



Safety Data Sheet according to Regulation (EC) No 1907/2006

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TEROSON EP 5020 TR

SDS No. : 606977

V003.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TEROSON EP 5020 TR

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-c-epoxide adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation

Category 2

H315 Causes skin irritation.

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment

Category 2

H411 Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives

Signal word:	Warning
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement:	P280 Wear protective gloves/eye protection.
Prevention	P273 Avoid release to the environment.

2.3. Other hazards

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Persons suffering from allergic reactions to epoxides should avoid contact with the product.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

2-c-epoxide adhesive

Base substances of preparation:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	01-2119456619-26	40- 60 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives 68609-97-2	271-846-8 01-2119485289-22	5- < 10 %	Skin Irrit. 2 H315 Skin Sens. 1 H317

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air, consult doctor if complaint persists.

Skin contact:

IF ON SKIN: Wash with plenty of soap and water.

In case of adverse health effects seek medical advice.

Eye contact:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Avoid contact with skin and eyes.

Keep unprotected persons away.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

Inform authorities in the event of product spillage to water courses or sewage systems.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Take off contaminated clothing and wash before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

7.3. Specific end use(s)

2-c-epoxide adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Soil				0,196 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	aqua (intermittent releases)		0,072 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	aqua (marine water)		0,011 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sewage treatment plant (STP)		10 mg/l				
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sediment (freshwater)				307,16 mg/kg		
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sediment (marine water)				30,72 mg/kg		
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Soil				1,234 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	Inhalation	Long term exposure - systemic effects		3,6 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	Inhalation	Long term exposure - local effects		0,98 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	Inhalation	Acute/short term exposure - systemic effects		29 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	Inhalation	Acute/short term exposure - local effects		9,8 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	dermal	Long term exposure - local effects		1,7 mg/cm2	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	dermal	Acute/short term exposure - systemic effects		17 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	Workers	dermal	Acute/short term exposure - local effects		68 mg/cm2	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	Inhalation	Long term exposure - systemic effects		0,87 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	Inhalation	Long term exposure - local effects		1,46 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl]	General	Inhalation	Acute/short term		7,6 mg/m3	

derivs. 68609-97-2	population		exposure - systemic effects			
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	Inhalation	Acute/short term exposure - local effects		2,9 mg/m3	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	dermal	Long term exposure - systemic effects		0,5 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	dermal	Long term exposure - local effects		1 mg/cm2	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	dermal	Acute/short term exposure - systemic effects		10 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	dermal	Acute/short term exposure - local effects		40 mg/cm2	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	General population	oral	Acute/short term exposure - systemic effects		1219 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Wear protective equipment.

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	paste pasty grey
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	Not applicable
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	0,85 - 0,87 g/cm3
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity ()	95 - 110 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

No decomposition if used according to specifications.

SECTION 11: Toxicological information

General toxicological information:

Persons suffering from allergic reactions to epoxides should avoid contact with the product.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	LD50	26.800 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	LD50	> 4.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	moderately irritating	24 h	rabbit	EPA OTS 798.4470 (Acute Dermal Irritation)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	slightly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	sensitising	Buehler test	guinea pig	EPA OPPTS 870.2600 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	NOAEL P \geq 50 mg/kg NOAEL F1 \geq 750 mg/kg NOAEL F2 \geq 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Oxirane, mono[(C12-14- alkyloxy)methyl] derivates 68609-97-2	NOAEL \geq 1 mg/kg	oral: gavage	13 w 5 d/w	rat	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives 68609-97-2	LC50	> 1 - 10 mg/l	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives 68609-97-2	EC50	> 1 - 10 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives 68609-97-2	readily biodegradable	aerobic	87 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives 68609-97-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

080409

SECTION 14: Transport information

14.1. UN number

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
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	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content	0 %
(VOCV 814.018 VOC regulation CH)	
VOC content	0 %
(2010/75/EU)	

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK = 2, significantly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

BG regulations, rules, infos:

Storage class according to TRGS 510: 11
BG information : Guidance document for the handling of epoxy resins.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to Regulation (EC) No 1907/2006

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TEROSON EP 5020 TR

SDS No. : 606585

V003.0

Revision: 19.11.2018

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Replaces version from: 27.06.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TEROSON EP 5020 TR

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-c-epoxide adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no. +49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Trimethylhexane-1,6-diamine

m-Phenylenebis(methylamine)

Signal word:	Danger
Hazard statement:	H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H412 Harmful to aquatic life with long lasting effects.
Supplemental information	EUH071 Corrosive to the respiratory tract.
Precautionary statement: Prevention	P260 Do not breathe dust/fume/spray. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement: Response	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

2.3. Other hazards

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Persons suffering from allergic reactions to amines should avoid contact with the product.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

2-c-epoxide adhesive

Base substances of preparation:

Amines

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Trimethylhexane-1,6-diamine 25620-58-0	247-134-8 01-2119560598-25	10- 20 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1; Dermal H317 Aquatic Chronic 3 H412
m-Phenylenebis(methylamine) 1477-55-0	216-032-5 01-2119480150-50	10- 20 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1; Dermal H317 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412
Ethanol 64-17-5	200-578-6 01-2119457610-43	5- < 10 %	Flam. Liq. 2 H225
Calcium nitrate 10124-37-5	233-332-1	1- < 5 %	Ox. Sol. 3 H272 Acute Tox. 4; Oral H302 Eye Dam. 1 H318
toluene-4-sulphonic acid 104-15-4	203-180-0	1- < 3 %	STOT SE 3 H335 Skin Irrit. 2 H315 Eye Irrit. 2 H319

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Fresh air. Delayed effects possible after inhalation. Inform emergency services.

