Typical Applications: Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

Item	Container Size	Pack
506166	9 g	10
504466	19 g	6



Invented by Henkel as a revolutionary method to positively lock and seal threaded fasteners, LOCTITE® threadlocker adhesives are used in a wide range of applications – from delicate fuel injection components to heavy-duty transmission and engine assemblies. Specified by automotive OEMs and approved for use on factory assembly lines, threadlockers work by filling the spaces between threads. The result is a secure, one-piece assembly that will not loosen under stress.

Available in varying strengths and temperatures, threadlockers perform reliably and effectively on fasteners of any type and size, either before or after assembly.



LOCTITE® THREADLOCKER 262™

HIGH STRENGTH

LOCTITE® Threadlocker 262™ is a permanent, high strength, red threadlocker that is applied to fasteners up to 3/4" (19 mm) in size before assembly. Designed for securing parts that must withstand heavy shock, vibration, or extreme chemical or environmental conditions. Localized heating and hand tools are required to separate parts.

Typical Applications: Assembly with air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts.

Item	Container Size	Pack
487231	6 ml tube	12
492141	36 ml bottle	6



LOCTITE® THREADLOCKER 271™

HEAVY-DUTY

LOCTITE® Threadlocker 271™ is a high strength, red threadlocker for heavyduty applications. Especially well-suited for permanently locking studs and press fits. Adds 3,000 psi holding power on slip and press fit assemblies. Replaces set screws and snap rings. Locks against vibration loosening. Removable with heat and hand tools. For fasteners up to 1" (25 mm) in size.

Typical Applications: Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

Item	Container Size	Pack
487232	6 ml tube	12
492142	36 ml bottle	6



LOCTITE® THREADLOCKER 263™

SURFACE INSENSITIVE - HIGH STRENGTH

The most robust performing, high strength threadlocker available. A O.E.M versatile, primerless, red threadlocker with excellent oil tolerance on as-received fasteners, up to 1" (25 mm). Cures consistently on a variety of metals including stainless steel and most plated fasteners. Localized heating required for disassembly.

Typical Applications: Assembly with air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts, frame brackets, suspension fasteners.

Item	Container Size	Pack
2203451	6 ml tube	12
2205310	36 ml bottle	6



LOCTITE® THREADLOCKER 272™

HIGH TEMPERATURE

LOCTITE® Threadlocker 272™ withstands temperatures to 450°F. This high temperature/high strength, red threadlocker is formulated for heavy-duty applications. Prevents bolts up to 1-½" (38 mm) from loosening due to shock, severe vibration and heat stress. Exclusive formulation for newer engines and high performance applications where extreme temperature resistance is required. Removable with heat and hand tools.

Typical Applications: Camshaft sprocket bolts, crankshaft bolts, idler bearings, press fit filler tubes, transmission input and output shaft threads, ring gear and shock bolts.

Item	Container Size	Pacl
187233	6 ml tube	12



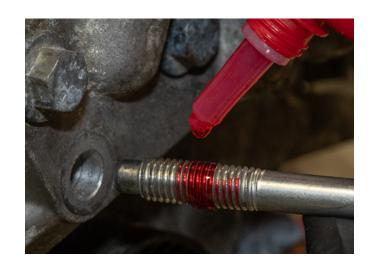
LOCTITE® THREADLOCKER 277™

HEAVY-DUTY/LARGE BOLTS

LOCTITE® Threadlocker 277™ is a high strength adhesive for locking and sealing large bolts and studs 1" (25 mm) or larger in diameter. Heat may be required to weaken bond before parts can be disassembled.

Typical Applications: Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

Item	Container Size	Pack
555353	36 ml bottle	6





LOCTITE® RED STICK THREADLOCKER

HIGH STRENGTH

With the same convenient packaging as the medium strength LOCTITE® Blue Stick Threadlocker, this high strength threadlocker is better suited for heavy-duty applications where resistance to heavy shock, vibration and stress levels is required. Localized heating and hand tools are required to separate parts.

Typical Applications: Assembly with air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts.

Item	Container Size	Pack
511537	9 g	10
511535	19 g	6



LOCTITE® THREADLOCKER 290™

PENETRATING

LOCTITE® Threadlocker 290™ is a low viscosity wicking grade, green, threadlocking liquid that wicks along the threads of pre-assembled fasteners to secure them in place. Since it is applied after assembly, preventive maintenance procedures are simplified. Ideal for fasteners ranging from #2 to $\frac{1}{2}$ " (2.2 mm to 12 mm) in size. Localized heating and hand tools are needed for disassembly.

Typical Applications: Bolts on alternators, air conditioning belts and distributor clamps, carburetor adjustment screws, and hairline cracks.

Item	Container Size	Pack	
487234	6 ml tube	12	
492144	36 ml bottle	6	

PROPERTIES CHART: THREADLOCKERS

LOCTITE® Product	Item Number	Container	Typical Use	Color	Viscosity (cP)	Torque in. lbs. (M10 Steel Nuts & Bolts) Break/Prevail	Temp. Range	Cure Speed, Steel @ 25°C	Oil Tolerant	Agency Approvals
222™	555339	6 ml tube	Low strength up to 1/4" (6 mm) screws	Purple	1,200/5,000 Thixotropic	53 / 30	-65°F - 300°F (-54°C - 149°C)	Fixture 10 min. Full Cure 24 hrs.	•	•
242®	487229 492140	6 ml tube 36 ml bottle	Removable grade up to 1/4" to 3/4" (6 mm to 19 mm) bolts	Blue	1,200/5,000 Thixotropic	110 / 43	-65°F - 300°F (-54°C - 149°C)	Fixture 5 min. Full Cure 24 hrs.	•	Mil-Spec (S-46163A) Type II, Grade N, CFIA
243™	1330799 1330906	6 ml tube 36 ml bottle	14" to 34" (6 mm to 19 mm) bolts with light oil contamination	Blue	2,250/12,000 Thixotropic	230 / 40	-65°F - 360°F (-54°C - 182°C)	Fixture 10 min. Full Cure 24 hrs.	Yes	Agriculture Canada approved
262™	487231 492141	6 ml tube 36 ml bottle	High strength locking up to 34" (19 mm) bolts	Red	1,800/5,000 Thixotropic	189 / 275	-65°F - 300°F (-54°C - 149°C)	Fixture 5 min. Full Cure 24 hrs.	•	Mil-Spec (S-46163A) Type II, Grade O, Agriculture Canada approved
263™	2203451 2205310	6 ml tube 36 ml bottle	Up to 1" (25 mm) bolts with light oil contamination	Red	400/600	290 / 290	-65°F - 360°F (-54°C - 182°C)	Fixture 10 min. Full Cure 24 hrs.	Yes	CFIA
271™	487232 492142	6 ml tube 36 ml bottle	High strength for fasteners up to 1" (25 mm) diameter	Red	500	250 / 275	-65°F - 300°F (-54°C - 149°C)	Fixture 10 min. Full Cure 24 hrs.	•	Mil-Spec (S-46163A) Type I, Grade K, UL classified, CFIA
272™	487233	6 ml tube	High temperature applications	Red	9,500	200 / 220	-65°F - 450°F (-54°C - 232°C)	Fixture 1 hr. Full Cure 24 hrs.	•	CFIA
277™	555353	36 ml bottle	High strength for large bolts	Red	7,000	275 / 275	-65°F - 300°F (-54°C - 149°C)	Fixture 60 min. Full Cure 24 hrs.	•	Mil-Spec (S-46163A) Type I, Grade L
290™	487234 492144	6 ml tube 36 ml bottle	Wicking grade for pre- assembled parts	Green	12	90 / 260	-65°F - 300°F (-54°C - 149°C)	Fixture 20 min. Full Cure 24 hrs.	•	Mil-Spec (S-46163A) Type III, Grade R, CFIA
Blue Stick Threadlocker	504466 506166	19 g stick 9 g stick	Removable grade up to 1/4" to 3/4" (6 mm to 19 mm) bolts	Blue	Semisolid	226 / 36	-65°F - 300°F (-54°C - 149°C)	Fixture 5 min. Full Cure 24 hrs.	Yes	CFIA
Red Stick Threadlocker	511535 511537	19 g stick 9 g stick	High strength locking up to ¾" (19 mm) bolts	Red	Semisolid	311 / 83	-65°F - 300°F (-54°C - 149°C)	Fixture 5 min. Full Cure 24 hrs.	Yes	CFIA



LOCTITE® KLEAN N' PRIME

ANAEROBIC PRIMER/ACTIVATOR

A solvent-based primer that features very long on-part life. Use to speed the cure of all LOCTITE® anaerobic products and ensure proper cure on inactive metals. Ideal for cure conditions below room temperature.

Typical Applications: All nut and bolt applications.

ItemContainer SizePack4941474.5 oz. aerosol can6

WHEN SHOULD I USE A PRIMER?

Use a primer when both surfaces are considered inactive. It is necessary to apply the primer to one surface, in most cases, unless gaps are excessive. See chart below.

ACTIVE METALS						
Iron	Plain Steel	Kovar™	Commercial			
Brass	Copper	Monel™	Aluminum			
Bronze	Manganese	Nickel	(with copper content e.g., 6061)			
INACTIVE METALS						
Plated Parts	Pure Aluminum	Plasti	um Black Oxide EL™ Anodized Aluminum			
Magnetite Steel	Titanium	Cadmi				
Stainless Steel	Magnesium	<i>INCONI</i>				
Galvanized Steel	Gold and Silver	Zinc				

THREAD SEALANTS

LOCTITE® thread sealants seal and secure metal pipes and fittings, filling the space between threaded metal parts. Thread sealants harden to prevent leakage caused by vibration loosening, tape shredding, solvent evaporation, damaged threads and temperature cycling. Designed for low and high pressure applications, thread sealants seal instantly for on-line low pressure testing. When fully cured, they seal to the burst strength of most piping systems.



LOCTITE® THREAD SEALANT STICK

HIGH PERFORMANCE

The LOCTITE® Thread Sealant Stick is a singlecomponent, semisolid anaerobic pipe sealant compound. The self-feeding applicator stick facilitates application of the material where a conventional liquid or paste would be difficult to use. LOCTITE® Thread Sealant Stick cures rapidly to provide immediate low pressure sealing. The controlled lubricity prevents galling and protects mated threaded areas from rust and corrosion, and eases disassembly. Recommended for sealing metal tapered pipe threads and fittings in automotive applications.

Typical Applications: Stainless steel fittings, oil and coolant lines, fuel fittings, rear axle fill plug, intake manifold switches, head bolts into through holes, oil psi-sending units and sensors.

Item	Container Size	Pack
504467	19 g stick	6



LOCTITE® THREAD SEALANT 545™

PNEUMATIC/HYDRAULIC

LOCTITE® Thread Sealant 545™ is designed for locking and sealing highpressure pneumatic and hydraulic systems. The pneumatic/ hydraulic sealant contains no fillers or particles that could contaminate system fluids, foul valves, or clog fine filters and screens. Reliably cures on "as received" fasteners. Controlled locking strength allows easy disassembly.

Typical Applications: Hydraulic line fittings, brake fittings, transmission fluid fittings, PTO fittings.

Item	Container Size	Pack
492145	36 ml bottle	6





LOCTITE® THREAD SEALANT 565™

HIGH PERFORMANCE

This controlled strength sealant is formulated specifically for metal, tapered pipe thread fittings. LOCTITE® 565™ Thread Sealant replaces most tapes and pipe dopes. Cures rapidly to withstand 10,000 psi. Perfect as a replacement for precoated parts. Prevents galling and protects mated threaded areas from rust and corrosion.

Typical Applications: Stainless steel fittings, head bolts into through holes, oil psi-sending units/sensors, oil and coolant lines, intake manifold switches, rear axle fill plug, fuel fittings.

Item	Container Size	Pack	
483629	50 ml tube	6	



LOCTITE® THREAD SEALANT 592™

HIGH TEMPERATURE

LOCTITE® 592™ Thread Sealant locks and seals threaded fittings. Resists leakage, vibration loosening, moisture, hydraulic fluids, and diesel fuels. Lubricates threads for easy assembly and disassembly. Won't shred or wear like tape. Parts may be repositioned up to 24 hours after application. Works up to 400°F.

Typical Applications: Head bolts into through holes, oil psi-sending units and sensors, oil and coolant lines, fuel fittings, rear axle fill plug, brake and power steering fittings.

