

Overview of dispenser:

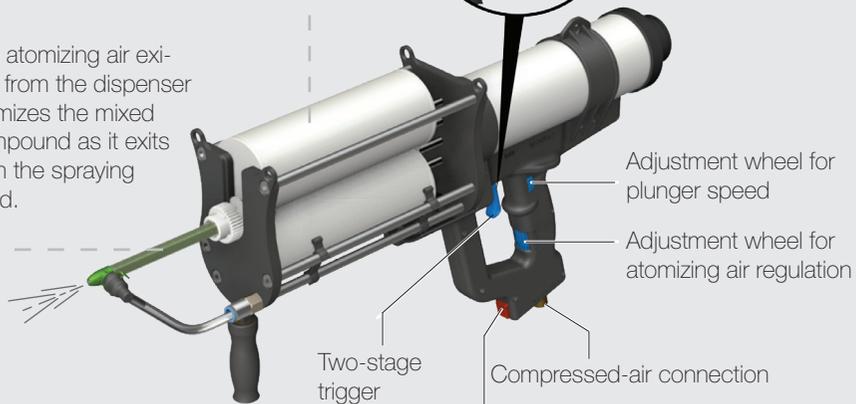


Stage I: feed the atomizing air through the spray air line.

Stage II: activate the pneumatic piston of the drive unit.

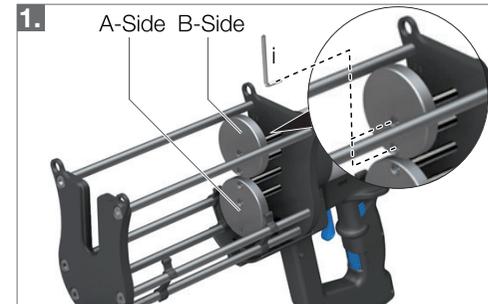


The atomizing air exiting from the dispenser atomizes the mixed compound as it exits from the spraying head.

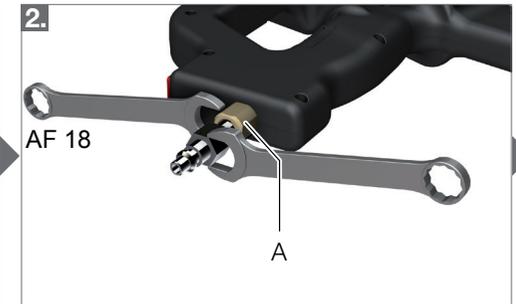


Please visit www.loctite-equipment.com for further information.

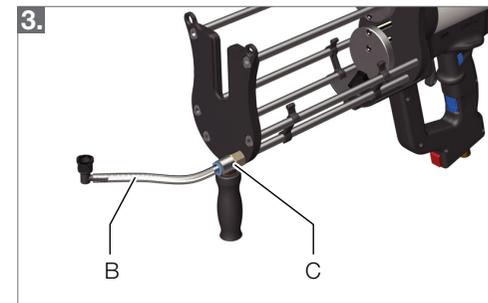
Startup:



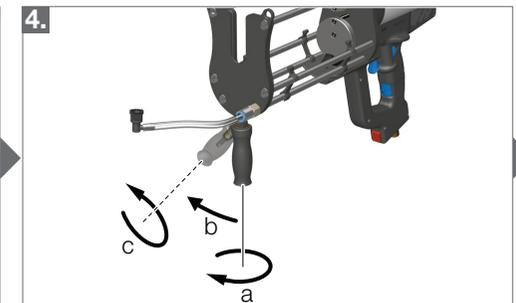
Install appropriate B Side Plunger (1:1, 2:1, 3:1, or 4:1).



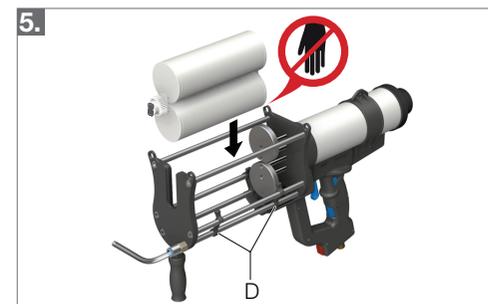
Install air inlet fitting; hold fitting (A) with wrench when tightening.



