## Ceresit

# **CT 32**

### $\epsilon$

#### Clinker mortar

Cement mortar for brick-laying and pointing clinker for interior and exterior usage

#### **CHARACTERISTICS**

- Reduces the possibility of efflorescence
- Contains trass
- Frost-resistant
- ▶ Water-

#### resistant

- Good workability
- Vapour-permeable

#### SCOPE OF USE

Ceresit CT 32 mortar is used for brick-laying and pointing of load-bearing, foundation and façade walls, chimneys, fencing and street furniture of clinker bricks. The mortar can also be used for pointing clinker tiles up to 30 mm thick. The formulation ensures the mortar has a very good workability and very good adhesion to surfaces with low water absorbability and its flexibility prevents shrinkage cracks during setting. Thanks to the addition of trass, it provides good working properties and reduces the possibility of salt efflorescence. Ceresit CT 29 putty is recommended for thin plastering and finish trowelling.

#### SURFACE PREPARATION

CT 32 exhibits good adhesion to all mineral, load-bearing substrates, free from substances that limit adhesion, such as grease, bitumen, dust. Contaminants and layers of low strength should be removed. Substrates should not be wet.

#### PERFORMANCE

Pour the contents of the package into a measured amount of clean, cool water and mix with a drill mixer until a homogeneous, lump-free mixture is obtained. How to use:

1. "Flush joint" brick-laying - spread CT 32 over the entire surface and then lay successive layers of bricks. Remove excess material. The actual shaping and smoothing of the joint should take place after its initial setting, the timing of which depends on the temperature, air humidity and water absorbability of the brick.



This should be done with a jointing trowel or a round wooden or plastic tool.

2. "Empty joint" brick-laying - this is done using wooden slats with a thickness corresponding to the thickness of the future joint. Spread the mortar on surfaces not covered with the slats. After it has initially set, remove the wooden slats. You can leave the joints empty or fill them with the same mortar by shaping their surface with a jointing trowel or a round wooden or plastic tool immediately after the bricklaying or after a pause.

If the mortar thickens, mix it again without adding water. Protect a fresh layer of CT 32 from drying too quickly.

#### PLEASE NOTE

Ensure the clinker bricks are dry before starting work. Their moisture content should not exceed 6%.

Carry out work at a temperature of +5°C to +25°C. Such conditions should be maintained both during the execution of works and during mortar setting. Protect the applied mortar and clinker against precipitation and

excessive sunlight for a minimum of 7 days. For this purpose, use protection plastic sheeting or mats. If precipitation or temperature drops below +5°C are forecast over the next few days, no masonry work should be carried out. Particular care must be taken when mixing the mortar so that the amount of water dosed is in accordance with the application instructions.

Mortar laying can be carried out in two ways - lay using the traditional flush joint method or use previously prepared strips to create even (concave) joints as well as to maintain the level and evenness of the individual layers. When pointing a masonry wall, the consistency of the mortar should be semi-dry so as to avoid soiling bricks. If soiled, clean bricks immediately with cold water.

To avoid shade differences, use CT 32 with the same production batch number on each pack.

CT 32 contains cement and when mixed with water has an alkaline reaction. Therefore, you need to protect your skin and eyes. In case of contact with eyes, rinse abundantly with water and seek medical advice.

Chromium (VI) contents below 2 ppm by the best before date.

#### **STORAGE**

Store up to 12 months from date of manufacture, on pallets, in cool conditions and in original, undamaged packaging.

#### **PACKAGING SIZE**

25 kg bag

#### **TECHNICAL DATA**

Base:	mix of cements with mineral fillers and modifiers
Colours:	grey, graphite, dark brown, chestnut, beige
Density:	1.61 kg/dm₃
Mixing proportions:	2.5-3.75 l of water per 25 kg
Application temperature:	between +5·C and +25·C
Working life:	> 180 min acc. to PN-EN 998-2
Water absorption:	≤ 0.1 kg/m₂min₀.5 acc. to PN-EN 998-2
Water vapour permeability:	μ: 15/35 acc. to PN-EN 998-2
Thermal conductivity coefficient at 50% humidity:	λ <sub>10,dry</sub> : 0.67 W/mK (tab. value) acc. to PN-EN 998
Compressive strength:	M10 category acc. to PN-EN 998-2
Initial shear strength:	0.15 N/mm <sub>2</sub> (tab. value) acc. to PN-EN 998-2
Durability (resistance to freeze-thaw):	-Mass loss: 0% -Change in bending strength: ≤ 16% -Change in compressive strength: ≤ 6%
Reaction to fire:	A1 category acc. to PN-EN 998-2
Chloride content:	< 0.03% Cl acc. to PN-EN 998-2
Approximate yield:	approx. 2.0 kg/dm₃

General purpose (GP) masonry mortar for interior and exterior use.
 The product is compliant with PN-EN 998-2:2016, has National
 Technical Assessment No. ITB-KOT-2018/0448 Issue 1 in the Ceresit

Ceretherm Ceramic System, issued by the Building Research Institute and the Factory Production Control Certificate No. 020-UWB-0833/Z dated 19/04/2018.

It also hold the Factory Production Control Certificate of the Building Research Institute No. 1488-CPR-

-0170/7

Any technical advice can be obtained from the telephone numbers:  $\pm 49\ 211\ 797\ 0$ 

+49 211 798 2148

In addition to the information provided in this data sheet, the rules of the trade, guidelines of institutes and associations, relevant national and European standards, approval documents, health and safety regulations, etc. must be observed. The properties and technical characteristics listed above are based on practical experience and tests. Any properties and applications of materials outside the scope of this data sheet require our written consent. All data refers to a substrate, ambient and material temperature of +23°C and a relative humidity of 50%, unless otherwise stated. In other climatic conditions, the specified parameters may vary.

The information contained in this data sheet, in particular recommendations concerning the method and conditions of application, as well as the scope of application and use of our products, is based on our professional experience. This technical sheet defines the scope of application of the material and the recommended method of executing the work, but it cannot replace the professional preparation of the contractor. The manufacturer guarantees the quality of the product, but has no control over the conditions and method of its use. Given that the conditions in which the products are used may change, it

conditions and method of its use. Given that the conditions in which the products are used may change, it is recommended to perform your own tests in case of any doubts.

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