Item	Container Size	Pack
483631	6 ml tube	12
483630	50 ml tube	6

THREAD SEALANTS



LOCTITE® THREAD SEALANT WITH PTFE

FITTING SEALANT

This economical, general-purpose fitting sealant outperforms tapes and pipe dopes. Seals and resists pressure in air, oil, and diesel fuel. Remains pliable at high and low temperatures. Temperature range: -65°F to 300°F (-54°C to 149°C); resists common shop fluids.

Typical Applications: Air conditioning fittings, temperature sending fittings, hydraulic fittings.

Item	Container Size	Pack
1533652	16 oz. brushtop bottle	12



LOCTITE® HEAD BOLT & WATER JACKET SEALANT

LOCTITE® Head Bolt & Water Jacket Sealant is a single-component anaerobic hybrid that lubricates fasteners during assembly, as well as seals the gaps between the threads. It eliminates corrosion, which can cause difficulties if future disassembly is required. The Head Bolt & Water Jacket Sealant locks the bolts in order to prevent premature loosening and, should the assembly need to be taken apart in the future, acts as a lubricant to ease the removal of fasteners that are through holes into water jackets.

Typical Applications: Head bolts, water pump bolts, thermostat housings, intake manifold bolts, temperature sensors.

Item	Container Size	Pack
1158514	50 ml tube	6

PROPERTIES CHART: THREAD SEALANTS

LOCTITE® Product	Item Number	Container	Typical Use	Color	Viscosity (cP)	Seal to Operating Pressure	Specific Gravity	Agency Approvals
Thread Sealant Stick	504467	19 g stick	General purpose	White	Semisolid paste	Seals operating pressures to 10,000 psi	•	UL Classified for U.S., ULC Classified for Canada, CSA International, CFIA, NSF/ ANSI 61
545™	492145	36 ml bottle	Pneumatic/ hydraulic sealant, contains no fillers	Purple	14,000	Seals operating pressures to 10,000 psi	1.02	Agriculture Canada approved ABS
565™	483629	50 ml tube	Controlled strength	White	300,000	Seals operating pressures to 10,000 psi	1.10	CSA 3319-81, 3319-01 UL MH8007 (N) ULC-Canada approved Agriculture Canada approved
592™	483631 483630	6 ml tube 50 ml tube	High temperature, medium strength	White	350,000	Seals operating pressures to 10,000 psi	1.21	UL MH8007 (N) ULC-Canada approved Agriculture Canada approved
Head Bolt & Water Jacket Sealant	1158514	50 ml tube	General purpose fastener during assembly	Black	Paste	Seals operating pressures to 10,000 psi	N/A	N/A
Thread Sealant with PTFE	1533652	16 oz. brushtop bottle	General purpose, added lubricity	White	Paste	10,000 to 50,000 psi	N/A	N/A

RETAINING COMPOUNDS

Use LOCTITE® Retaining Compounds to bond non-threaded, cylindrical metal assemblies. Fill the inner voids in close-fitting press fits, lock keyways and secure splines. Prevent wear and secure new parts, or restore fit to worn parts. Seal joints to stop leakage and prevent fretting and corrosion. Mount bearings and bushings, and make press fits and interference fits even stronger.

Formulated in a selection of viscosity, gap-filling ability, flexibility and strength characteristics, LOCTITE® Retaining Compounds can be used on all of your tough retaining applications.





LOCTITE® SLEEVE RETAINER 640™

HIGH STRENGTH

High temperature anaerobic adhesive that secures slip and press fit assemblies. Adds up to 3,000 psi holding power. Restores fit to worn or out-oftolerance assemblies. Prevents surface corrosion. Works to 400°F (204°C).

Typical Applications: Cylinder sleeves, valve guides, valve seats, bearings and bushings, Woodruff keys, liner assemblies.

Item	Container Size	Pack
492147	36 ml bottle	6



LOCTITE® BEARING MOUNT 620™

HIGH TEMPERATURE

A high temperature (450°F/232°C), high viscosity liquid retaining compound. O.E.M Provides a shear strength of over 3,800 psi on steel. Locks and secures metal cylindrical assemblies up to 0.015" (0.381 mm) diameter clearance. Prevents metal fretting and corrosion. Seals against leakage.

Typical Applications: Axle bearings, water and power steering pump pulleys.

Item	Container Size	Pack
555338	36 ml hottle	6



LOCTITE® PRESS FIT REPAIR 660™

FOR WORN PARTS

LOCTITE® Press Fit Repair 660™ is a creamy, non-running adhesive used to repair fit between parts. Also used to repair large gaps to 0.020" (.508 mm) in diameter and severely worn parts. Very rapid cure.

Typical Applications: Refitting worn shafts, housings, coupling and form-in-place shims, repairing worn keyways, loose set screws and other severely worn parts.

Item	Container Size	Pack
555337	50 ml tube	6





LOCTITE® BEARING MOUNT 680™

RELAXED FITS

High strength, medium viscosity anaerobic adhesive for slip fit assemblies. Fixtures in 10 minutes at room temperature.



Typical Applications: Replaces set screws, clamp rings, snap rings, wheel bearings, idler shaft, fit bearings.

Item	Container Size	Pack
2301375	36 ml bottle	6

RETAINING COMPOUNDS



LOCTITE® BEARING MOUNT STICK

HIGH TEMPERATURE

A revolutionary method to bond non-threaded, cylindrical metal assemblies, this unique waxlike stick works just like LOCTITE® Retaining Compound liquids to secure parts, seal joints and prevent corrosion. Replaces clamp rings, set screws and snap rings.

Typical Applications: Bushings, bearings, oil seals, ring gear bolts, differential lock pins, axle bearings, water and power steering pump pulleys.

Item **Container Size** 640482 9 g stick 10



PROPERTIES CHART: RETAINING COMPOUNDS

LOCTITE® PRODUCT	Item Number	Container	Typical Use	Color	Maximum Gap Fill (Diametrical)	Viscosity (cP)	Shear Strength Steel/Steel (psi)*	Temperature Range	Cure Speed, Steel @ 25°C	Specific Gravity	Agency Approvals
620™	555338	36 ml bottle	High temperature and high strength	Green	0.015" (0.381 mm)	8,500	3,800	-65°F – 450°F (-54°C – 232°C)	Fixture 30 min. — Full Cure 24 hrs.	1.16	Agriculture Canada approved ABS
640™	487235 492147	6 ml tube 36 ml bottle	For high temperature applications	Green	0.007" (0.1778 mm)	600	3,000	-65°F - 400°F (-54°C - 204°C)	Fixture 1 hour — Full Cure 24 hrs.	1.12	Mil-Spec (R-46082B) Type II
660™	555337	50 ml tube	For repair of worn machinery parts	Silver	0.020" (0.508 mm)	250,000/ 1,5000,000 Thixotropic	3,335	-65°F – 300°F (-54°C – 149°C)	Fixture 20 min. — Full Cure 24 hrs.	1.13	Agriculture Canada approved
680™	2301375	36 ml bottle	High strength for slip fitted parts	Green	0.015" (0.381 mm)	1,250	2,800 (minimum)	-65°F – 300°F (-54°C – 149°C)	Fixture 10 min. — Full Cure 24 hrs.	1.11	ABS
Bearing Mount Stick	640482	9 g stick	General purpose, high temperature	Green	0.005" (0.127 mm)	Semisolid	3,800	-65°F - 400°F (-54°C - 204°C)	Fixture 30 min. — Full Cure 24 hrs.	1.1228	•

^{*} Varies with substrates.

As an adhesive innovator, Henkel offers a range of quality liquids, pastes, aerosols, putties and gels, each specifically designed to meet any number of automotive applications. From bonding auto trim, to sealing weatherstripping, to repairing broken grilles, there's a LOCTITE® adhesive or sealant for all of your repair needs.





LOCTITE® UNIVERSAL BONDER 4070™

ADHESIVE

With a powerful combination of speed and strength, LOCTITE® Universal Bonder 4070™ solves virtually any repair challenge when time is limited. Able to rapidly bond a variety of vehicle components with high strength performance, LOCTITE® Universal Bonder 4070™ makes versatile repairs that are fast and easy. It is an essential repair adhesive.

Typical Applications: Interior molding clips, consoles, dash components, molded bumpers, body, trim repair.

Item	Container Size	Pack	
2264448	11 g cartridge	10	

LOCTITE® CA MIX NOZZLE, (5) PACK

Extra mix nozzles. One package includes 5 mix nozzles.

Item	Container Size	Pack
1434516	5 nozzles	1



LOCTITE® 3092™ ADHESIVE KIT

Ultra-fast gel adhesive that can bond gaps up to 2 mm in depth. Excellent for general repairs. Virtually eliminates blooming or frosting. Includes three mix nozzles.

Typical Applications: Interior molding clips, consoles, dash components, molded bumpers, body, trim repair.

Item	Container Size	Pack
1807961	10 g syringe	12

LOCTITE® CA MIX NOZZLE, (5) PACK

Extra mix nozzles. One package includes 5 mix nozzles.

Item	Container Size	Pack
1434516	5 nozzles	1



LOCTITE® VINYL, FABRIC & PLASTIC REPAIR

ADHESIVE

LOCTITE Vinyl, Fabric & Plastic Flexible Adhesive is a clear liquid adhesive formulated for repairing and mending flexible plastics such as vinyl seats, cushions, tarps and outdoor gear.

Item	Container Size	Pack
1360694	1 oz	6



LOCTITE® REARVIEW MIRROR ADHESIVE

PERMANENT

Approved and used by GM, Ford and Chrysler. Permanently remounts mirrors to windshields. Achieves handling strength in seconds; mirror-mounting strength in 15 minutes. Available in single and multiapplication size packaging.

Typical Applications: Mounting rearview mirrors to windshields.

Item	Container Size	Pack		
487865	0.3 cc kit	12		
228190	24 ml kit			



LOCTITE® EPOXY OUICK SET™

ADHESIVE

Fast curing, non-shrinking, colorless epoxy in convenient, two-part dispensing syringe. Bonds most rigid materials. Resists most solvents. Versatile and shock resistant.

Typical Applications: Auto trim, ornaments, tools, emblems, knobs.

Item	Container Size	Pack
1395391	0.85 fl. oz. syringe	8





LOCTITE® EPOXY PLASTIC BONDER

ADHESIVE

Acrylic formula, specially formulated to bond and repair plastic surfaces. When mixed in equal volumes, the components react to produce a tough, rigid, high strength bond in 20 to 25 minutes. Can be sanded and drilled.

Typical Applications: Bonding substrates such as: PVC, polycarbonate, acrylic, ABS, FRP, nylon, *Mylar*®, *Delrin*®, phenolic, aluminum and stainless steel.

Item	Container Size	Pack
1363118	0.85 fl oz. tube	8



LOCTITE® REAR WINDOW DEFOGGER

TAB ADHESIVE

Quickly and easily bonds defogger tab to grid on rear window. Provides a low-cost, high-quality repair for damaged rear window defogger tabs. Complete kit for a quick repair.

Typical Applications: Rear window defogger tabs.

Item	Container Size	Pack
194080	0.03/0.02 fl. oz.	6



LOCTITE® SUPER GLUE PROFESSIONAL

INSTANT ADHESIVE

Proven superior performance over ordinary super glues. It dries clear and sets without clamping. It's resistant to moisture, most chemicals and freezing temperatures.

Typical Applications: Ideal for heavy-duty projects and repairs. Repairing figurines, costume jewelry, cameras, toys, metal car parts, wiper blades, rubber seals and O-rings.

Item	Container Size	Pack
1365882	20 g bottle	4



LOCTITE® SUPER GLUE ULTRA GEL CONTROL

INSTANT ADHESIVE

Specially formulated, rubber-toughened instant adhesive that resists impact, shock, vibration and temperature extremes. Ideal for bonds subject to daily use and harsh conditions. Dries clear and is resistant to moisture and freezing temperatures.

Typical Applications: Bonding leather, cork, paper, cardboard, wood, chipboard, fabric, metal, ceramic, rubber, hard plastics, polycarbonate, polystyrene and PVC.

Item	Container Size	Pack
1363589	4 g applicator	6



LOCTITE® SUPER GLUE **LONGNECK BOTTLE**

INSTANT ADHESIVE

Features a precision tip that allows controlled application without dripping. The long nozzle is ideal for gluing hard-to-reach surfaces.