Connect atomizing air tube (B) to outlet fitting (C).



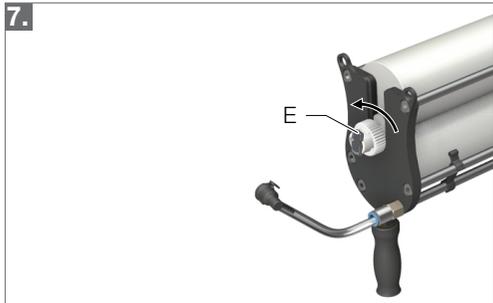
Adjust auxiliary handle:
a = loosen handle.
b = adjustment.
c = tighten handle.



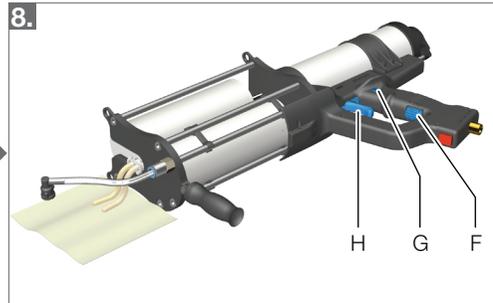
Place cartridge into dispenser until it snaps into place (D).



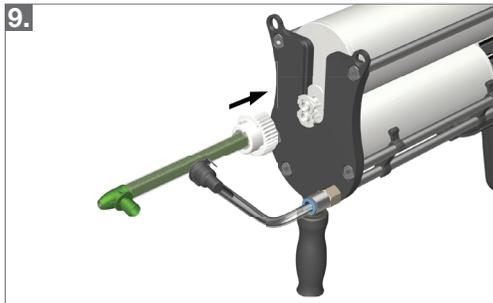
Connect main air supply.



7. Remove cartridge nose plug (E) by turning retaining nut 120 deg counterclockwise.



8. Close atomizing air (F). Turn fluid control (G) to a minimum setting. Press trigger (H) until A and B materials flow evenly.



9. Install spray nozzle onto cartridge and secure with retaining ring by turning 60 deg clockwise.

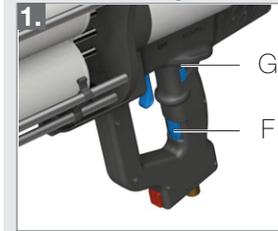


10. Connect atomizing air line to spray nozzle.



11. The dispenser is now ready.

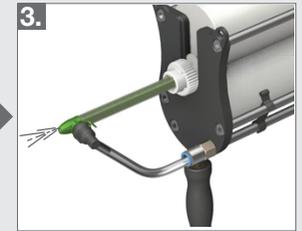
Initial setup:



1. Close atomizing air (F) and reduce fluid to lowest setting (G).

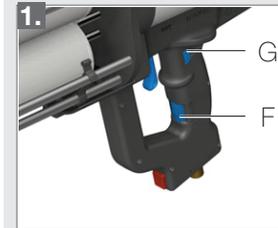


2. Increase fluid flow until you are able to achieve a good fluid stream. Ideally 50-75mm (2-3 in) before arcing downward.



3. Increase fluid flow until you are able to achieve a good fluid stream. Ideally 50-75mm (2-3 in) before arcing downward.

Express setup:



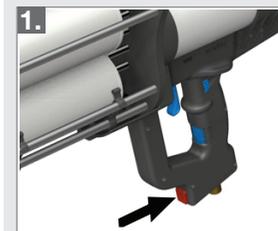
1. When the dispenser settings are known adjust the atomizing air to desired level (F) and fluid pressure at (G).



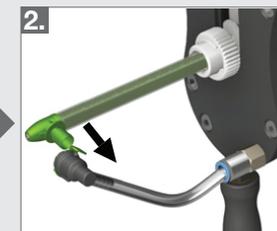
2. The dispenser is ready for spraying.

i If it is not possible to achieve a spray pattern with uniform particle sizes. Often times heating of the material can lower the viscosity and drastically improve the surface finish of the material. Please refer to the material data sheet for specifics.

Remove the used cartridges:



1. Press the red button to retract dispenser plungers.



2. Remove atomizing air hose from spray nozzle.



3. Remove cartridge.