Skin contact:

Rinse immediately with plenty of running water (for 10 minutes). Remove all contaminated clothing and apply bandage. Seek medical advice.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 15 minutes. Hold eyelid wide-open. Seek a doctor/hospital, eye flushing should continue during transportation to a doctor.

Ingestion:

Rinse the mouth. Drink plenty of water. Immediate medical advice necessary.
Do not induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

SKIN: Rash, Urticaria.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

Avoid contact with skin and eyes.

Keep unprotected persons away.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

Inform authorities in the event of product spillage to water courses or sewage systems.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

7.3. Specific end use(s)

2-c-epoxide adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethanol 64-17-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Ethanol 64-17-5	200	380	Exposure limit(s):	4 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
m-Phenylenebis(methylamine) 1477-55-0	aqua (freshwater)		0,094 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	aqua (marine water)		0,0094 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	aqua (intermittent releases)		0,152 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	sewage treatment plant (STP)		10 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	sediment (freshwater)				0,43 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	sediment (marine water)				0,043 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	Soil				0,045 mg/kg		
Ethanol 64-17-5	aqua (freshwater)		0,96 mg/l				
Ethanol 64-17-5	aqua (marine water)		0,79 mg/l				
Ethanol 64-17-5	aqua (intermittent releases)		2,75 mg/l				
Ethanol 64-17-5	sewage treatment plant (STP)		580 mg/l				
Ethanol 64-17-5	sediment (freshwater)				3,6 mg/kg		
Ethanol 64-17-5	sediment (marine water)				2,9 mg/kg		
Ethanol 64-17-5	Soil				0,63 mg/kg		
Ethanol 64-17-5	oral				380 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
m-Phenylenebis(methylamine) 1477-55-0	Workers	dermal	Long term exposure - systemic effects		0,33 mg/kg	
m-Phenylenebis(methylamine) 1477-55-0	Workers	inhalation	Long term exposure - systemic effects		1,2 mg/m3	
m-Phenylenebis(methylamine) 1477-55-0	Workers	inhalation	Long term exposure - local effects		0,2 mg/m3	
Ethanol 64-17-5	Workers	dermal	Long term exposure - systemic effects		343 mg/kg	
Ethanol 64-17-5	Workers	inhalation	Long term exposure - systemic effects		950 mg/m3	
Ethanol 64-17-5	General population	dermal	Long term exposure - systemic effects		206 mg/kg	
Ethanol 64-17-5	General population	inhalation	Long term exposure - systemic effects		114 mg/m3	
Ethanol 64-17-5	General population	oral	Long term exposure - systemic effects		87 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): Isobutylene-isoprene rubber (IIR; ≥ 0.7 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Isobutylene-isoprene rubber (IIR; ≥ 0.7 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Wear protective equipment.

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	paste pasty yellowish
Odor	amine-like
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	Not applicable
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	0,67 - 0,69 g/cm3
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity ()	75.000 - 85.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

No decomposition if used according to specifications.

SECTION 11: Toxicological information

General toxicological information:

Persons suffering from allergic reactions to amines should avoid contact with the product.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Trimethylhexane-1,6-diamine 25620-58-0	LD50	910 mg/kg	rat	not specified
m-Phenylenebis(methylamine) 1477-55-0	LD50	980 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Ethanol 64-17-5	LD50	10.470 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Calcium nitrate 10124-37-5	Acute toxicity estimate (ATE)	500 mg/kg		Expert judgement
Calcium nitrate 10124-37-5	LD50	300 - 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
m-Phenylenebis(methylamine) 1477-55-0	LD50	> 3.100 mg/kg	rat	not specified
Ethanol 64-17-5	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
m-Phenylenebis(methylamine) 1477-55-0	LC50	1,16 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Ethanol 64-17-5	LC50	124,7 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethanol 64-17-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Calcium nitrate 10124-37-5	irritating			Expert judgement

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethanol 64-17-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Calcium nitrate 10124-37-5	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
m- Phenylenebis(methylamin e) 1477-55-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Ethanol 64-17-5	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Ethanol 64-17-5	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
toluene-4-sulphonic acid 104-15-4	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Trimethylhexane-1,6- diamine 25620-58-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Trimethylhexane-1,6- diamine 25620-58-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Trimethylhexane-1,6- diamine 25620-58-0	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
m- Phenylenebis(methylamin e) 1477-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
m- Phenylenebis(methylamin e) 1477-55-0	negative	in vitro mammalian chromosome aberration test	with and without		not specified
Ethanol 64-17-5	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethanol 64-17-5	negative	in vitro mammalian chromosome aberration test	without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Ethanol 64-17-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
toluene-4-sulphonic acid 104-15-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Trimethylhexane-1,6- diamine 25620-58-0	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Ethanol 64-17-5	negative				OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Ethanol 64-17-5		oral: unspecified		rat		not specified
Ethanol 64-17-5		dermal		mouse	female	not specified
Ethanol 64-17-5		inhalation		mouse	male	not specified