Typical Applications: Bonds ceramic, rubber. paper, metal, china, wood and most plastics

Item	Container Size	Pack
230992	5 g bottle	6



LOCTITE® OUICK GEL® SUPER GLUE

INSTANT ADHESIVE

O.E.M This gel formula super glue was designed for fast, heavy-duty repairs to vertical surfaces, where regular adhesive runs. Works on porous and non-porous

Typical Applications: Metal, most plastics, laminated plastics, vinyl, rubber, ceramics, paper, wood, textiles, leather, synthetic leather, cork, and chipboard.

Item	Container Size	Pack	
483624	2 g tube	12	



LOCTITE® SUPER GLUE ULTRA LIQUID CONTROL

INSTANT ADHESIVE

The liquid formula works well on a variety of porous and non-porous surfaces. Comes in a patented side-squeeze design for maximum control. It dries clear and sets without clamping. Resistant to moisture, most chemicals and freezing temperatures.

Typical Applications: Repairing figurines. costume jewelry, cameras, toys, metal car parts, wiper blades, rubber seals and O-rings.

Item	Container Size	Pack
1647358	4 g applicator	6



LOCTITE® SUPER GLUE GEL

INSTANT ADHESIVE

With the same superior performance as the liquid version, the no-run gel formula stays put for no-mess and precise application, even on vertical surfaces. The gel formula works on porous and non-porous materials.

Typical Applications: Metal, most plastics. rubber, vinyl, paper, wood, textiles, ceramics, china and cork.

Item	Container Size	Pack
636095	4 g applicator	6



LOCTITE® SUPER GLUE

INSTANT ADHESIVE

Super strong, super fast adhesive bonds materials in seconds, including rubber, metal, plastic, glass and vinyl. Makes repairs to almost all nonporous surfaces.

Typical Applications: Metal, laminated plastics, rubber, ceramics, vinyl.

Item	Container Size	Pack	
487236	2 g tube	12	



LOCTITE® STIK 'N SEAL® EXTREME CONDITIONS

CONTACT ADHESIVE

Contains the revolutionary Flextec formulation, which bonds more surfaces faster than ordinary household adhesives. It is a versatile heatresistant adhesive that bonds, seals and repairs most materials.

Typical Applications: Ideal for bonds subject to harsh or extreme conditions or for situations where constant flexing is a problem. Indoor/ outdoor use, excellent adhesion, high initial grab, cures quickly.

Item	Container Size	Pack
1360784	0.58 fl. oz. tube	6



LOCTITE® SPRAY ADHESIVE PROFESSIONAL PERFORMANCE

LOCTITE® Spray Adhesive Professional Performance is a premium quality formulation that creates high strength and high-temperatureresistant permanent bonds. It dries clear and is non-yellowing. For light and demanding applications. Can be used indoors and outdoors.

Typical Applications: Decorative laminate/ trim work, marine applications, upholstery work, carpet, van/motor home conversions, kick plates and signage. Ideal where support is not possible.

Item	Container Size	Pack
2267077	13.5 oz. aerosol can	6



LOCTITE® RTV BLACK SILICONE

ADHESIVE/SEALANT

General-purpose, black RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weatherstripping and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range: -80°F to 450°F (-62°C to 232°C); resists oil, water, weather, vibration, grease.

Typical Applications: Windshields, door frames, electrical connections, seams and roofs, vinyl tops, weatherstripping.

item	Container Size	Раск
491979	80 ml tube	12
2636979	190 ml power can aerosol	6
495315	300 ml cartridge	10



LOCTITE® RTV CLEAR SILICONE

ADHESIVE/SEALANT

General-purpose, clear RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weatherstripping, and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range: -80°F to 450°F (-62°C to 232°C); resists oil, water, weather, vibration, grease.

Typical Applications: Windshields, door frames, electrical connections, vinyl tops, seams and roofs.

Item	Container Size	Pack
491981	80 ml tube	12
2636980	190 ml power can aerosol	6
495076	300 ml cartridge	10



LOCTITE® OIL & GAS **RESISTANT ADHESIVE SEALANT**

A premium, neoprene adhesive and sealant that is oil, gas and anti-freeze resistant. Dries clear in 30 minutes with temperature resistance up to 140°F.

Typical Applications: Bonds rubber, plastic, weatherstrip, carpeting and metal to porous surfaces.

Item	Container Size	Pack
1252795	30 ml tube	6



LOCTITE® LOCWELD™ **BONDING COMPOUND**

COLD WELD

A 15-minute, two-part adhesive and filler system that eliminates the need for welding or brazing. Once cured, it can be drilled, sanded, painted or filed. Resists most automotive, shop and cleaning fluids. Withstands temperatures to 300°F intermittent. Over 3,000 psi shear strength on steel.

Typical Applications: Aluminum, steel, brass, bronze, castings and stampings.

Item	Container Size	Pack
495540	2 pack – 1 oz. tubes	12



LOCTITE® MARINE EPOXY

A two-part system consisting of an epoxy resin and a hardener. It can be applied and cured underwater. Ideal for repairing pipes. It cures to an off-white finish and can be easily sanded or machined. It does not shrink and is resistant to water and most common solvents.

Typical Applications: Bonding metal, concrete, glass, fiberglass, ceramic, wood and certain rigid plastics. Use for surfaces exposed to water immersion. Ideal for PVC, copper, aluminum, brass and galvanized pipes.

Item	Container Size	Pack
1919324	0.85 fl oz. syringe	8





LOCTITE® PL MARINE

FAST CURE ADHESIVE SEALANT

A fast setting, moisture cure polyether adhesive sealant which delivers strong bonds while forming a watertight, flexible seal above or below the waterline once cured. Once cured, it withstands both saltwater and freshwater environments.

Typical Applications: Through-hull fastening, deck fittings, deck to hull joints, portlights, moldings, struts and planking, and stem joints.

Item	Container Size	Pack
2020627	3 fl oz tube	12
2016801	10 fl oz cartridge	12



LOCTITE® EPOXY MIXER IN CUPS

FAST CURE

Convenient pre-measured epoxy mixer cups. No mess, no guess, no waste. Ideal for bonding glass, hard plastics, rubber, and metal. Bonds in 5 to 15 minutes. Grey adhesive has excellent chemical resistance. Fills porosities and can be used to build up worn parts.

Typical Applications: Loose trim, broken grilles, loose door glass channels, casting cracks and holes.

Item	Container Size	Pack
494151	10-0.12 oz. cups	10



Any gasket shape, any time.

Henkel's innovative LOCTITE® gasketing products offer precise, reliable sealing. These gasketing materials include products with excellent fluid resistance and formulations for high operating temperatures, high torque retention and sensor-safe characteristics. A leader in form-in-place gasket makers, gasket dressings and general-purpose sealants, Henkel offers a choice of LOCTITE® anaerobic, RTV silicone or solvent-based products to meet a broad range of complex automotive gasketing and sealing needs.



EASY DISPENSE POWER CAN AEROSOLS

- More accurate dispensing of constant, steady silicone beads
- Ergonomic and easy-to-use fingertip trigger
- Silicone product and dispense system in one, eliminating the need for a caulking gun
- Attached nozzles no more searching for displaced nozzles
- Nonflammable products
- Propellants used are V.O.C.-free





LOCTITE® READY GASKET

GASKET MAKER

Makes high performance leakproof gaskets in one minute. This O.E.M elastomeric rubber gasket technology is blowout resistant, sensor safe and outperforms pre-cut gaskets. Equipment can be returned to service immediately. Specified on production lines by GM, Ford and Chrysler. Temperature range: -75°F to 450°F (-60°C to 232°C) continuous, 500°F (260°C) intermittent; resists ATF, coolant, oil and other shop fluids. Protects against leaks caused by vibration and thermal expansion.

Typical Applications: Automotive and marine gaskets, valve covers, gearbox covers, pumps, compressors, oil pans, thermostat housings, water pumps.

Item	Container Size	Pack
494150	5 oz. cartridge	6
2634173	190 ml power can aerosol	6
2207527	300 ml catridge	10





LOCTITE® 587™ RTV BLUE SILICONE GASKET MAKER

HIGH PERFORMANCE

Forms tough, flexible gaskets directly on the flange. Sensor-safe, low odor, noncorrosive. Excellent oil resistance and joint movement values. Eight times more flexible than cork/composite gaskets; three times more oil-resistant than conventional silicones. Temperature range: -75°F to 500°F (-59°C to 260°C) intermittent; resists auto and shop fluids.

Typical Applications: Valve covers, oil pans, timing covers, transmission pans, differential covers.

Item	Container Size	Pack
491983	80 ml tube	12
2637002	190 power can aerosol	6
495072	300 ml cartridge	10



LOCTITE® 5699™ RTV GREY SILICONE GASKET MAKER

HIGH PERFORMANCE

Designed for high torque applications.

Exceeds manufacturers' performance requirements. Remains flexible and withstands high vibration. Low odor.

Noncorrosive. Outstanding oil resistance.

Temperature range: -75°F to 625°F (-59°C to 329°F) intermittent; resists auto and shop fluids.

Typical Applications: Valve covers, oil pans, intake manifold end seals, timing covers, water pumps, thermostat housings.

Item	Container Size	Pack
491982	80 ml tube	12
2638164	190 ml power can aerosol	6





LOCTITE® 598™ RTV BLACK SILICONE GASKET MAKER

HIGH PERFORMANCE

For dealership warranty requirements, ensures extended drivetrain warranty compliance. Fast-curing formula.

Sensor-safe, low odor, noncorrosive.

Meets performance specs of OE silicone gaskets.

Retains high flexibility, oil resistance properties.

Temperature range: -75°F to 625°F (-59°C to 329°C) intermittent; resists auto and shop fluids and vibration.

Typical Applications: Valve covers, oil pans, intake manifold end seals, timing covers, transmission pans.

Container Size	Pack
80 ml tube	12
190 ml power can aerosol	6
8.75 oz. pressurized can	6
300 ml cartridge	10
	80 ml tube 190 ml power can aerosol 8.75 oz. pressurized can



LOCTITE® 5920™ RTV COPPER SILICONE GASKET MAKER

HIGH PERFORMANCE

Premium silicone for 4-cylinder, turbocharged or high-performance engines. Sensor-safe, low odor, noncorrosive, low volatility, non-conductive. Superior adhesion and oil resistance. Temperature range: -75°F to 700°F (-59°C to 371°C) intermittent; resists auto and shop fluids and vibration.

Typical Applications: Valve covers, oil pans, timing covers, water pumps and thermostat housings.

Item	Container Size	Pack
491984	80 ml tube	12



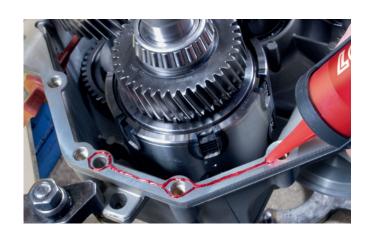
LOCTITE® RTV BLUE SILICONE GASKET MAKER

SENSOR SAFE

Replaces almost any cut gasket. Makes reliable "formed-in-place" gaskets that resist cracking, shrinking and migrating. Coats pre-cut gaskets to increase reliability. Temperature range: -65°F to 500°F (-54°C to 260°C) intermittent; resists auto and shop fluids. Will not foul oxygen sensors when fully cured.

Typical Applications: Valve covers, oil pans, timing covers, water pumps, thermostat housings, transmission pans.

Item	Container Size	Pack
491980	80 ml tube	12
2646807	190 ml power can aerosol	6
495318	300 ml cartridge	10







LOCTITE® RTV RED SILICONE GASKET MAKER

SENSOR SAFE/HI TEMP

Formulated for oxygen sensor-equipped engines. Temperature range: -75°F to 600°F (-59°C to 316°C) intermittent; resists auto and shop fluids, aging and thermal cycling without shrinking, cracking or hardening. Will not foul oxygen sensors when fully cured.

Typical Applications: Valve covers, oil pans, timing covers, water pumps, thermostat housings, transmission pans.

Item	Container Size	Pack
492001	80 ml tube	12
2638165	190 ml power can aerosol	6
495536	300 ml cartridge	10



LOCTITE® 515™ GASKET MAKER

ANAEROBIC

Flexible gasketing material for use on rigid machined flanges with less than 0.015" (0.381 mm) gap. OEM approved – use where OEs specify 515" or "anaerobic" gasket (cures in absence of air). Eliminates preformed, pre-cut, paper, rubber and cork gaskets. Flexes with flanges that move in service. See properties chart on page 29.

Typical Applications: Water pumps, thermostat housings, transmission pans, transmission case covers, transaxle casings, O-ring replacement.

