



## Thread Locking Adhesives

Product Name	Description	Key Attributes	Color	Viscosity at 25°C (cP)	Operating Temperature (°C)	Fixture Time at 25°C	Recommended Cure
Moisture Cure							
LOCTITE 4031	Cyanoacrylate thread locking adhesive	<ul style="list-style-type: none"><li>• One component</li><li>• Low odor for applications where vapor control is vital</li><li>• Low bloom for cosmetic applications</li><li>• Suitable for metals, plastics and elastomers</li></ul>	Transparent, colorless to pale yellow	1,650	-50 – 70	5 – 180 sec. depending on substrate	24 hr. at 22°C
LOCTITE 4601	Cyanoacrylate thread locking adhesive	<ul style="list-style-type: none"><li>• One component</li><li>• Low odor for applications where vapor control is vital</li><li>• Low bloom for cosmetic applications</li><li>• Suitable for metals, plastics and elastomers</li><li>• Low viscosity</li></ul>	Transparent, colorless to pale yellow	30 – 60	-50 – 70	5 – 180 sec. depending on substrate	24 hr. at 22°C

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