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Ethanol 64-17-5	NOAEL P 13.800 mg/kg	Two generation study	oral: unspecified	mouse	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Trimethylhexane-1,6- diamine 25620-58-0	NOAEL 10 mg/kg	oral: gavage	13 weeks once daily	rat	FDA Guideline
m- Phenylenebis(methylamin e) 1477-55-0	LOAEL >= 600 mg/kg	oral: gavage	28 days daily	rat	Guidelines for 28-Day Repeat Dose Toxicity Test (Japan)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethylhexane-1,6-diamine 25620-58-0	LC50	172 mg/l	48 h	Leuciscus idus	DIN 38412-15
m-Phenylenebis(methylamine) 1477-55-0	LC50	> 100 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Ethanol 64-17-5	LC50	14.200 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Calcium nitrate 10124-37-5	LC50	10.000 mg/l	96 h	Lepomis macrochirus	not specified
toluene-4-sulphonic acid 104-15-4	LC50	325 mg/l	96 h	Leuciscus idus melanotus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethylhexane-1,6-diamine 25620-58-0	EC50	31,5 mg/l	24 h	Daphnia magna	not specified
m-Phenylenebis(methylamine) 1477-55-0	EC 50	16 mg/l	48 h	Water flea (Daphnia magna)	
m-Phenylenebis(methylamine) 1477-55-0	EC50	16 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Ethanol 64-17-5	EC50	5.012 mg/l	48 h	Ceriodaphnia dubia	other guideline:
toluene-4-sulphonic acid 104-15-4	EC50	> 103 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
m-Phenylenebis(methylamine) 1477-55-0	NOEC	4,7 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Ethanol 64-17-5	NOEC	9,6 mg/l	9 d	Daphnia magna	not specified

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethylhexane-1,6-diamine 25620-58-0	EC10	16,3 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Trimethylhexane-1,6-diamine 25620-58-0	EC50	29,5 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	33,3 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	22,9 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	EC50	275 mg/l	72 h	Chlorella vulgaris	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	EC10	11,5 mg/l	72 h	Chlorella vulgaris	OECD Guideline 201 (Alga, Growth Inhibition Test)
toluene-4-sulphonic acid 104-15-4	EC50	73 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
toluene-4-sulphonic acid 104-15-4	NOEC	44,8 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethylhexane-1,6-diamine 25620-58-0	EC10	72 mg/l	17 h		not specified
Ethanol 64-17-5	IC50	> 1.000 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
toluene-4-sulphonic acid 104-15-4	EC10	240 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Trimethylhexane-1,6-diamine 25620-58-0	not readily biodegradable.	aerobic	37 %	21 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Trimethylhexane-1,6-diamine 25620-58-0	not inherently biodegradable	aerobic	13 %	28 d	EU Method C.9 (Biodegradation: Zahn-Wellens Test)
Ethanol 64-17-5	readily biodegradable	aerobic	80 - 85 %	30 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
toluene-4-sulphonic acid 104-15-4	inherently biodegradable	aerobic	94 %	20 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
toluene-4-sulphonic acid 104-15-4	readily biodegradable	aerobic	99,8 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Ethanol 64-17-5	-0,35	24 °C	not specified
toluene-4-sulphonic acid 104-15-4	-0,96	50 °C	EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Trimethylhexane-1,6-diamine 25620-58-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
m-Phenylenebis(methylamine) 1477-55-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Ethanol 64-17-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

080409

SECTION 14: Transport information

14.1. UN number

ADR	3259
RID	3259
ADN	3259
IMDG	3259
IATA	3259

14.2. UN proper shipping name

ADR	AMINES, SOLID, CORROSIVE, N.O.S. (Trimethylhexamethylenediamine,m-Xylylenediamine)
RID	AMINES, SOLID, CORROSIVE, N.O.S. (Trimethylhexamethylenediamine,m-Xylylenediamine)
ADN	AMINES, SOLID, CORROSIVE, N.O.S. (Trimethylhexamethylenediamine,m-Xylylenediamine)
IMDG	AMINES, SOLID, CORROSIVE, N.O.S. (Trimethylhexamethylenediamine,m-Xylylenediamine)
IATA	Amines, solid, corrosive, n.o.s. (Trimethylhexamethylenediamine,m-Xylylenediamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content	5,7 %
(VOCV 814.018 VOC regulation CH)	
VOC content	5,7 %
(2010/75/EU)	

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK:	2, water-endangering product. (German VwVwS of July 27, 2005)
	Classification in conformity with the calculation method
WGK:	WGK = 3, highly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

Storage class according to TRGS 510: 8A

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapor.
H272 May intensify fire; oxidizer.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.