Item	Container Size	Pack
555352	50 ml tube	6



LOCTITE® HI-TACK STICK

GASKET DRESSING

Formulated to work like LOCTITE® Hi-Tack Gasket Sealant liquid, but this wax-like stick is less messy, has a low odor, and is solvent-free. LOCTITE® Hi-Tack Stick sets quickly to a very tacky film, and seals and holds the heaviest gaskets in place. Resists gasoline, oil, and common shop fluids. See properties chart on page 29.

Typical Applications: Valve covers, fuel pumps, carburetors, manifold gaskets.

Item	Container Size	Pack
640807	19 g stick	6



LOCTITE® GASKET MAKER 518™

ANAEROBIC

Noncorrosive anaerobic designed primarily for use on aluminum, iron and steel flanged mating surfaces. Ideal for on-the-spot and emergency repairs, or when a conventional gasket is out of stock. Fills gaps up to 0.050" (1.27 mm) and forms a flexible, solvent-resistant seal that will not tear or decay. Parts disassemble easily, even after extended service, and old gasket material can be removed with a putty knife. See properties chart on page 29

Typical Applications: Water pumps, thermostat housings, transmission pans, transmission case covers, transaxle casings, O-ring replacement.

Item	Container Size	Pack
2203452	6 ml tube	12
2096059	50 ml tube	6
2096063	300 ml cartridge	10





LOCTITE® AVIATION GASKET SEALANT

GASKET DRESSING

Slow-drying, non-hardening brushtop sealant approved for use in aviation as well as automotive applications.

Temperature range: -65°F to 400°F (-54°C to 204°C); resists gasoline, oil and grease.

Typical Applications: Close-fitting machined surfaces, sealing hoses, solid gaskets.

Item Container Size		Pack
1525607	16 oz. brushtop bottle	12

GASKETING SELECTOR CHARTS

	GASKET TYPE					
GENERAL COMPARISON	Conventional Gasket Dressings	Formed- in-Place Anaerobics	Formed-in- Place Silicones			
BENEFITS	Versatile, immediate green strength (sticky) Improved structur strength, long ope time, high pressur seal		High gap filling, resistant to dynamic fatigue, on-line pressure testing			
LIMITATIONS	Non-curing, limited gap fill, % shrinkage	Limited fill	Short open time			
		GASKET TYPE				
PROCESS CONSIDERATIONS	Conventional Gasket Dressings	Formed- in-Place Anaerobics	Formed-in- Place Silicones			
NUMBER OF COMPONENTS	1	1	1			
CURE METHOD	Not Applicable	Anaerobic	RTV			
CURE TEMPERATURE	Room Temperature	Room Temperature	Room Temperature			
CURE SPEED						
INITIAL CURE	Immediate	15 to 30 min.	15 to 30 min.			
FULL CURE	Not Applicable	24 to 72 hours	1 to 7 days			
PROCESSING OPTION	S					
MANUAL	Yes	Yes	Yes			
AUTOMATED	No	Yes	Yes			

	GASKET TYPE					
PERFORMANCE CONSIDERATIONS	Conventional Gasket Dressings	Formed- in-Place Anaerobics	Formed-in- Place Silicones			
TEMPERATURE RESIS	STANCE					
CONTINUOUS OPERATION	-65°F to 400°F (-54°C to 204°C)	-40°F to 300°F (-40°C to 149°C)	-60°F to 400°F (-51°C to 204°C)			
MAXIMUM	600°F (316°C)	400°F (204°C)	725°F (385°C)			
FLUID RESISTANCE						
OIL	Yes	Yes	Yes			
WATER/GLYCOL	Yes	Yes	Yes			
FUEL	Limited	Limited	No			
TRANSMISSION FLUID	Yes	Yes	Yes			
GAP FILL						
IDEAL	0.001" to 0.005"	0.001" to 0.005"	0.001" to 0.125"			
MAXIMUM	0.010" (0.254 mm)	0.050" (1.27 mm)	0.240" (6.096 mm)			
INSTANT SEAL	High Pressure	Low Pressure	Low Pressure			
FLANGE TYPE	Rigid or Flexible	Rigid	Rigid or Flexible			
SUITABLE FOR USE W	/ІТН:					
METALS	Yes	Yes	Yes			
PLASTICS*	Yes	No	Yes			

PROPERTIES CHART: GASKETING

LOCTITE® Product	Item Number	Container	Color	Viscosity (cP)	Temperature Range	Sealing Time	Agency Approvals
515™	555352	50 ml tube	Purple	275,000/950,000 Thixotropic paste	-65° to 300°F (-54°C to 149°C)	15 min2 hrs. w/primer 1-12 hrs. w/o primer	UL Classified for U.S.
518™	2203452 2096059 2096063	6 ml tube 50 ml tube 300 ml cartridge	Red	800,000/3,750,000 Thixotropic paste	-65° to 300°F (-54°C to 149°C)	30 min4 hrs. w/primer 4-24 hrs. w/o primer	CFIA
Hi-Tack Stick	640807	19 g stick	Purple	Vertical applications, repositionable	-65° to 300°F (-54°C to 149°C)	5 min. to set	•

^{*} Uncured liquid adhesives may cause stress cracking of certain thermoplastics (e.g., polycarbons, acrylic and polysulfone).

PROPERTIES CHART: GASKETING

LOCTITE® Product	Item Number	Container	Color	Oil Resistance	Noncorrosive	Temperature Range	Sealing Time	Agency Approvals
Ready Gasket	494150 2634173 2207527	5 oz. cartridge 190 ml power can aerosol 300 ml cartridge	Black	Increased oil resistance	Noncorrosive	-75° to 500°F (-59° to 260°C) intermittent	Operating Strength 15 psi - 1 min.	GM 998-5990 Ford WSE-M4G 323-A6 Chrysler GF-44-A
RTV Blue Silicone	491980 2646807 495318	80 ml tube 190 ml power can aerosol 300 ml cartridge	Blue	•	•	-65° to 500°F (-54° to 260°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	•
RTV Red Silicone	492001 2638165 495536	80 ml tube 190 ml power can aerosol 300 ml cartridge	Red	•	•	-75° to 600°F (-59° to 316°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	CFIA
RTV 598™ Black Silicone	491985 2638166 495075 495074	80 ml tube 190 ml power can aerosol 8.75 oz. can 300 ml cartridge	Black	Excellent oil resistance	Noncorrosive	-75° to 625°F (-59° to 329°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	American Bureau of Shipping, CFIA
RTV 587™ Blue Silicone	491983 2637002 495072	80 ml tube 190 ml power can aerosol 300 ml cartridge	Blue	Increased oil resistance	Noncorrosive	-75° to 500°F (-59° to 260°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	American Bureau of Shipping, UL Classified for U.S., CFIA
RTV 5920™ Copper Silicone	491984	80 ml tube	Copper	Increased oil resistance	Noncorrosive	-65° to 700°F (-54° to 371°C) intermittent	Tack-free 60 min. — Full Strength 24 hrs.	CFIA
RTV 5699™ Grey Silicone	491982 2638164	80 ml tube 190 ml power can aerosol	Grey	Increased oil resistance	Noncorrosive	-75° to 625°F (-59° to 329°C) intermittent	Tack-free 30 min. — Full Strength 24 hrs.	CFIA
Aviation Gasket Sealant	1525607	16 oz. brushtop bottle	Dark reddish brown	Oil resistant	Noncorrosive	-65° to 400°F (-54° to 204°C)	Full Strength 12 hrs.	•

LUBRICANTS

Reduce wear and tear.

LOCTITE® anti-seize and lubricating compounds are a group of premium quality products developed to protect metal parts from corrosion, galling and seizing. They ease assembly and disassembly of slip-fit, press-fit and threaded joints, and reduce friction and wear at temperatures up to 1800°F. Formulated for severe environments, these products protect against high temperatures, heavy loads, chemicals, pounding and vibration.





LOCTITE® SILVER ANTI-SEIZE STICK

LOCTITE® Silver Anti-Seize Stick is a heavyduty, temperature-resistant, petroleum-based lubricant compound fortified with graphite and metallic flake. Will not evaporate or harden in extreme cold or heat. Use during assembly to prevent seizing, galling, and corrosion. For use in assemblies up to 1600°F (871°C).

Typical Applications: For easy removal of spark plugs, cylinder head and exhaust head bolts.

Item Container Size		Pack
504469	20 g stick	6



LOCTITE® SILVER ANTI-SEIZE

LUBRICANT

Heavy-duty, temperature-resistant, petroleumbased lubricant compound fortified with graphite and metallic flake. Will not evaporate or harden in extreme cold or heat. Use during assembly to prevent seizing, galling and corrosion. For use in assemblies up to 1600°F (871°C).

Typical Applications: For easy removal of spark plugs, cylinder head and exhaust head bolts.

Item	Container Size	Pack	
501000	8 oz. brushtop bottle	12	
501001	1 lb. brushtop bottle	10	



LOCTITE® COPPER ANTI-SEIZE STICK

LOCTITE® Copper Anti-Seize Stick provides a shield against high temperature seizing and galling. Studs, bolts, flanges and other mated parts can be removed easily in typical dry service temperatures up to 1800°F (982°C). The copper anti-seize stick can be used on copper, brass, cast iron, all steel alloys including stainless steel, all plastics and all non-metallic gasketing materials.

Typical Applications: Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, thermostat housing bolts, oxygen sensors, battery cable connections.

ItemContainer SizePack50446820 g stick6





LOCTITE® ANTI-SEIZE LUBRICANT

COPPER

A premium quality copper anti-seize and thread lubricant that may be used to prevent seizing, corrosion, and galling where high temperature conditions exist. Temperature range: -30°F to 1800°F (-34°F to 982°C). Provides good electrical conductivity.

Typical Applications: Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, oxygen sensors, knock sensors, thermostat housing bolts, fuel filter fittings, and battery cable connections.

Item	Container Size	Pack
555336	8 oz. brushtop bottle	12
500995	1 lb. brushtop bottle	12



LOCTITE® MARINE GRADE ANTI-SEIZE

LUBRICANT

Formulated to protect assemblies exposed directly or indirectly to fresh water and salt water, this anti-seize works especially well in high-humidity conditions. It has excellent lubricity, superior water wash-out spray resistance and prevents galvanic corrosion. ASB approved.

Typical Applications: Bolts, screws, studs, pipe joints, nuts, shafts, bushings, splines, chains, and cables. Other applications include pulp and paper mills, water and wastewater treatment plants, and dressing for water pump gaskets and flanges.

Item Container Size		Pack
1999556	7 oz. brushtop tube	6
275026	16 oz. brushtop can	12

LUBRICANTS





LOCTITE® DISC BRAKE QUIET STICK

ELIMINATES NOISE

Invented and patented by Henkel, this unique wax-like stick is specially formulated to dampen brake pad vibrations and eliminate associated squeaking and noise, without the sticky, smelly mess of traditional solvent and water-based products. LOCTITE® Disc Brake Quiet Stick forms a water-resistant, high temperature film that will absorb vibration and quiet disc braking.

Typical Applications: Apply to disc brake pads at point of contact with caliper.

Item	Container Size	Pack
718808	19 g stick	6



LOCTITE® DIELECTRIC TUNE-UP GREASE

LUBRICANT

Provides a moisture-proof barrier that lubricates and protects electrical connections and wiring from salt, dirt and corrosion. Extends the life of bulb sockets. Prevents voltage leakage around electrical connections. Required for modern high energy ignition systems.

Typical Applications: Marine and automotive electrical connections, spark plug boots, trailer hitches, battery terminals.

Item	Container Size	Pack
495545	0.33 oz. tube	12
495549	80 ml tube	6



SPECIALTY PRODUCTS

If you want to repair, protect, seal, insulate or prevent corrosion, there's a LOCTITE® product for you. Whether you need to make a thread repair, or remove or prevent rust, Henkel has a LOCTITE® brand product that will make your parts and equipment last longer and work better.



SPECIALTY PRODUCTS



LOCTITE® SF 7617™

INDUSTRIAL HAND WIPES

Pre moistened 9.5" x 12" wipe. Abrasive enough to scrub off the toughest grease and grime without scratching hands or paint.

Typical Applications: Removal of dried bugs from windshields, hoods and radiator grills. Cleans commercial working hands without water.

Item	Container Size	Pack	
337637	75 count canister	6	
337638	130 count bucket	4	



LOCTITE® INSULATING & SEALING WRAP

LOCTITE® Insulating & Sealing Wrap is a nonsticky, self-fusing, multi-purpose wrap that stretches three times its size. Great for quick fixes anywhere, anytime.

Typical Applications: Jumper cable grip/ insulating, emergency hose repair, exhaust wrap, tool handles.

Item	Container Size	Color	Pack
1212164	1" x 10' roll	Red	10
1540599	1" x 10' roll	Black	10



LOCTITE® EXTEND® RUST NEUTRALIZER

Provides one-step rust treatment that destroys old rust, prevents new rust. Just brush or spray it on. Within minutes, rust disappears and is converted to a durable black protective coating. Surface rust must be present. Use as a primer or finish coat. Specially formulated to be used with body filler and fiberglass.

Typical Applications: Aerosol can is ideal for hard-to-reach automotive applications.

Item	Container Size	Pack
633877	10.25 oz. aerosol can	12
1381192	8 oz. bottle	6
234981	1 qt bottle	10



LOCTITE® NAVAL JELLY® RUST DISSOLVER

The original rust treatment formula that has been used for over 25 years. It removes rust from metal surfaces such as iron and steel. Can be applied on metal surfaces by brushing or spraying.

Typical Applications: Iron railings, barbecue grills, automobiles, patio furniture, tools, antiques, mailboxes, lawn mowers, bicycles & lamp posts.

Item	Container Size	Pack
1381191	8 oz. bottle	6



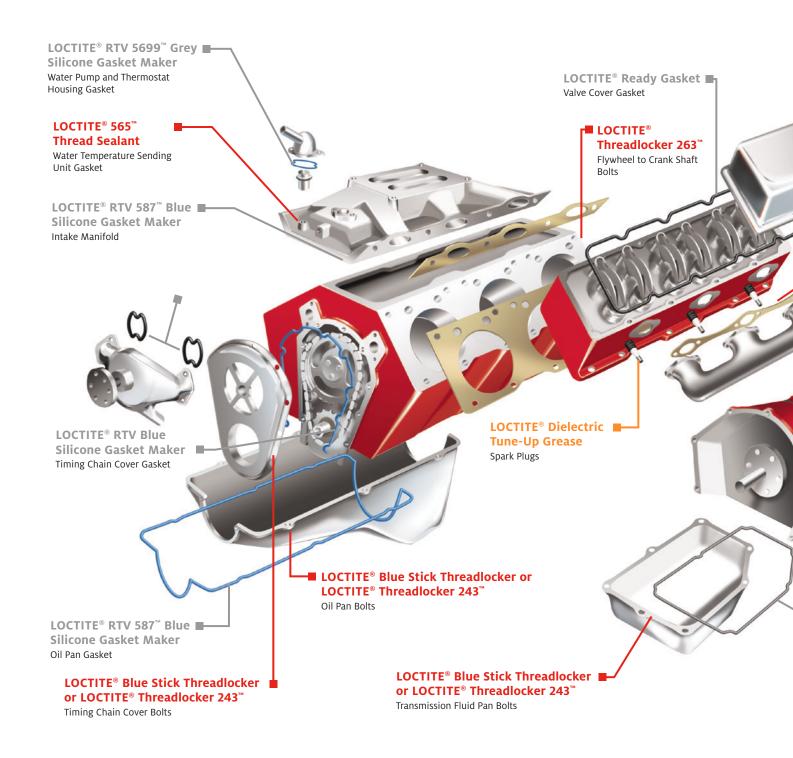
LOCTITE® POWER GRAB CONSTUCTION ADHESIVE

LOCTITE® Power Grab Industrial Construction Adhesive is a single-component, off-white, heavy duty, high strength, construction grade adhesive for interior and exterior repairs or building projects.

Typical Applications: Bonds to most construction materials, such as metal, ceramic, wood, concrete and most plastics. One surface must be porous.

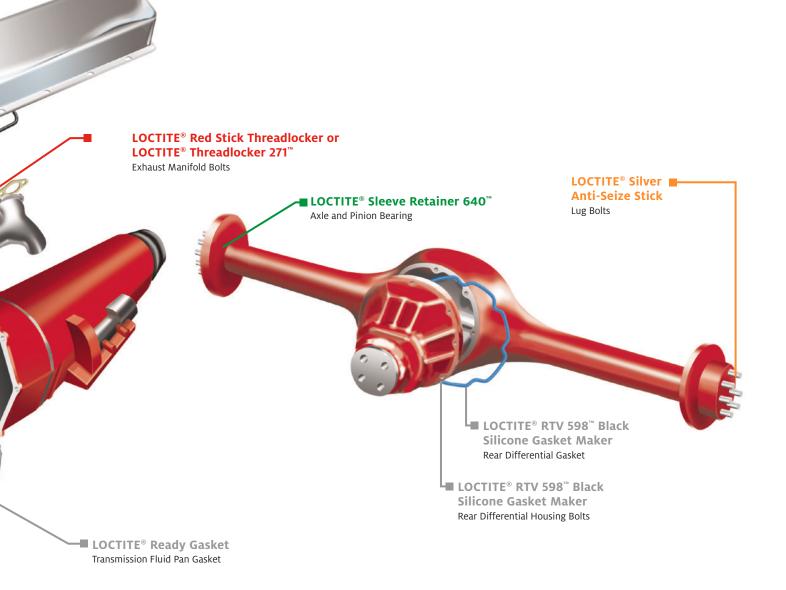
Item	Container Size	Pack
2137678	300 ml cartridge	12

AUTOMOBILE ENGINE



This diagram shows some of the many LOCTITE® product applications for automobile repairs. Most of these applications would also apply to heavy-duty vehicle or motorcycle repairs.

Log on to www.na.henkel-adhesives.com/aam and experience this application chart via our "Virtual Engine."



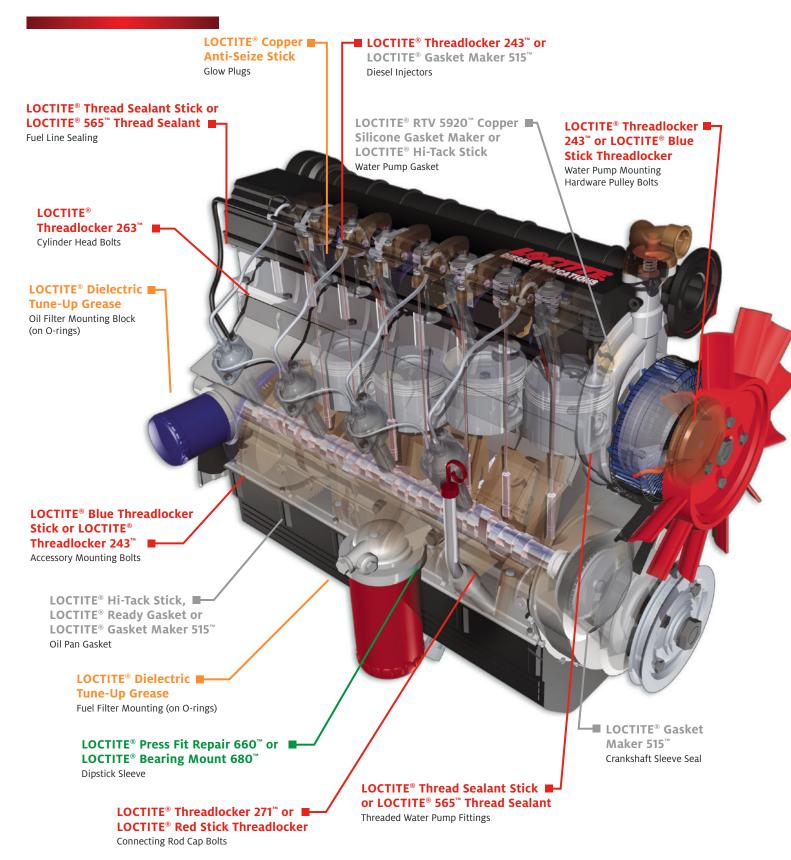
THREAD TREATMENTS

RETAINING COMPOUNDS

GASKETING

LUBRICANTS

DIESEL ENGINE



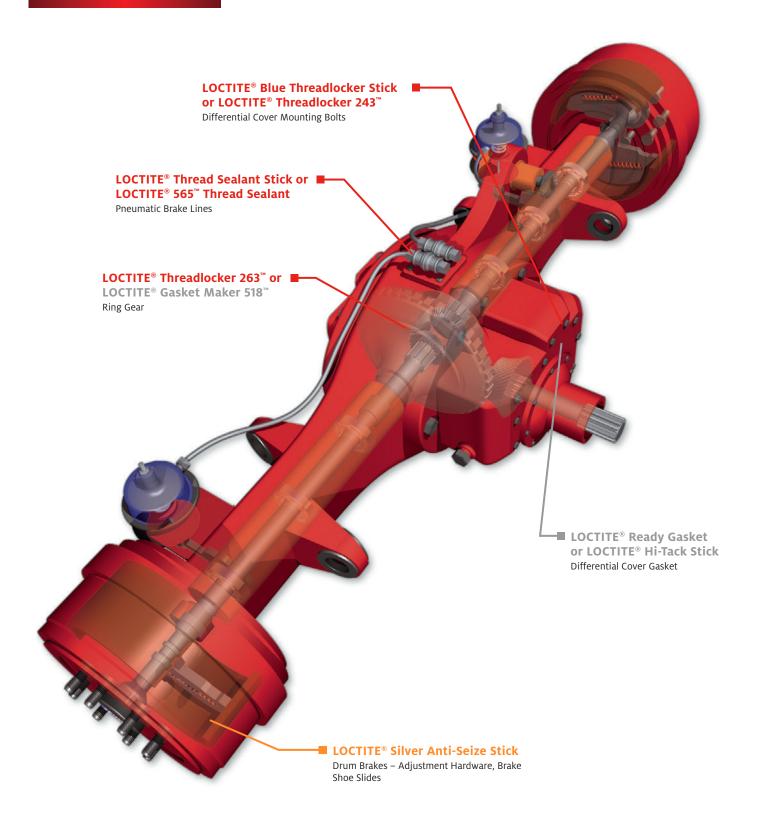
THREAD TREATMENTS

RETAINING COMPOUNDS

GASKETING

LUBRICANTS

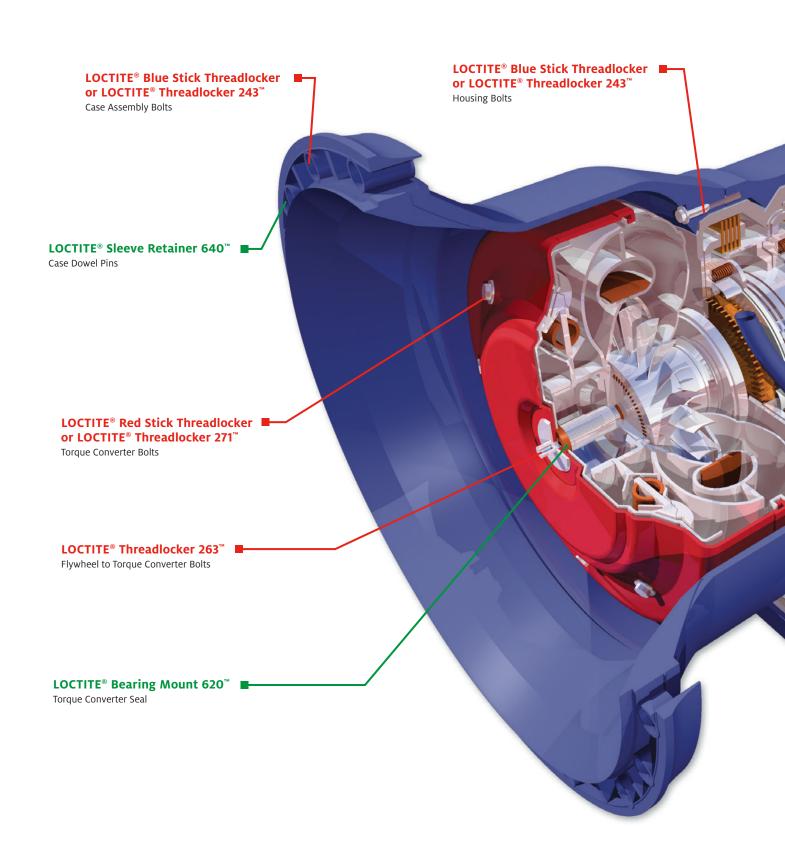
HEAVY-DUTY DIFFERENTIAL/AXLE

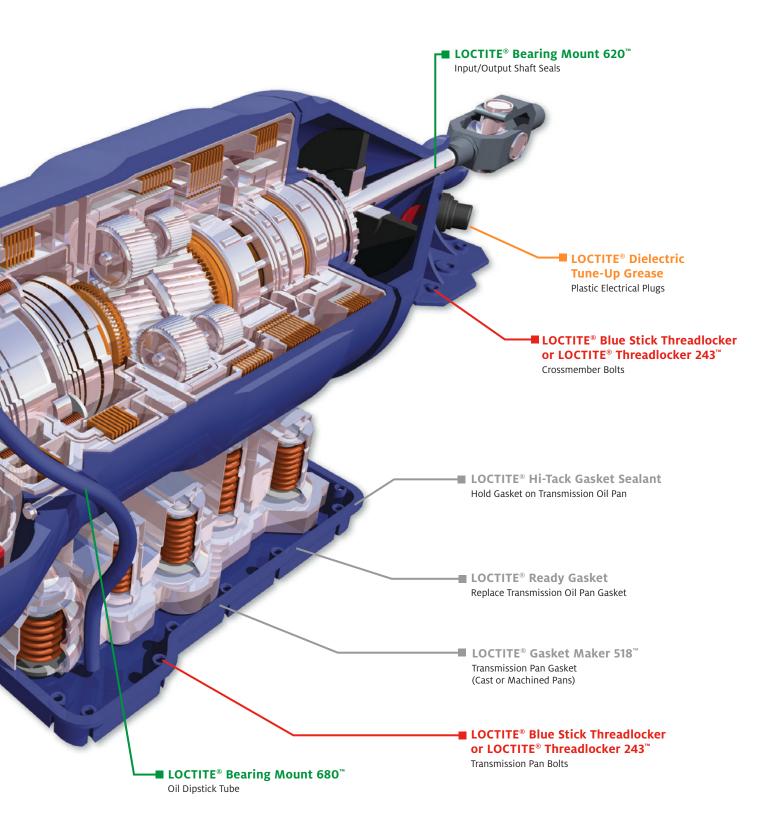


RETAINING COMPOUNDS

GASKETING

AUTOMOBILE TRANSMISSION

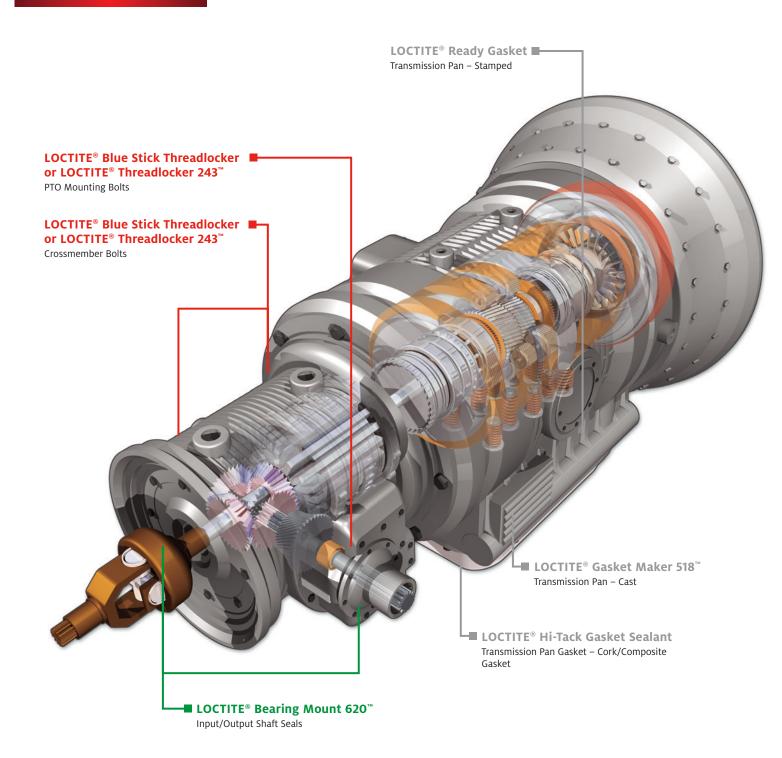


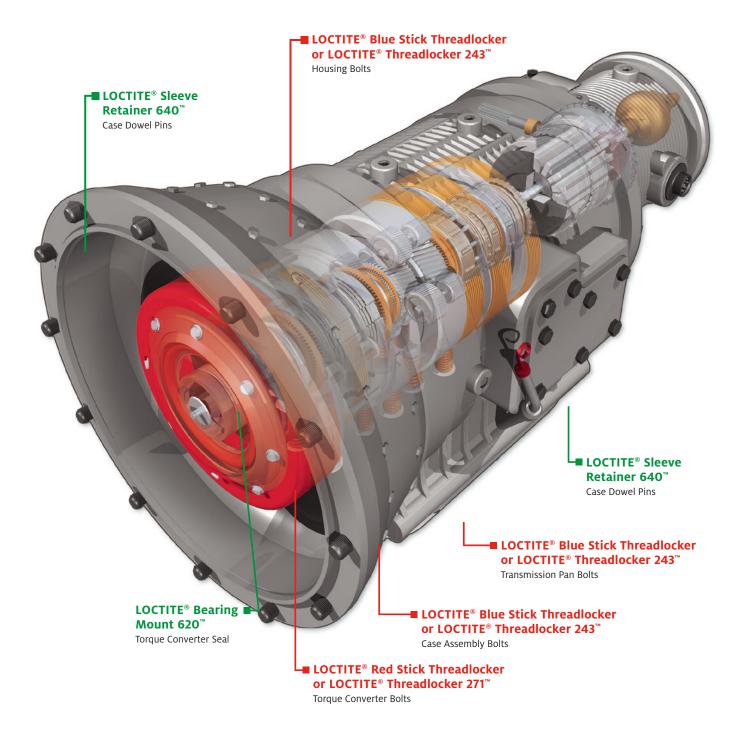


RETAINING COMPOUNDS

GASKETING

HEAVY-DUTY TRANSMISSION

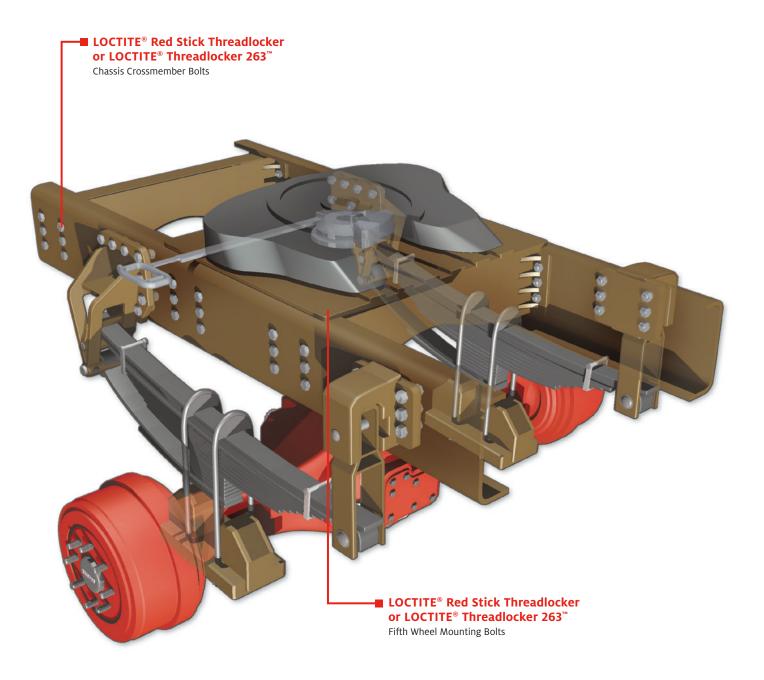


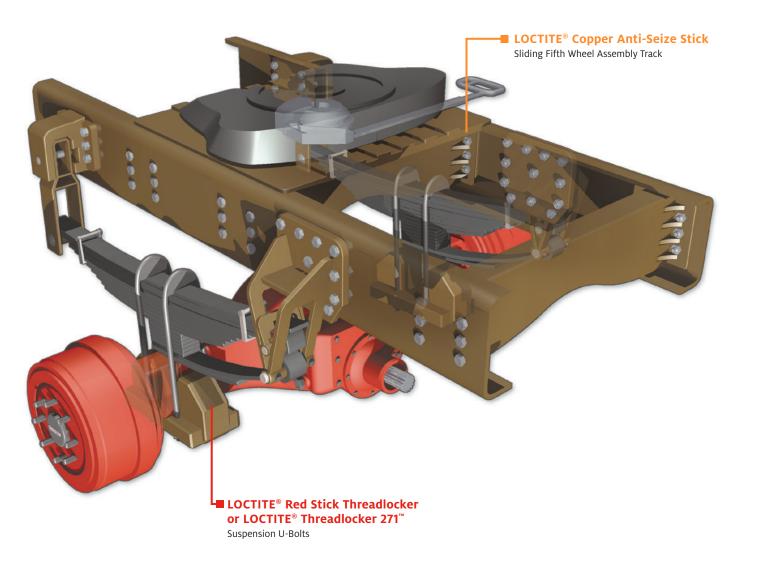


RETAINING COMPOUNDS

GASKETING

HEAVY-DUTY SUSPENSION

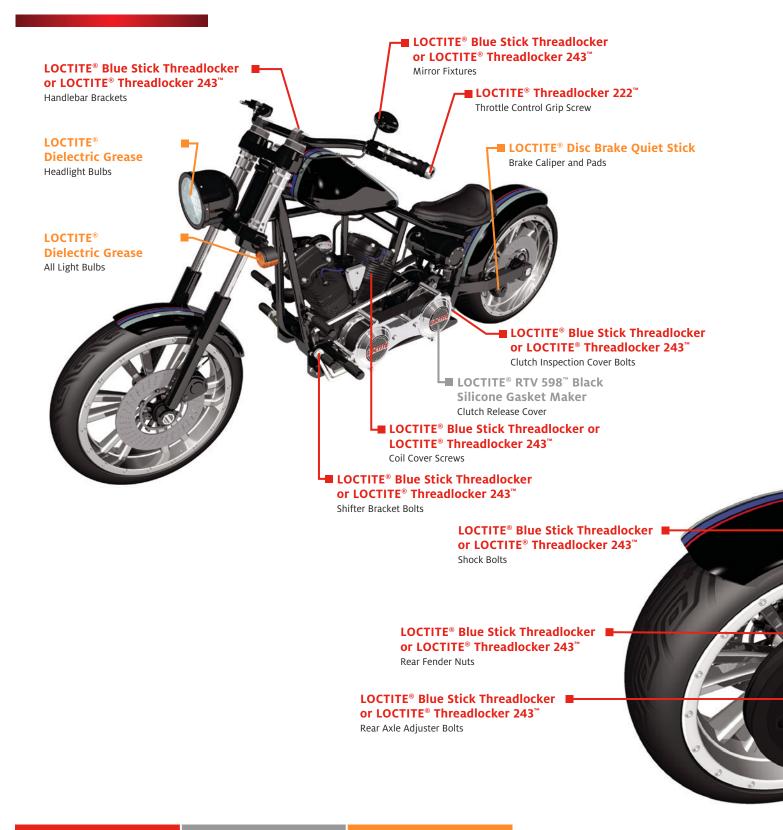


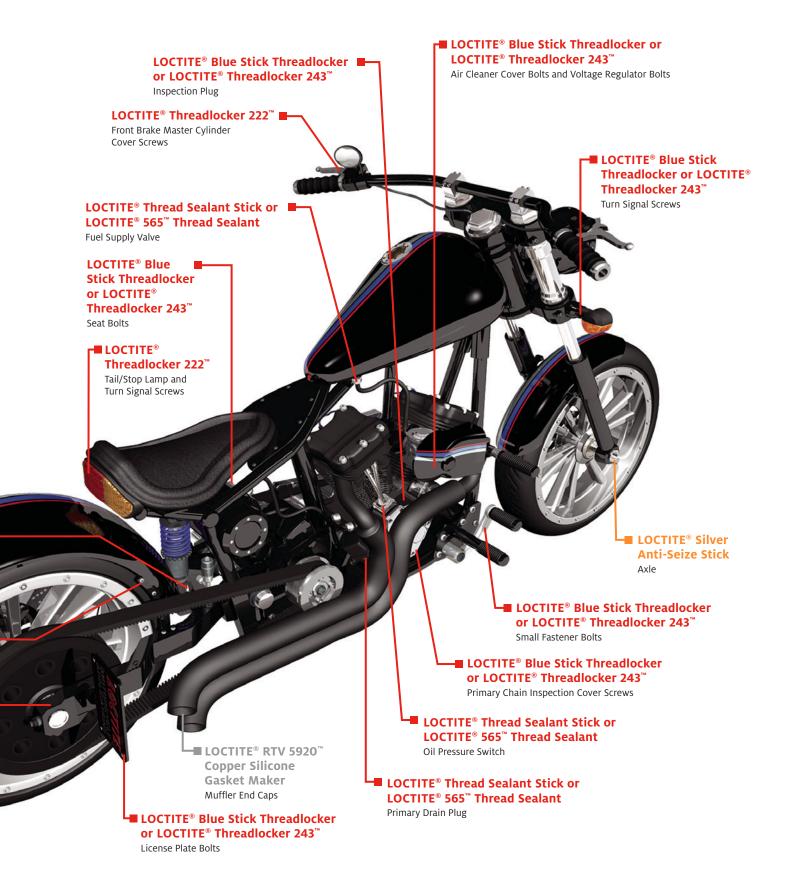


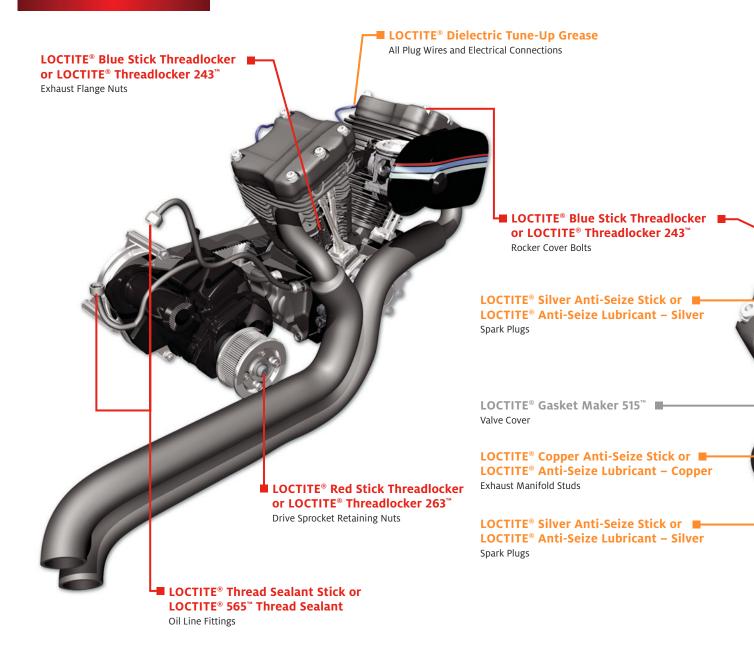
LUBRICANTS

SPECIALTY PRODUCTS

MOTORCYCLE CHASSIS





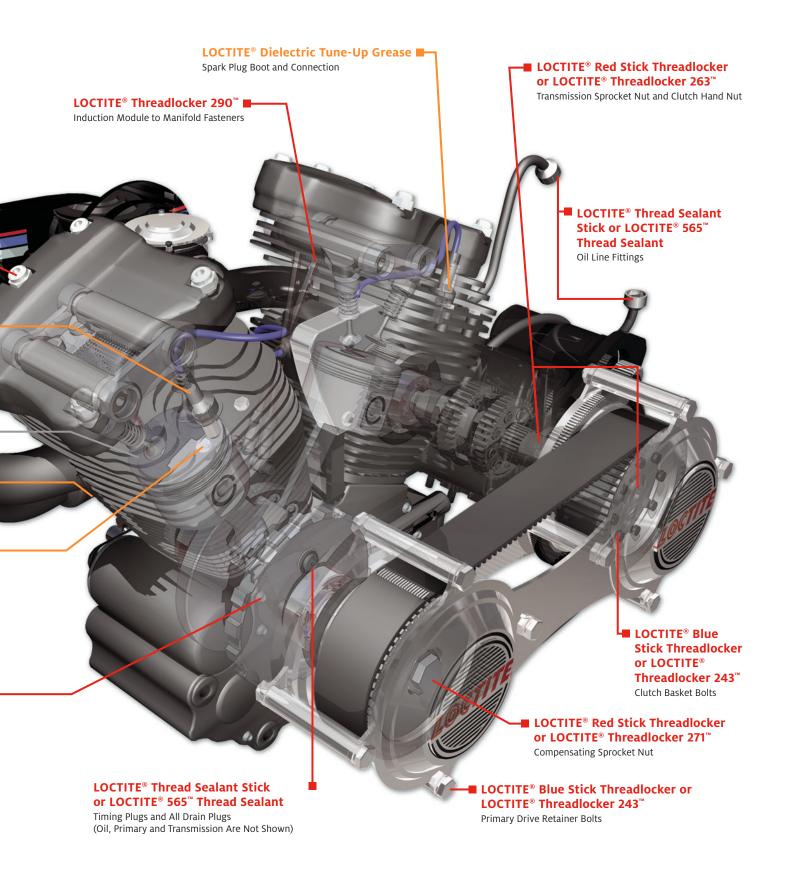


LOCTITE® Red Stick Threadlocker ■ or LOCTITE® Threadlocker 263™

Crankcase Bolts

THREAD TREATMENTS

GASKETING



MARINE INBOARD ENGINE

LOCTITE® Threadlocker 222™

Throttle controls, electrical mounting plate screws, drive water pump screws, air box cover screws, neutral start switch screw, stator screws, cowl latch bolts

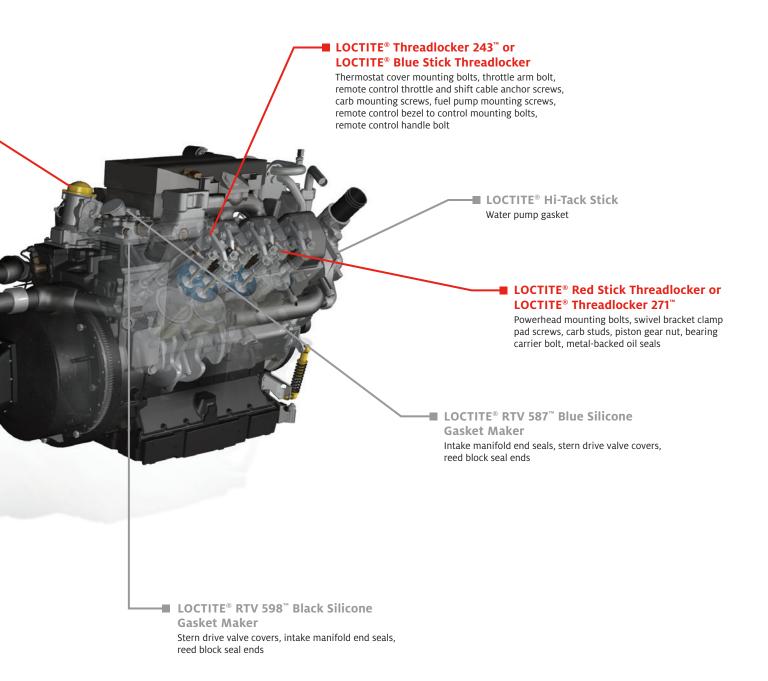
LOCTITE® Anti-Seize Lubricant – Copper ■-LOCTITE® Anti-Seize Lubricant – Silver

Prop shaft splines, mechanical joints, starter bushings, battery terminals, dress exhaust gaskets, external metal parts, threads, gears, chains, cables, pulleys, rollers

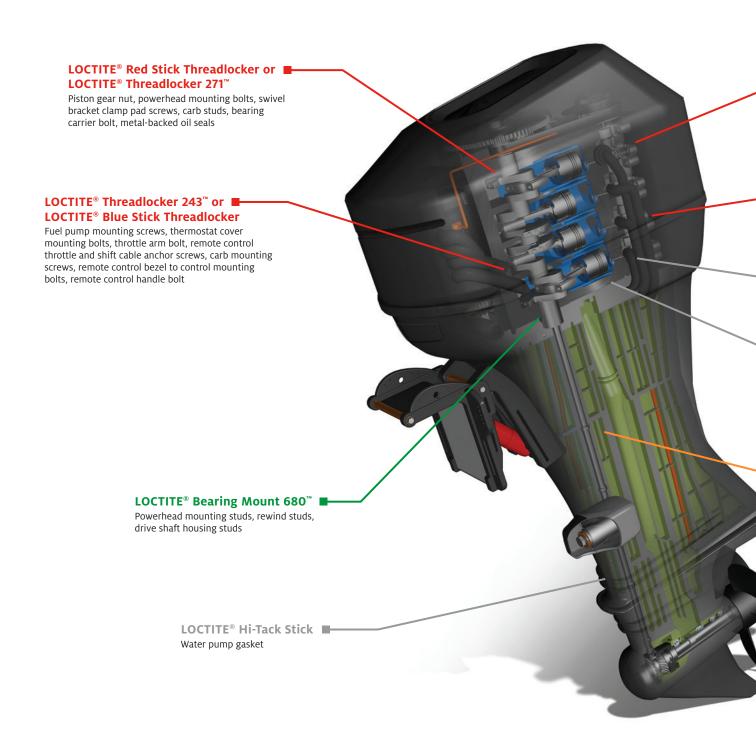
LOCTITE® Thread Sealant Stick or ■ LOCTITE® 592™ Thread Sealant

Hydraulic lines, oil sender and switch, water pressure sender, water temperature sender, bleed fittings, telltale fittings





MARINE OUTBOARD ENGINE



LOCTITE® Thread Sealant Stick or LOCTITE® 592™ Thread Sealant

Hydraulic lines, oil sender and switch, water pressure sender, water temperature sender, bleed fittings, telltale fittings

■ LOCTITE® Threadlocker 222™

Stator screws, throttle controls, electrical mounting plate screws, drive water pump screws, air box cover screws, neutral start switch screw, cowl latch bolts

■ LOCTITE® RTV 587[™] Blue Silicone **Gasket Maker**

Intake manifold, valve covers, reed block seal ends

■ LOCTITE® Gasket Maker 518™

Seal outboard crankcase halves

LOCTITE® Anti-Seize Lubricant - Copper LOCTITE® Anti-Seize Lubricant - Silver

Prop shaft splines, mechanical joints, starter bushings, battery terminals, dress exhaust gaskets, external metal parts, threads, gears, chains, cables, pulleys, rollers

THREAD TREATMENTS **RETAINING COMPOUNDS** **GASKETING**

AGENCY APPROVALS

NSF International

NON-FOOD COMPOUND

LOCTITE® SF 7649™ Primer

LOCTITE® Ready Gasket

LOCTITE® RTV 587™ Blue Silicone Gasket Maker, High Performance

LOCTITE® Threadlocker 242®, Medium Strength

LOCTITE® Threadlocker 290™, Wicking Grade

STANDARD 51

LOCTITE® RTV Black Silicone, Adhesive/Sealant

LOCTITE® RTV Clear Silicone, Adhesive/Sealant

American Bureau of Shipping (ABS)

LOCTITE® Anti-Seize Lubricant, Silver

LOCTITE® Retaining Compound 620™, High Temperature

LOCTITE® Retaining Compound 680™, Relaxed Fits

LOCTITE® Extend® Rust Treatment

LOCTITE® RTV 587™ Blue Silicone Gasket Maker, High Performance

LOCTITE® RTV 598™ Black Silicone Gasket Maker, High Performance

LOCTITE® Threadlocker 242®, Medium Strength

LOCTITE® Threadlocker 262™, High Strength

LOCTITE® Thread Sealant 545™, Pneumatic/Hydraulic

UL Classified/Listed for U.S.

LOCTITE® Gasket Maker 515™, Anaerobic

LOCTITE® Thread Sealant 565 $^{\text{\tiny{TM}}}$, High Performance

LOCTITE® Thread Sealant 592™, High Temperature

LOCTITE® RTV 587™ Blue Silicone Gasket Maker, High Performance

LOCTITE® RTV Black Silicone, Adhesive/Sealant

LOCTITE® RTV Clear Silicone, Adhesive/Sealant

LOCTITE® Thread Sealant Stick

LOCTITE® Threadlocker 271™, Heavy-Duty

ULC Classified for Canada

LOCTITE® Thread Sealant 565™, High Performance

LOCTITE® Thread Sealant, 592™ High Temperature

LOCTITE® RTV Black Silicone, Adhesive/Sealant

LOCTITE® RTV Clear Silicone, Adhesive/Sealant

LOCTITE® Thread Sealant Stick

CSA International

LOCTITE® Thread Sealant 565™, High Performance

LOCTITE® Thread Sealant Stick

Canadian Food Inspection Agency (CFIA)

LOCTITE® Anti-Seize Lubricant, Silver

LOCTITE® Aviation Gasket Sealant

LOCTITE® Retaining Compound 620™, High Temperature

LOCTITE® Retaining Compound 660™, For Worn Parts

LOCTITE® Retaining Compound 680™, Relaxed Fits

LOCTITE® Blue Stick Threadlocker, Medium Strength

LOCTITE® Copper Anti-Seize Stick

LOCTITE® Extend® Rust Treatment

LOCTITE® Gasket Maker 518™, Anaerobic

LOCTITE® SF 7649™ Primer

LOCTITE® Thread Sealant 565™, High Performance

LOCTITE® Thread Sealant 592™, High Temperature

LOCTITE® RTV 587™ Red Stick Threadlocker, High Strength

LOCTITE® Blue Silicone Gasket Maker, High Performance

LOCTITE® RTV 598™ Black Silicone Gasket Maker, High Performance

LOCTITE® RTV 5699™ Grey Silicone Gasket Maker, High Performance

LOCTITE® RTV Black Silicone, Adhesive/Sealant

LOCTITE® RTV Clear Silicone, Adhesive/Sealant

LOCTITE® RTV Red Silicone Gasket Maker, Sensor-Safe/High Temperature

LOCTITE® Silver Anti-Seize Stick

LOCTITE® Threadlocker 222™, Low Strength

LOCTITE® Threadlocker 242®, Medium Strength

LOCTITE® Threadlocker 243™, Surface Insensitive

LOCTITE® Threadlocker 271™, Heavy-Duty

LOCTITE® Threadlocker 277™, Heavy-Duty/Large Bolts

LOCTITE® Threadlocker 290™, Penetrating

LOCTITE® Threadlocker 262™, High Strength

LOCTITE® Thread Sealant 545 $^{\circ}$, Pneumatic/Hydraulic

LOCTITE® Thread Sealant Stick

LOCTITE® Thread Sealant with PTFE

LOCTITE® Blue Threadlocker Tape 249™, Medium Strength

Military Specifications (Mil Spec)

LOCTITE® Retaining Compound 640™, High Strength

LOCTITE® SF 7649™ Primer

 $LOCTITE^{\circledast}\ Threadlocker\ 222^{^{\bowtie}},\ Low\ Strength$

LOCTITE® Threadlocker 242®, Medium Strength

LOCTITE® Threadlocker 262™, High Strength

LOCTITE® Threadlocker 271™, Heavy-Duty

LOCTITE® Threadlocker 277™, Heavy-Duty/Large Bolts

 $\mathsf{LOCTITE}^{\circledast}\ \mathsf{Threadlocker}\ \mathsf{290}^{\leadsto},\ \mathsf{Penetrating}$

INDEX BY ITEM NUMBER

Item Number	Product Name	Container Size	Page(s)
194080	LOCTITE® Rear Window Defogger	0.03 fl. oz. kit	16
228190	LOCTITE® Rearview Mirror Adhesive	24 ml kit	16
230992	LOCTITE® Super Glue Longneck Bottle	5 g	17
234981	LOCTITE® Extend® Rust Neutralizer	#N/A	31
275026	LOCTITE® Marine Grade Anti-Seize	16 oz. brushtop can	28
337637	LOCTITE® Industrial Hand Wipes	75 count	31
337638	LOCTITE® Industrial Hand Wipes	130 count	31
483624	LOCTITE® Quick Gel® Super Glue	2 g tube	17
483629	LOCTITE® Thread Sealant 565™	50 ml tube	11, 12
483630	LOCTITE® Thread Sealant 592™	50 ml tube	11, 12
483631	LOCTITE® Thread Sealant 592™	6 ml tube	11, 12
487229	LOCTITE® Threadlocker 242®	6 ml tube	7, 10
487231	LOCTITE® Threadlocker 262™	6 ml tube	8, 10
487232	LOCTITE® Threadlocker 271™	6 ml tube	8, 10
487233	LOCTITE® Threadlocker 272™	6 ml tube	8, 10
487234	LOCTITE® Threadlocker 290™	6 ml tube	9, 10
487235	LOCTITE® Sleeve Retainer 640™	6 ml tube	14
487236	LOCTITE® SUPER GLUE	2 g tube	18
487865	LOCTITE® Rearview Mirror Adhesive	0.3 cc kit	16
491979	LOCTITE® RTV Black Silicone	80 ml tube	18
491980	LOCTITE® RTV Blue Silicone Gasket Maker	80 ml tube	23, 26
491981	LOCTITE® RTV Clear Silicone	80 ml tube	18

Item Number	Product Name	Container Size	Page(s)
491982	LOCTITE® RTV 5699™ Grey Silicone Gasket Maker	80 ml tube	22, 26
491983	LOCTITE® RTV 587™ Blue Silicone Gasket Maker	80 ml tube	22, 26
491984	LOCTITE® RTV 5920™ Copper Silicone Gasket Maker	80 ml tube	22, 26
491985	LOCTITE® RTV 598™ Black Silicone Gasket Maker	80 ml tube	22, 26
492001	LOCTITE® RTV Red Silicone Gasket Maker	80 ml tube	23, 26
492140	LOCTITE® Threadlocker 242®	36 ml bottle	7, 10
492141	LOCTITE® Threadlocker 262™	36 ml bottle	8, 10
492142	LOCTITE® Threadlocker 271™	36 ml bottle	8, 10
492144	LOCTITE® Threadlocker 290™	36 ml bottle	9, 10
492145	LOCTITE® Thread Sealant 545™	36 ml bottle	11, 12
492147	LOCTITE® Sleeve Retainer 640™	36 ml bottle	13, 14
494147	LOCTITE® Klean 'N Prime™	4.5 oz. aerosol	10
494150	LOCTITE® Ready Gasket	5 oz. can	21, 26
494151	LOCTITE® Epoxy Mixer in Cups	10-4 g cups	16, 19
495072	LOCTITE® RTV 587™ Blue Silicone Gasket Maker	300 ml cartridge	22, 26
495074	LOCTITE® RTV 598™ Black Silicone Gasket Maker	300 ml cartridge	22, 26
495075	LOCTITE® RTV 598™ Black Silicone Gasket Maker	8.75 oz. can	22, 26
495076	LOCTITE® RTV Clear Silicone	300 ml cartridge	18
495315	LOCTITE® RTV Black Silicone	300 ml cartridge	18
495318	LOCTITE® RTV Blue Silicone Gasket Maker	300 ml cartridge	23, 26
495536	LOCTITE® RTV Red Silicone Gasket Maker	300 ml cartridge	23, 26
495540	LOCTITE® LocWeld™ Bonding Compound	2-1 oz. tubes	19

INDEX BY ITEM NUMBER

Item Number	Product Name	Container Size	Page(s)
495545	LOCTITE® Dielectric Tune-Up Grease	0.33 oz.	29
495549	LOCTITE® Dielectric Tune-Up Grease	80 ml tube	29
500995	LOCTITE® Anti-Seize Lubricant	1 lb. brushtop bottle	28
501000	LOCTITE® Anti-Seize Lubricant	8 oz. brushtop bottle	27
501001	LOCTITE® Anti-Seize Lubricant	1 lb. brushtop bottle	27
504466	LOCTITE® Blue Stick Threadlocker	19 g stick	4, 5, 7, 10
504467	LOCTITE® Thread Sealant Stick	19 g stick	4, 5, 11, 12
504468	LOCTITE® Copper Anti-Seize Stick	20 g stick	4, 5, 28
504469	LOCTITE® Silver Anti-Seize Stick	20 g stick	4, 5, 27
506166	LOCTITE® Blue Stick Threadlocker	9 g stick	5, 7, 10
511535	LOCTITE® Red Stick Threadlocker	19 g stick	4, 5, 9, 10
511537	LOCTITE® Red Stick Threadlocker	9 g stick	5, 9, 10
555336	LOCTITE® Marine Grade Anti-Seize	8 oz. brushtop bottle	28
555337	LOCTITE® Press Fit Repair 660™	50 ml	13, 14
555338	LOCTITE [®] Bearing Mount 620 [™]	36 ml bottle	13, 14
555339	LOCTITE® Threadlocker 222™	6 ml tube	7, 10
555352	LOCTITE® Gasket Maker 515™	50 ml tube	24, 25
555353	LOCTITE® Threadlocker 277™	36 ml bottle	9, 10
576507	LOCTITE® Thread Treatment Sticks Kit	5 sticks	4
633877	LOCTITE® Extend® Rust Neutralizer	10.25 oz. spray	31
636095	LOCTITE® QuickTite® Super Glue Gel	4 g bottle	17
640482	LOCTITE® Bearing Mount Stick	9 g stick	5, 14

ltem Number	Product Name	Container Size	Page(s)
640807	LOCTITE® Hi-Tack Gasket Dressing Stick	19 g stick	5, 24, 25
718808	LOCTITE® Disc Brake Quiet Stick	19 g stick	5, 29
1158514	LOCTITE® Head Bolt & Water	50 ml tube	12
1212164	LOCTITE® Insulating & Sealing Wrap	1" x 10 ft. roll	31
1252795	LOCTITE® OIL & GAS RESISTANT ADHESIVE SEALANT	30 ml tube	18
1330799	LOCTITE® Threadlocker 243™	6 ml tube	7, 10
1330906	LOCTITE® Threadlocker 243™	36 ml tube	7, 10
1360784	LOCTITE® Stik 'N Seal® Extreme Conditions Contact Adhesive	0.58 oz.	18
1363118	LOCTITE® Epoxy Plastic Bonder	25 ml cartridge	16
1363589	LOCTITE® Super Glue Ultra Gel Control	4 g bottle	17
1365882	LOCTITE® Super Glue Professional	20 g bottle	17
1381191	LOCTITE® Naval Jelly® Rust Dissolver	8 oz. bottle	31
1381192	LOCTITE® Extend® Rust Neutralizer	8 oz. bottle	31
1395391	LOCTITE® Epoxy Quick Set™	25 ml cartridge	16
1434516	LOCTITE® CA Mix Nozzle, (5) pack	2.5 mm nozzle	15
1525607	LOCTITE® Aviation Gasket Sealant	16 oz. brushtop bottle	24, 26
1533652	LOCTITE® Thread Sealant with PTFE	16 oz. brushtop bottle	12
1540599	LOCTITE® Insulating & Sealing Wrap	1" x 10 ft. roll	31
1647358	LOCTITE® Super Glue Ultra Liquid Control	4 g	17
1807961	LOCTITE® 3092™ Adhesive	10 g syringe	15
1919324	LOCTITE® Marine Epoxy	0.85 fl. oz. syringe	19
2016891	LOCTITE® PL Marine	10 fl. oz. cartridge	19

INDEX BY ITEM NUMBER

Hom			
Item Number	Product Name	Container Size	Page(s)
2020627	LOCTITE® PL Marine	3 fl. oz. tube	19
2096059	LOCTITE® Gasket Maker 518™	50 ml tube	24, 25
2096063	LOCTITE® Gasket Maker 518™	300 ml cartridge	24, 25
2137678	LOCTITE® Power Grab Constuction Adhesive	300 ml cartridge	31
2203451	LOCTITE® Threadlocker 263™	6 ml tube	8, 10
2203452	LOCTITE [®] Gasket Maker 518™	6 ml tube	24, 25
2205310	LOCTITE® Threadlocker 263™	36 ml bottle	8, 10
2207527	LOCTITE® Ready Gasket	10.1 fl oz.	21, 26
2264448	LOCTITE® Universal Bonder 4070™	11 g cartridge	15
2267077	LOCTITE® Spray Adhesive Professional Performance	13.5 oz. aerosol	18
2301375	LOCTITE [®] Bearing Mount 680 [™]	36 ml bottle	13, 14
2634173	LOCTITE® Ready Gasket	190 ml powercan	21, 26
2637002	LOCTITE® RTV 587™ Blue Silicone Gasket Maker	190 ml powercan	22
2638164	LOCTITE® RTV 5699™ Grey Silicone Gasket Maker	190 ml powercan	22
2638165	LOCTITE® RTV Red Silicone Gasket Maker	190 ml powercan	23
2646807	LOCTITE® RTV Blue Silicone Gasket Maker	190 ml powercan	23

Henkel Corporation Engineering Adhesives next.henkel-adhesives.com www.loctite.com

U.S.A. **Henkel Corporation Engineering Adhesives** One Henkel Way

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Canada

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